

MPPT Solar Charge Controller

User Manual



Model: Tracer6210AN Tracer5415AN/Tracer6415AN Tracer8415AN/Tracer10415AN Tracer5420AN/Tracer6420AN Tracer8420AN/Tracer10420AN

Contents

| Important Safety Instructions | 1 |
|-----------------------------------|----|
| 1 General Information | 2 |
| 1.1 Overview | 2 |
| 1.2 Characteristics | 3 |
| 1.3 Naming rules | 4 |
| 2 Installation | 5 |
| 2.1 Attentions | 5 |
| 2.2 Requirements for the PV array | 5 |
| 2.3 Wire size | 7 |
| 2.4 Dry contact instruction | 8 |
| 2.5 Mounting | 9 |
| 3 Operation | 13 |
| 3.1 Indicator | 13 |
| 3.2 Buttons | 13 |
| 3.3 LCD Display | 14 |
| 3.4 Setting | 15 |
| 4 Others | 19 |
| 4.1 Protections | 19 |
| 4.2 Troubleshooting | 20 |
| 4.3 Maintenance | 21 |
| 5 Specifications | 22 |
| Appendix 1 Dimensions | 27 |

Important Safety Instructions

Please reserve this manual for future review.

This manual contains all safety, installation, and operation instructions for the Tracer-AN series MPPT solar controller ("controller" referred to in this manual).

- Read all the instructions and warnings carefully in the manual before installation.
- No user-serviceable components inside the controller; please do not disassemble or attempt to repair the controller.
- Mount the controller indoors. Avoid exposure to the components and do not allow water to enter the controller.
- Install the controller in a well-ventilated place; the controller's heat sink may become hot during
 operation.
- It is suggested to install appropriate external fuses/breakers.
- Disconnect all PV array connections and the battery fuse/breakers before controller installation and adjustment.
- Power connections must remain tight to avoid excessive heating from a loose connection.
- The entire system should be installed by professional and technical personnel.

Explanation of symbols

- Please read related literature accompanying the following symbols to enable users to use the product efficiently and ensure personal and property safety.
- Please read the literature accompanying the following symbols.

| Symbol | Definition |
|--------|--|
| TIP | TIP: Indicates any practical advice for reference. |
| • | IMPORTANT: Indicates a critical tip during the operation, if ignored, may cause the device to run in error. |
| | CAUTION: Indicates potential hazards that may cause the device to be damaged if not avoided. |
| 4 | WARNING: Indicates the danger of electric shock, if not avoided, would cause casualties. |
| | WARNING HOT SURFACE: Indicates the risk of high temperature, if not avoided, would cause scalds. |
| -1 | Read the user manual carefully before any operation. |

1 General Information

1.1 Overview

The Tracer-AN controllers, based on the multiphase synchronous rectification technology(MSRT) and advanced MPPT control algorithm, adopt a dual-core processor and co-negative design. This help features the controllers with fast response characteristics, high reliability, and industrial standards. MSRT guarantees a high conversion efficiency in any charging power, which sharply improves the solar system's energy efficiency. The new optimized MPPT tracking technology can fast track the PV array's max power point in any situation and obtain maximum energy in real-time.

The automatic power reduction function fully ensures access to excess PV modules and high-temperature running.

The Tracer-AN series controller owns a self-adaptive three-stage charging mode based on a digital control circuit. This function can effectively prolong the battery's lifespan and significantly improve the system's performance.

The load/utility/generator dry contact to connect external devices conveniently composes a hybrid power system easily.

Comprehensive electronic protections, including overcharging, over-discharging, and PV reverse polarity protection, effectively ensure a more reliable and durable solar system operation for a longer running time.

The isolated RS485 port with standard MODBUS communication protocol and 5V power supply is easy to expand the application. Up to 6 controllers connected in parallel are supported. The controller can be widely used for various applications, e.g., solar RV, household system and field monitoring, etc.

Features:

- Comply with IEC62109-1 and EN61000-6-1/3 standard certification
- High quality and low failure rate components of ST or IR to ensure the service life
- High tracking efficiency of MPPT no less than 99.5%.
- Maximum DC/DC transfer efficiency is as high as 98.6%*; full load efficiency is up to 98 %*
- · Accurate recognizing and tracking technology of multi-peaks maximum power point
- Wider MPP running voltage to increase the PV modules' utilization ratio
- Support the lead-acid and lithium batteries
- Program temperature compensation for batteries.
- Real-time energy statistics function
- High temperature charging automatic power reduction function
- 100% charging and discharging in the working environment temperature range

- Up to 6 controllers connection in parallel to expand the system
- Load dry contact to control the external load switch
- To set the first and the second disconnection voltage of load by the software
- · Auto-control of utility and generator dry contact design to compose a hybrid power system easily
- Remote temperature and voltage sensor design to collect more accurate battery temperature/terminal voltage and eliminate the battery cables' voltage drop
- Isolated RS485 communication ports (Modbus protocol)
- 5V/200mA RS485 communication ports with short circuit protection
- Support remote monitoring and parameters setting via the APP or PC software

★ The parameters are measured in the Tracer10415AN@48V system.

1.2 Characteristics

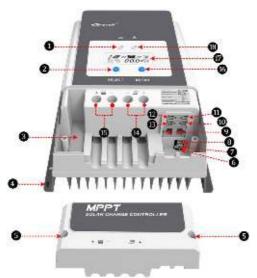


Figure 1 Product Characteristics

| Charging indicator | (Utility/Generator) dry contact ON interface | | | | |
|---|---|--|--|--|--|
| SELECT button | RBVS interface ⁽⁴⁾ | | | | |
| External fuse (Load) dry contact interface ⁽⁵⁾ | | | | | |
| Grounding terminal | (Utility/Generator) dry contact OFF interface | | | | |
| Screw hole(M4) | PV terminals ⁽⁶⁾ | | | | |
| 6 (PV reverse polarity) alarm indicator | Battery terminals ⁽⁶⁾ | | | | |

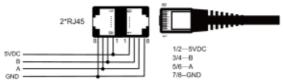
| (Generator/Load) dry contact enable switch⁽ⁱ⁾ | 6 ENTER button |
|--|-------------------|
| 8 RTS interface (2) | CD LCD |
| 9 RS485 port(5VDC/200mA) ⁽³⁾ | B Fault indicator |

- Set the (Generator/Load) dry contact enable switch Enabled <u>Enabled</u> to ON, the (Load) dry contact is enabled; while it is disabled when the switch is set to OFF.
- (2) Connect an RTS (Remote Temperature Sensor) to detect the battery temperature remotely. The sampling distance is no longer than 20m.



