# Pilot Operated Pressure Reducing Valve

Model: DR10K...-3X





- Size 10
- ◆ Maximum working pressure 315 bar
- ◆ Maximum working flow 100 L/min

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#### **Features**

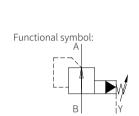
- Cartridge construction
- 4 pressure ratings
- 4 adjusting elements
- Rotary knob
- Adjusting screw with protective cap
- Lockable rotary knob with scale
- Rotary knob with scale

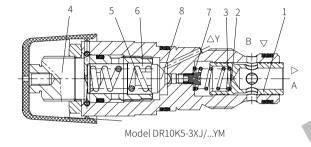
### Function description, sectional drawing

The DR10K valve is pilot operated pressure reducing valve installed into the manifolds. It is used to reduce the system pressure. The secondary pressure is adjusted by means of adjusting elements (4).

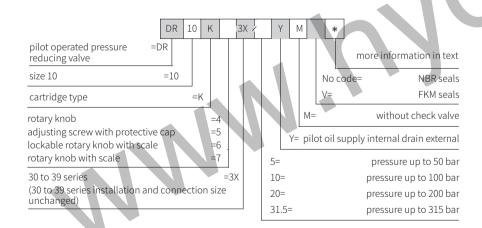
At rest, the valve is normally open. The hydraulic oil can flow freely from port B to port A. The pressure at port A simultaneously acts on the main spool (1) and on the spring-loaded inner side of main spool (1) through the orifice (2). In addition, it acts on pilot poppet (8) through the orifice (7).

If the pressure at port A exceeds the setting value of the spring (5), the pilot poppet (8) opens. The hydraulic oil flows from spring chamber (3) to working port Y through orifice (7), pilot poppet (8) and spring chamber (6). The main spool (1) moves to the control position and keeps the pressure value set on spring (5) constant in port A. The pilot oil is always drained externally from the spring chamber (6) through port Y. Note: The value in port Y must be increased to the setting pressure value.





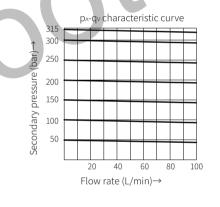
### Models and specifications

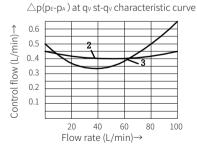


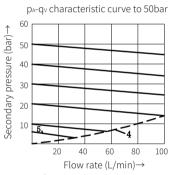
## Technical parameters

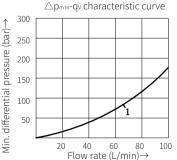
Working medium	Mineral oil - for NBR seals and FKM seals
	Phosphate - for FKM seals
Working medium temperature range °C	-30 to +80 (NBR seal)
	-20 to +80 (FKM seal)
Viscosity range mm²/s	10 to 800
Cleanliness of oil	The maximum allowable pollution level of oil is ISO4406 Class 20/18/15
Maximum working pressure bar	315
Maximum adjusting pressure bar	50; 100; 200; 315
Maximum flow L/min	to 100
Weight kg	about 0.2

#### Characteristic curve









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- 1 B to A 2  $\triangle$ p= 50 bar 3  $\triangle$ p = 250 bar
- 4 Actuator resistance depends on the system
- 5 Lowest settable secondary pressure pA for all pressure ratings

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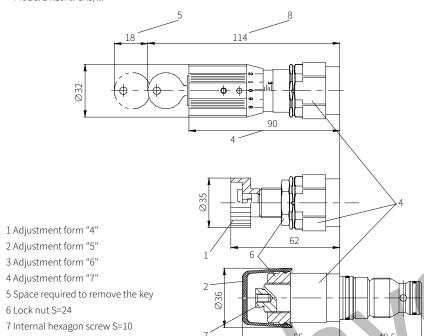
Component size

Size unit: mm

Component size

Size unit: mm

Model DR10K..-3XJ/...



0418

51 49.5 (Valid depth) D A B C D 0.01 Ø26H8(+0.033) 030 1.6 ⊘10 Max. Ø3 19.5±0.5 9 10 35.5±0.5

6 Lock nut S=24

8 External hexagon S=30

Tightening torque M<sub>A</sub>= 50 Nm

9 Port "Y " arranged around circumference as required

10 Port "B" arranged around circumference as required

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