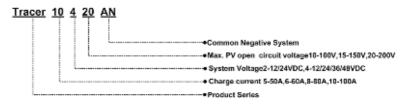
Suppose the temperature sensor is a short circuit or damaged. In that case, the controller can charge or discharge the battery at the default temperature setting of 25 $^{\circ}$ C(no temperature compensation).

(3) When connecting the controller to external devices, only one RS485 port can be used; when connecting multiple controllers in parallel, RS485 ports are for cascaded use.



- (4) Connect an RBVS (Remote Battery Voltage Sensor) to detect accurate battery voltage. The sampling distance is no longer than 20m.
- (5) Low Voltage Disconnect Voltage(V_{LVB}) disconnects the dry contact. Low Voltage Reconnect Voltage(V_{LVB}) makes the dry contact connect. When the lithium battery and inverter are used together in the system, connect the controller's (Load) dry contact to the inverter's start-stop dry contact. The controller will manage the inverter's start or stop. If the lithium battery fails, It can protect the controller from being damaged because of the over-current by preventing the controller from directly starting the inverter.
- (6) The controller is designed with a common negative polarity. The negative polarity of the PV and the battery is located on the same busbar.

1.3 Naming rules



2 Installation

2.1 Attentions

- Be very careful when installing the batteries. Please wear eye protection when installing the open-type lead-acid battery and rinse with clean water in time for battery acid contact.
- · Keep the battery away from any metal objects, which may cause a battery short circuit.
- Acid gas may be generated when the battery is charged. Ensure that the surrounding environment is well ventilated.
- · Avoid direct sunlight and rain infiltration when installing it outdoor.
- Loose power connections and corroded wires may produce high heat that can melt wire insulation, burn surrounding materials, or even cause a fire. Ensure tight connections and secure cables with clamps to prevent them from swaying while moving the inverter.
- · Only charge the lead-acid and lithium-ion batteries within the control range of this controller.
- The battery connector may be wired to another battery or a bank of batteries. The following instructions
 refer to a singular battery. Still, it is implied that the battery connection can be made to either one
 battery or a group of batteries in a battery bank.
- · Select the system cables according to 5A/mm² or less current density.

2.2 Requirements for the PV array

Serial connection (string) of PV modules

As the core component of the solar system, the controller needs to suit various PV modules and maximize solar energy conversion into electricity. According to the open-circuit voltage (VOC) and the maximum power point voltage (VMPP) of the MPPT controller, the serial connection of PV modules suitable for different controllers can be calculated. The below table is for reference only.

Tracer6210AN:

| System voltage | 36cell Voc< 23V | | | | 54cell Voc< 34V | | 60cell Voc< 38V | |
|----------------|--------------------|------|------|------|--------------------|------|--------------------|------|
| , , | Max. | Best | Max. | Best | Max. | Best | Max. | Best |
| 12V | 4 | 2 | 2 | 1 | 2 | 1 | 2 | 1 |
| 24V | 4 | 3 | 2 | 2 | 2 | 2 | 2 | 2 |

| | 72cell Vo | c< 46V | 96cell V | Thin-Film | |
|----------------|-----------|--------|----------|-----------|--------------------|
| System voltage | Max. | Best | Max. | Best | module Voc> 80V |
| 12V | 2 | 1 | 1 | 1 | 1 |
| 24V | 2 | 1 | 1 | 1 | 1 |



The above parameters are calculated under standard test conditions (STC (Standard Test Condition): Module Temperature 25°C, Air Mass1.5, Irradiance

1000W/m².)

Tracer5415/6415/8415/10415AN:

| 36cell System voltage Voc< 23V | | 48cell Voc< 31V | | 54cell Voc< 34V | | 60cell Voc< 38V | | |
|-----------------------------------|------|--------------------|------|--------------------|------|--------------------|------|------|
| | Max. | Best | Max. | Best | Max. | Best | Max. | Best |
| 12V | 4 | 2 | 2 | 1 | 2 | 1 | 2 | 1 |
| 24V | 6 | 3 | 4 | 2 | 4 | 2 | 3 | 2 |
| 48V | 6 | 5 | 4 | 3 | 4 | 3 | 3 | 3 |

| 72cell Voc< 46V | | | 96cell V | Thin-Film | |
|-----------------|------|------|----------|-----------|--------------------|
| System voltage | Max. | Best | Max. | Best | module Voc> 80V |
| 12V | 2 | 1 | 1 | 1 | 1 |
| 24V | 3 | 2 | 2 | 1 | 1 |
| 48V | 3 | 2 | 2 | 2 | 1 |



The above parameters are calculated under standard test conditions (STC (Standard Test Condition): Module Temperature 25° C, Air Mass1.5, Irradiance 1000W/m2.)

Tracer5420/6420/8420/10420AN:

| System voltage | 36cell Voc< 23V | | | | 54cell Voc< 34V | | 60cell Voc< 38V | |
|----------------|--------------------|------|------|------|--------------------|------|--------------------|------|
| | Max. | Best | Max. | Best | Max. | Best | Max. | Best |
| 12V | 4 | 2 | 3 | 1 | 2 | 1 | 2 | 1 |
| 24V | 6 | 3 | 4 | 2 | 4 | 2 | 3 | 2 |
| 48V | 8 | 5 | 5 | 4 | 5 | 3 | 4 | 3 |

| | 72cell Voc< 46V 96cell Voc< 62V | | | 72cell Voc< 46V | | 72cell Voc< 46V 96cell Voc< 62V | | | Thin-Film |
|----------------|---------------------------------|------|------|-----------------|--------------------|---------------------------------|--|--|-----------|
| System voltage | Max. | Best | Max. | Best | module Voc> 80V | | | | |
| 12V | 2 | 1 | 1 | 1 | 1 | | | | |
| 24V | 3 | 2 | 2 | 1 | 1 | | | | |
| 48V | 4 | 3 | 2 | 2 | 2 | | | | |



The above parameters are calculated under standard test conditions (STC (Standard Test Condition): Module Temperature 25°C, Air Mass1.5, Irradiance

IMPORTANT

NT 1000W/m2.)

2.3 Wire size

The wiring and installation methods must conform to the national and local electrical code requirements.

PV wire size

The PV array's output current varies with size, connection method, and sunlight angle. Its ISC (short circuit current) can calculate the minimum wire size. Please refer to the ISC value in the PV module's specifications. When the PV modules are connected in series, the total ISC equals any PV module's ISC. When the PV modules are connected in parallel, the total ISC equals the sum of all the PV module's ISC. The PV array's ISC must not exceed the controller's maximum PV input current. For max. PV input current and max. PV wire size, please refer to the table below:

| Model | Max. PV input current | Max. PV wire size |
|---------------|-----------------------|-------------------------|
| Tracer5415AN | 504 | 16mm²/6AWG |
| Tracer5420AN | 50A | Tomm-/6AWG |
| Tracer6210AN | | |
| Tracer6415AN | 60A | 16mm²/6AWG |
| Tracer6420AN | | |
| Tracer8415AN | 80A | 25mm ² /4AWG |
| Tracer8420AN | 804 | 25mm ^{-/} 4AWG |
| Tracer10415AN | 1004 | 25 |
| Tracer10420AN | 100A | 35mm²/2AWG |



The total voltage must not exceed the max when the PV modules are connected in series. PV open circuit voltage (Tracer**10AN)/138V

(Tracer**15AN)/180V(Tracer**20AN)at 25 environment temperature.

Battery wire size

The battery wire size must conform to the rated current. The reference size is as below:

| Model | Rated charging current | Battery wire size | | |
|---------------|------------------------|-------------------------|--|--|
| Tracer5415AN | 504 | 16mm²/6AWG | | |
| Tracer5420AN | 50A | 16mm ⁻ /6AWG | | |
| Tracer6210AN | | | | |
| Tracer6415AN | 60A | 16mm ² /6AWG | | |
| Tracer6420AN | | | | |
| Tracer8415AN | 004 | 25mm ² /4AWG | | |
| Tracer8420AN | 80A | 25mm ^{-/} 4AWG | | |
| Tracer10415AN | 1004 | 25 | | |
| Tracer10420AN | 100A | 35mm²/2AWG | | |

| | The wire size is only for reference. Suppose a long distance exists between the PV |
|---------|--|
| | array and the controller or between the controller and the battery. In that case, |
| | larger wires shall be used to reduce the voltage drop and improve the system |
| CAUTION | performance. |
| | The recommended wire for the battery is that its terminals are not connected to |
| | any additional inverter. |

2.4 Dry contact instruction

Dry contact parameter

Rated Value: 5A/30VDC Maximum Value: 0.5A/60VDC

1) Control the utility/generator ON/OFF via the

(Utility/Generator) dry contact

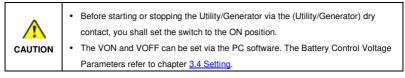
Utility/Generator start-up Voltage (V_{ON}) = Under Voltage Warning

Voltage

Utility/Generator stop Voltage (V_{OFF}) = Under Voltage Warning Recover Voltage

Battery Voltage (VBAT)

- + Start-up the Utility/Generator: VBAT < VON.
- + Stop the Utility/Generator: V_{BAT}> V_{OFF}.



2) Control the load first disconnection and second disconnection.

Battery Voltage (VBAT)

Under Voltage Warning Voltage (V_{uvw})

Under Voltage Warning Recover Voltage (VUVWR)

Low Voltage Disconnect Voltage (V_{LVD})

Low Voltage Reconnect Voltage (VLVR)

+ (Utility/Generator) dry contact OFF interface

 $V_{BAT} \leq V_{UVW}$: The (Utility/Generator) dry contact OFF interface controls the load **①** first disconnection. $V_{BAT} \geq V_{UVWR}$: (Utility/Generator) dry contact OFF interface controls the load **①** first connection.

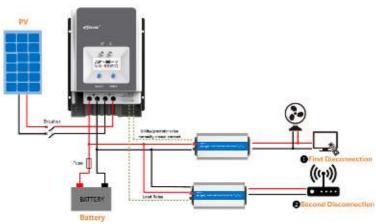
+ (Load) dry contact

 $V_{BAT} \leq V_{LVD}$: The (Load) dry contact controls the load 2 second disconnection.

V_{BAT}≤V_{LVR}: The (Load) dry contact controls the load 2 second connection.

| | The Battery Control Voltage Parameters refer to chapter <u>3.4 Setting</u> . |
|---------|---|
| WARNING | The (Utility/Generator) dry contact OFF interface is closed when the system is powered off. Please check the system in time. |

Refer to below the diagram:



2.5 Mounting

| | Risk of explosion! Never install the controller in a sealed enclose with flooded | | | |
|---------|---|--|--|--|
| | batteries! Do not install the controller in a confined area where battery gas can | | | |
| | accumulate. | | | |
| WARNING | Risk of electric shock! When wiring the solar modules, the PV array can produce a | | | |
| WARNING | high open-circuit voltage, so disconnect the breaker before wiring and be care | | | |
| | Tracer-AN series controllers have no battery reverse protection. Do not reverse | | | |
| | the battery during the wiring. Otherwise, the controller may be damaged. | | | |
| 1 | The controller requires at least 150mm of clearance above and below for proper | | | |
| CAUTION | airflow. Ventilation is highly recommended if mounted in an enclosure. | | | |

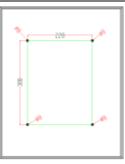
Installation procedures:

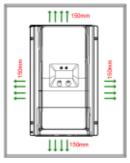
Step 1: Determine the installation location and heat-dissipation space

Ensure enough air flows through the controller's heat sink when installing the controller. Please leave at least 150mm clearance away from the upper and lower edges.



Ventilation is highly recommended if mounted in an enclosure.





Step2: Remove the terminal protective cover.

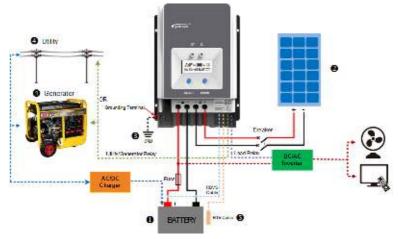


Step 3: Connect the battery (Left) and PV (Right)

| | Disconnect the system in reverse order. |
|---------|--|
| | Tracer-AN series controllers have no battery reverse protection. Do not reverse the battery during the wiring. Otherwise, the controller may be damaged. |
| CAUTION | During the wiring, please do not connect the circuit breaker or fuse. Ensure that the electrode polarity is correctly connected. A fuse whose current is 1.25 to 2 times the controller's rated current must be installed on the battery side with a distance from the battery no longer than 150 mm. Please connect the inverter directly to the battery, not the controller's load side. When the lithium battery and the inverter are used together, connect the |

| controller's (Load) dry contact to the inverter's start-stop dry contact. Otherwise, |
|--|
| the controller may be damaged |

> Single controller





> Connection in parallel

Step 4: Grounding

Tracer-AN series are common-negative controllers. Negative terminals of the PV array, the battery can be grounded simultaneously, or any terminal is grounded. However, according to the practical application, the PV array's negative terminals, battery, and load can also be ungrounded. Simultaneously, the grounding terminal on the shell must be grounded, which effectively shields the electromagnetic interference from the outside and prevents some electric shock to the human body.



It is recommended to use a common-negative controller for common-negative systems, such as the RV system. The controller may be damaged if a common-positive controller is used and the positive electrode is grounded in the common-negative system.

Step 5: Connect accessories

· Connect the remote temperature sensor cable (Model: RTS300R47K3.81A)

Connect the remote temperature sensor cable to the interface (and place the other end close to the battery.





Suppose the remote temperature sensor is not connected to the controller. In that case, the controller can charge or discharge the battery at the default 25 °C(no temperature compensation).

· Connect the remote battery voltage sensor cable (Model: RVBS300B3.81)

Connect the remote battery voltage sensor cable to the interface **(D**and connect the other end to the battery terminals.

· Connect the accessories for RS485 communication; refer to the accessories list.

Step 6: Power on the controller

Connect the battery fuse to power the controller. After the LCD normally displays, connect the PV array's circuit breaker. The charging indicator is slow flashing during the PV charging process.

 CAUTION
 If the controller cannot work properly or the fault indicator shows an abnormality, please refer to <u>4.2 Troubleshooting</u>.

3 Operation



Note: The display screen can be viewed clearly when the angle between the end-users horizontal sight and the display screen is within 90°. If the angle exceeds 90°, the information on the display screen cannot be viewed clearly.

3.1 Indicator

| Indicator | Color | Status | Instruction | |
|---|-------|----------------------|---|--|
| | Green | ON solid | PV charges the battery with a low current | |
| | Green | OFF | No sunlight Connection error Low PV voltage | |
| | Green | Slowly flashing(1Hz) | Normal charging | |
| | Green | Fast flashing(4Hz) | PV over voltage | |
| IMPORTANT: The fault indicator refers to chapter <u>3.3 LCD Display</u> . | | | | |

3.2 Buttons

| Modes | Note | | | | |
|---------------------|---|--|--|--|--|
| (Least) dry contact | In manual mode, short-press the "ENTER" button to turn on/off the (Load) dry | | | | |
| (Load) dry contact | contact. | | | | |
| Clear fault | Press the "ENTER" button | | | | |
| Browsing mode | e Short-press the "SELECT" button | | | | |
| | Long-press the "ENTER" button to enter the Setting mode, and short-press | | | | |
| | the "SELECT" button to modify the parameter. Then short-press the "ENTER" | | | | |
| Setting mode | button to confirm or exit the current interface automatically after more than | | | | |
| | 10S. | | | | |

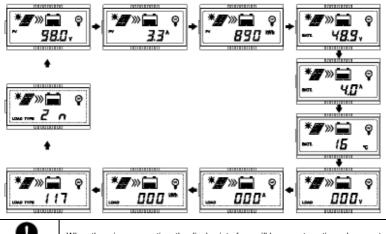
3.3 LCD Display

1) Status Description

| Name | Symbol | Status | |
|----------|------------|--|--|
| | * | Day | |
| |) | Night | |
| PV array | | No charge | |
| | * | Charging | |
| | PV | PV array's voltage, current, and generate energy | |
| | | Battery capacity, In Charging | |
| Battery | BATT | Battery Voltage, Current, Temperature | |
| | BATT. TYPE | Battery type | |
| Load | Q | (Load) dry contact connected | |
| | 3 | (Load) dry contact disconnected | |

2) Browse interface

IMPORTANT



When there is no operation, the display interface will be an automatic cycle except for the load time1 and load time two interface.

3) Error codes

| Status | Faults Indicator | Charging indicator | Symbol | Instruction |
|--------------------------------|------------------------|---------------------------|----------|---|
| Battery over discharged | Red ON solid | - | A 🛄 | Battery level shows empty, battery frame blink, fault icon blink. |
| Battery over voltage | Red Slow flashing | | ▲ | Battery level shows full, battery frame blink, fault icon blink. |
| Battery over heating | Red slowly flashing | | ▲ | Battery level shows current value, battery frame blink, and fault icon blink. |
| Controller over temperature | Red slowly flashing | Green slowly flashing | . | Battery level shows current value, battery frame blink, and fault icon blink. |
| System voltage error | Red slowly flashing | Fast flashing in green | ▲ | Battery level shows current value, battery frame blink, and fault icon blink. |

3.4 Setting

1) Clear the generated energy

In the PV power interface, long-press the "ENTER" button until the value flashes. Then it enters the reset mode; press the "ENTER" button again to confirm and reset.

2) Switch the battery temperature unit

In the battery temperature interface, long-press the "ENTER" button to switch the unit.

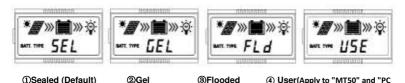
3) Battery type

① Support battery types

| | Sealed(default) |
|-----------------|--|
| Lead-acid | Gel |
| battery | Flooded |
| | User |
| | LiFePO4 (4S/12V; 8S/24V; 15S/48V; 16S/48V)★ |
| Lithium battery | Li(NiCoMn)O2 (3S/12V; 6S/24V; 7S/24V; 13S/48V; 14S/48V)★ |
| | User |

★ Modify the battery type as LiFePO4 or Li(NiCoMn)O2 under the "User" battery type.

② Set the battery type via the LCD



Operation:

On the battery voltage interface, long-press the "ENTER" button until the battery type interface flashes. Then press the "SELECT" button to change the battery type, and press the "ENTER" button to confirm.



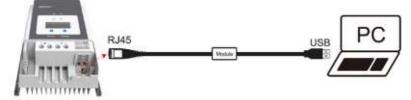
The controller can only set the lead-acid battery type. The lithium battery type must be set through the PC or APP.

software "Solar Station Monitor")

(3) Set the battery type via the PC software or APP software

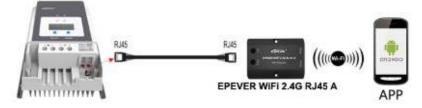
PC software

Connect the controller and the PC through the USB to the RS485 converter, and set the controller's parameters through the PC software. Please refer to the *cloud platform manual* for the specific setting.



APP software

Connect the controller and the WIFI module or Bluetooth module through a standard network cable (parallel cable). The mobile phone APP sets the controller's parameters through the WIFI or Bluetooth signal. For the specific setting, please refer to the *cloud APP manual*.





The controller can only set the lead-acid battery type. The lithium battery type must be set through the PC or APP.

④ Battery voltage control parameters

Lead-acid battery parameters

The parameters are measured in the condition of 12V/25 °C. Please double the values in the 24V system and quadruple the values in the 48V system.

| Voltage control parameters | Sealed | GEL | FLD | User |
|--|-------------|-------------|-------------|----------------|
| Over voltage disconnect voltage | 16.0V | 16.0V | 16.0V | 9~17V |
| Charging limit voltage | 15.0V | 15.0V | 15.0V | 9~17V |
| Over voltage reconnect voltage | 15.0V | 15.0V | 15.0V | 9~17V |
| Equalize charging voltage | 14.6V | | 14.8V | 9~17V |
| Boost charging voltage | 14.4V | 14.2V | 14.6V | 9~17V |
| Float charging voltage | 13.8V | 13.8V | 13.8V | 9~17V |
| Boost reconnect charging voltage | 13.2V | 13.2V | 13.2V | 9~17V |
| Low voltage reconnect voltage | 12.6V | 12.6V | 12.6V | 9~17V |
| Under voltage warning reconnect voltage | 12.2V | 12.2V | 12.2V | 9~17V |
| Under voltage warning voltage | 12.0V | 12.0V | 12.0V | 9~17V |
| Low voltage disconnect voltage | 11.1V | 11.1V | 11.1V | 9~17V |
| Discharging limit voltage | 10.6V | 10.6V | 10.6V | 9~17V |
| Equalize Duration | 120 minutes | | 120 minutes | 0~180 minutes |
| Boost Duration | 120 minutes | 120 minutes | 120 minutes | 10~180 minutes |

(1) To change these parameters, select "User" battery type.

- (2) The following rules must be observed when modifying the parameter's value in user battery type (factory default value is the same as sealed type):
- A. Over Voltage Disconnect Voltage > Charging Limit Voltage ≥ Equalize Charging Voltage ≥ Boost Charging Voltage ≥ Float Charging Voltage > Boost Reconnect Charging Voltage.
- B. Over Voltage Disconnect Voltage > Over Voltage Reconnect Voltage
- C. Low Voltage Reconnect Voltage > Low Voltage Disconnect Voltage ≥ Discharging Limit Voltage.
- D. Under Voltage Warning Reconnect Voltage>Under Voltage Warning Voltage≥ Discharging Limit Voltage;

E. Boost Reconnect Charging voltage >Low Voltage Reconnect Voltage.

• Lithium battery parameters

The parameters are measured in the condition of 12V/25 °C. Please double the values in the 24V system and quadruple the values in the 48V system.

| Battery type Voltage control parameters | LFP | Li(NiCoMn)O2 | User |
|--|-------|--------------|-------|
| Over voltage disconnect voltage | 15.6V | 13.5V | 9~17V |
| Charging limit voltage | 14.6V | 12.6V | 9~17V |
| Over voltage reconnect voltage | 14.7V | 12.7V | 9~17V |
| Equalize charging voltage | 14.5V | 12.5V | 9~17V |
| Boost charging voltage | 14.5V | 12.5V | 9~17V |
| Float charging voltage | 13.8V | 12.2V | 9~17V |
| Boost reconnect charging voltage | 13.2V | 12.1V | 9~17V |
| Low voltage reconnect voltage | 12.8V | 10.5V | 9~17V |
| Under voltage warning reconnect voltage | 12.8V | 11.0V | 9~17V |
| Under voltage warning voltage | 12.0V | 10.5V | 9~17V |
| Low voltage disconnect voltage | 11.1V | 9.3V | 9~17V |
| Discharging limit voltage | 10.6V | 9.3V | 9~17V |

- The following rules must be observed when modifying the parameter values in User for a lithium battery.
- A. Over Voltage Disconnect Voltage>Over Charging Protection Voltage(Protection Circuit Modules(BMS))+0.2V;
- B. Over Voltage Disconnect Voltage>Over Voltage Reconnect Voltage=Charging Limit Voltage ≥
 Equalize Charging Voltage=Boost Charging Voltage ≥ Float Charging Voltage>Boost Reconnect Charging Voltage;
- C. Low Voltage Reconnect Voltage > Low Voltage Disconnect Voltage ≥ Discharging Limit Voltage.
- D. Under Voltage Warning Reconnect Voltage>Under Voltage Warning Voltage≥ Discharging Limit Voltage;
- E. Boost Reconnect Charging voltage> Low Voltage Reconnect Voltage;
- F. Low Voltage Disconnect Voltage ≥ Over Discharging Protection Voltage (BMS)+0.2V

| | The voltage parameters of a lithium battery can be set according to the lithium |
|---------|---|
| 4 | battery BMS's voltage parameters. |
| | The required accuracy of BMS shall be no higher than 0.2V. We will not assume |
| WARNING | any responsibility for the system abnormal when the accuracy of BMS is higher |
| | than 0.2 v. |

4 Others

4.1 Protections



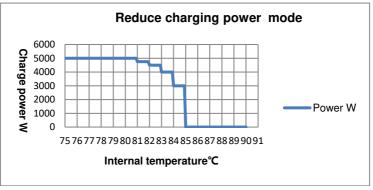
Tracer AN series controllers have no battery reverse protection. Do not reverse the battery during the wiring. Otherwise, the controller may be damaged.

| Protections | Instruction |
|--------------------------------------|--|
| PV current/power-limiting | When the PV array's actual charging current or power exceeds the controller's rated charging current or power, the controller charges the |
| protection | battery as per the rated current or power. |
| PV short-circuit protection | Not in the PV charging state, the controller will not be damaged when the PV array short-circuits. WARNING: It is forbidden to short-circuit the PV array during charging. Otherwise, the controller may be damaged. |
| PV reverse polarity protection | When the PV array's polarity is reversed, the controller may not be damaged and resume work after correcting the mis-wiring. |
| Night reverse charging protection | Prevent the battery from discharging to the PV module at night. |
| Battery over voltage protection | When the battery voltage reaches the over voltage disconnect voltage, the PV array will automatically stop charging the battery to prevent the battery damage caused by overcharging. |
| Battery over discharging protection | When the battery voltage reaches the low voltage disconnect voltage, the battery discharging is automatically stopped to prevent battery damage caused by over discharging. CAUTION: When the battery connects with a load, and the load is connected to the controller's (Load) dry contact, the battery over-discharge protection takes effect. |
| Battery over heating protection | The controller detects the battery temperature through an external temperature sensor. The battery stops working when its temperature exceeds 65°C and resumes work when its temperature is below 55°C. |
| Lithium battery low | When the temperature detected by the optional temperature sensor is |

| temperature protection | lower than the Low Temperature Protection Threshold (LTPT), the controller stops charging and discharging automatically. When the detected temperature exceeds the LTPT, the controller resumes work automatically. (The LTPT is 0 °C by default and can be set within 10 \sim -40 °C. Detail settings refer to the LTPT V1.0.) |
|--|--|
| Controller Overheating* | An internal temperature sensor can detect the internal temperature of the controller. The controller stops working when the internal temperature exceeds 85° C and resumes work when the internal temperature is below 75°C. |
| TVS high voltage transients protection | The controller's internal circuitry is designed with Transient Voltage Suppressors (TVS), which can only protect against high-voltage surge pulses with less energy. Suppose the controller is to be used in an area with frequent lightning strikes. In that case, it is recommended to install an external surge arrester. |

★ When the control's internal temperature is 81°C, the reducing power charging mode is turned on, reducing the charging power by 5%,10%,20%, and 40% for every increase of 1°C. If the internal temperature is greater than 85°C, the controller stops charging. When the internal temperature is not more than 75°C, the controller will resume charge as per the rated power.





4.2 Troubleshooting

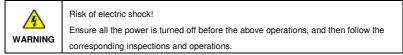
| Faults | Faults | Solutions |
|---|-----------------------|---|
| Charging LED is OFF during daytime when sunshine falls on PV array properly | PV array open-circuit | Confirm whether the connection of the PV array is correct and tight |

| The wire connection is correct; the controller is not working. | | The battery voltage is lower than 8V. | Please check the battery's voltage (at least 8V voltage to activate the controller). |
|--|--------------|---------------------------------------|---|
| | A İ | Battery over voltage | Check whether the battery voltage is higher than OVD (over voltage disconnect voltage) and disconnect the PV array connection. |
| Battery frame blink, fault icon blink | ▲ [_] | Battery over discharged | When the battery voltage is restored to or above LVR (low voltage reconnect voltage), the load recovers. Other ways to recharge the battery. |
| | | Battery over heating | While the battery temperature decline to 55 °C or below, the controller resumes work. |

4.3 Maintenance

The following inspections and maintenance tasks are recommended at least twice yearly for the best performance.

- Make sure no block on airflow around the controller. Clear up any dirt and fragments on the radiator.
- Check all the naked wires to ensure insulation is not damaged by sun exposure, frictional wear, dryness, insects or rats, etc. Repair or replace some wires if necessary.
- Check and confirm that LED is consistent with required. Pay attention to any troubleshooting or error indication. Take necessary corrective action.
- Confirm that all terminals have no corrosion, insulation damage, high temperature, or burnt/discolored sign, and tighten terminal screws to the suggested torque.
- Clear up dirt, nesting insects, and corrosion in time.
- Check and confirm that the lightning arrester is in good condition. Replace a new one in time to avoid damaging the controller and other equipment.



5 Specifications

| Model | Tracer5415AN | Tracer5420AN | |
|---------------------------------------|---|---|--|
| Electrical Parameters | | | |
| System rated voltage | 12/24/36/4 | 8VDC or Auto | |
| Controller working voltage range | 8V | ~ 68V | |
| Lead-acid battery type | Sealed(Default) / | Gel / Flooded / User | |
| Lithium battery type | LiFePO4 / Li(N | liCoMn)O2 / User | |
| Battery fuse | 80/ | A / 58V | |
| Rated charging current | | 50A | |
| Rated charging power | 625W/12V, 1250W/24V | /, 1875W/36V, 2500W/48V | |
| Max. PV open-circuit voltage | 150V(at the lowest temperature) 138V(25℃) | 200V(at the lowest temperature) 180V(at 25℃) | |
| MPPT voltage range | (Battery voltage +2V) ∼ 108V(25℃) | (Battery voltage +2V) ∼ 144V(at 25°C) | |
| MPPT tracking efficiency | ≥99.5% | | |
| Max. conversion efficiency | 9 | 8.3% | |
| Full load efficiency | 97.8% | 97.1% | |
| Temperature compensate coefficient | -3mV/°C/2V(Default) | | |
| Self-consumption | 98mA/12V, 60mA/24V, 50mA/36V, 46mA/48V | | |
| Grounding | Common negative grounding | | |
| Dry contact | Rated value: 5A/30VDC, Max. value: 0.5A/60VDC | | |
| Communication method | RS485(5VDC/200mA, Two RJ45 ports in parallel) [®] | | |
| LCD backlight time | Default: 60S, Range:0~999S (0S: the backlight is ON all the time) | | |
| Mechanical parameters | | | |
| Dimension (L x W x H) | 261×216×119mm | | |
| Mounting size (L x W) | 180×204mm | | |
| Mounting hole size | Φ7mm | | |
| Wire size | 6AWG/ 16mm ² | | |
| Recommended cable | 6AWG/ 16mm ² | | |
| Net Weight | 3.5kg | | |

① When connecting the controller to external devices, only one of the communication ports is

used. When connecting multiple controllers in parallel, RS485 ports are for cascaded use.

| Model | Tracer6210AN | | |
|---------------------------------------|---|--|--|
| Electrical Parameters | | | |
| System rated voltage | 12/24VDC or Auto | | |
| Controller working voltage range | 8V ~ 32V | | |
| Lead-acid battery type | Sealed(default) / GEL / FLD / user-defined. | | |
| Lithium battery type | LiFePO4 / Li(NiCoMn)O2 / User | | |
| Battery fuse | 80A/58V | | |
| Rated charging current | 60A | | |
| Rated charging power | 750W/12V, 1500W/24V | | |
| Max. PV open-circuit voltage | 100V(at the lowest temperature) 92V(at 25°C) | | |
| MPPT voltage range | (Battery voltage +2V) ~ 72V(at 25°C) | | |
| MPPT tracking efficiency | ≥99.5% | | |
| Max. conversion efficiency | 98.0% | | |
| Full load efficiency | 97.0% | | |
| Temperature compensate coefficient | -3mV/°C/2V(Default) | | |
| Self-consumption | 98mA/12V, 60mA/24V | | |
| Grounding type | Common negative grounding | | |
| Dry contact | Rated value: 5A/30VDC, Max. value: 0.5A/60VDC | | |
| Communication method | RS485(5VDC/200mA, Two RJ45 ports in parallel) ^Φ | | |
| LCD backlight time | Default: 60S, Range:0~999S (0S: the backlight is ON all the time) | | |
| Mechanical parameters | | | |
| Dimension (L x W x H) | 340×232×105.2mm | | |
| Mounting size (L x W) | 260×220mm | | |
| Mounting hole size | Ф7mm | | |
| Wire size | 2AWG/ 35mm ² | | |
| Recommended cable | 6AWG/ 16mm ² | | |
| Net Weight | 3.5kg | | |

① When connecting the controller to external devices, only one of the communication ports is

used. When connecting multiple controllers in parallel, RS485 ports are for cascaded use.

| Model | Tracer6415AN | Tracer6420AN |
|----------------------------------|------------------------|--------------|
| Electrical Parameters | | |
| System rated voltage | 12/24/36/48VDC or Auto | |
| Controller working voltage range | 8V ~ 68V | |

| Lead-acid battery type | Sealed(default) / GEL / FLD / user-defined. | |
|---------------------------------------|---|--|
| Lithium battery type | LiFePO4 / Li(NiCoMn)O2 / User | |
| Battery fuse | 8 | 80A/58V |
| Rated charging current | | 60A |
| Rated charging power | 750W/12V, 1500W/24 | 4V, 2250W/36V, 3000W/48V |
| Max. PV open-circuit voltage | 150V(at the lowest temperature) 138V(at 25℃) | 200V(at the lowest temperature) 180V(at 25°C) |
| MPPT voltage range | (Battery voltage +2V) ~ 108V(at 25°C) | (Battery voltage +2V) ~ 144V(at 25°C) |
| MPPT tracking efficiency | | ≥99.5% |
| Max. conversion efficiency | 98.6% | 98.1% |
| Full load efficiency | 98.0% | 97.5% |
| Temperature compensate coefficient | -3mV/°C/2V(Default) | |
| Self-consumption | 98mA/12V, 60mA/24V, 50mA/36V, 46mA/48V | |
| Grounding type | Common negative grounding | |
| Dry contact | Rated value: 5A/30VDC, Max. value: 0.5A/60VDC | |
| Communication method | RS485(5VDC/200mA, Two RJ45 ports in parallel) [©] | |
| LCD backlight time | Default: 60S, Range:0~999S (0S: the backlight is ON all the time) | |
| Mechanical parameters | | |
| Dimension (L x W x H) | 340×236×119mm | |
| Mounting size (L x W) | 260×224mm | |
| Mounting hole size | Ф7mm | |
| Wire size | 2AWG/ 35mm ² | |
| Recommended cable | 6AWG/ 16mm ² | |
| Net Weight | 4.5kg | |

① When connecting the controller to external devices, only one of the communication ports is

used. When connecting multiple controllers in parallel, RS485 ports are for cascaded use.

| Model | Tracer8415AN | Tracer8420AN | |
|----------------------------------|--|--------------|--|
| Electrical Parameters | Electrical Parameters | | |
| System rated voltage | 12/24/36/48 | VDC or Auto | |
| Controller working voltage range | 8V ~ 68V | | |
| Lead-acid battery type | Sealed(Default) / Gel / Flooded / User | | |
| Lithium battery type | LiFePO4 / Li(NiCoMn)O2 / User | | |
| Battery fuse | 125A/58V | | |
| Rated charging current | 80A | | |

| Rated charging power | 1000W/12V, 2000W/24V, 3000W/36V, 4000W/48V | | |
|------------------------------|---|---------------------------------|--|
| Max. PV open-circuit voltage | 150V(at the lowest temperature) | 200V(at the lowest temperature) | |
| max r open enear renage | 138V(at 25°C) | 180V(at 25°C) | |
| MPPT voltage range | (Battery voltage +2V) | (Battery voltage +2V) | |
| with the voltage range | ~ 108V(at 25°C) | ~ 144V(at 25°C) | |
| MPPT tracking efficiency | ≥99 | 9.5% | |
| Max. conversion efficiency | 98 | .5% | |
| Full load efficiency | 98.0% | 97.5% | |
| Temperature compensate | -3m\//°C/' | 2\/(Default) | |
| coefficient | -3mV/°C/2V(Default) | | |
| Self-consumption | 98mA/12V, 60mA/24V, 50mA/36V, 46mA/48V | | |
| Grounding type | Common negative grounding | | |
| Dry contact | Rated value: 5A/30VDC, Max. value: 0.5A/60VDC | | |
| Communication method | RS485(5VDC/200mA, Two RJ45 ports in parallel) ^Φ | | |
| LCD backlight time | Default: 60S, Range:0~999S (0S: the backlight is ON all the time) | | |
| Mechanical parameters | | | |
| Dimension (L x W x H) | 394×240×134mm | | |
| Mounting size (L x W) | 300×228mm | | |
| Mounting hole size | Φ7mm | | |
| Wire size | 2AWG/ 35mm ² | | |
| Recommended cable | 4AWG/ 25mm ² | | |
| Net Weight | 6. | 1kg | |

① When connecting the controller to external devices, only one of the communication ports is

used; when connecting multiple controllers in parallel, RS485 ports are for cascaded use.

| Model | Tracer10415AN | Tracer10420AN |
|----------------------------------|---|--|
| Electrical Parameters | | |
| System rated voltage | 12/24/36/4 | 8VDC or Auto |
| Controller working voltage range | 8V ~ 68V | |
| Lead-acid battery type | Sealed(Default) / | Gel / Flooded / User |
| Lithium battery type | LiFePO4 / Li(NiCoMn)O2 / User | |
| Battery fuse | 150A/58V | |
| Rated charging current | 100A | |
| Rated charging power | 1250W/12V, 2500W/24V, 3750W/36V, 5000W/48V | |
| Max. PV open-circuit voltage | 150V(at the lowest temperature) 138V(at 25°C) | 200V(at the lowest temperature) 180V(at 25°C) |
| MPPT voltage range | (Battery voltage +2V) | (Battery voltage +2V) |

| | ~ 108V(at 25°C) | ~ 144V(at 25°C) |
|---------------------------------------|---|-----------------|
| MPPT tracking efficiency | ≥99.5% | |
| Max. conversion efficiency | 98.6% | 98.5% |
| Full load efficiency | 98.0% | 97.6% |
| Temperature compensate coefficient | -3mV/°C/2V(Default) | |
| Self-consumption | 98mA/12V, 60mA/24V, 50mA/36V, 46mA/48V | |
| Grounding type | Common negative grounding | |
| Dry contact | Rated value: 5A/30VDC, Max. value: 0.5A/60VDC | |
| Communication method | RS485(5VDC/200mA, Two RJ45 ports in parallel) [©] | |
| LCD backlight time | Default: 60S, Range:0~999S (0S: the backlight is ON all the time) | |
| Mechanical parameters | | |
| Dimension (L x W x H) | 394×242×143mm | |
| Mounting size (L x W) | 300×230mm | |
| Mounting hole size | Ф7mm | |
| Wire size | 2AWG/35mm ² | |
| Recommended cable | 2AWG/35mm ² | |
| Net Weight | 7.4kg | |

 When connecting the controller to external devices, only one of the communication ports is used; when connecting multiple controllers in parallel, RS485 ports are for cascaded use.

Environmental Parameters

| | -25°C~+60°C (when the environment temperature reaches 45°C or | |
|-------------------------|---|--|
| Environment temperature | above, the charging power and load power will be reduced appropriately; | |
| | full loads working is not supported.) | |
| LCD temperature range | -20°C ~ +70°C | |
| Storage temperature | -30°C ~ +85°C | |
| Relative humidity range | 5%~95% (N.C.) | |
| Enclosure | IP20 | |
| Pollution degree | PD2 | |

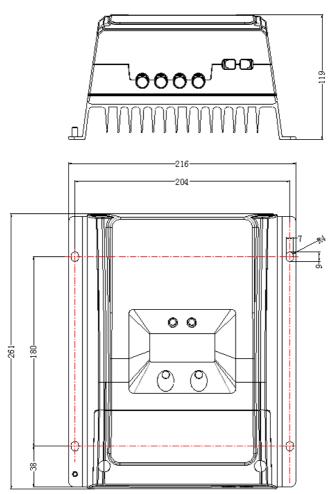
Certification:

| Category | Standard | |
|----------|---------------------------|--|
| Safety | EN/IEC62109-1 | |
| EMC | EN61000-6-1/EN61000-6-3 | |
| FCC | 47 CFR Part 15, Subpart B | |
| ROHS | IEC62321-3-1 | |

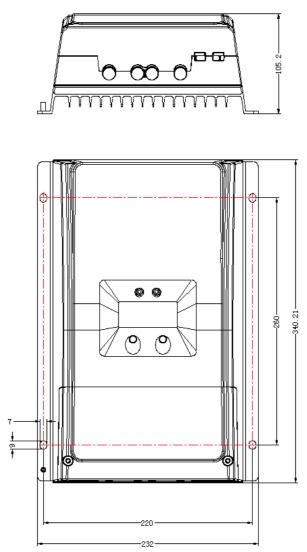
Appendix 1 Dimensions

Tracer5415/5420AN

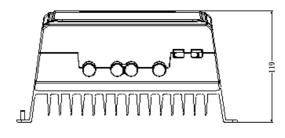
(Unit: mm)

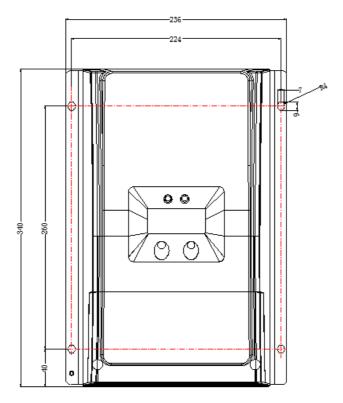


Tracer6210AN

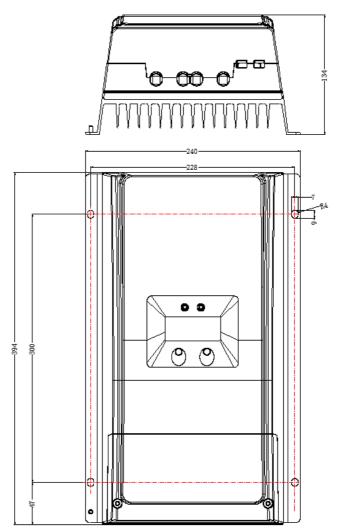


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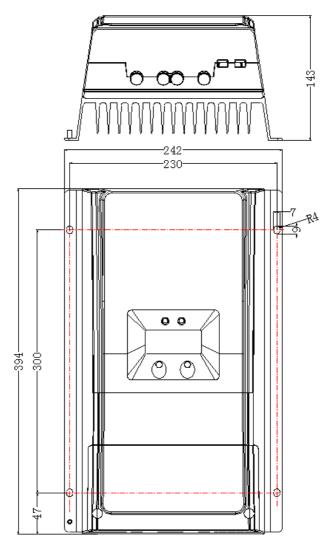




• Tracer8415/8420AN



• Tracer10415/10420AN



Any changes without prior notice! Version number: V3.4

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