

ZDR10...type Modular Reducing Valve

ZDR10D...5XJ...type

Size 10
Max. Working Pressure: 210 bar
Max. Flow: 80 L/min



Contents

Function and configuration	02
Symbols	02
Specification	03
Technical data	03
Characteristic curves	04
Unit dimensions	05

Features

- Sandwich plate structure
- Porting pattern to DIN 24 340, form A and ISO 4401
- 4 pressure ratings
- 4 adjustment elements:
 - Rotary knob
 - Adjustable bolt with protective cap
 - Lockable rotary knob
 - Rotary knob with scale
- Pressure reduction in ports A, B or P
- Check valve, optional

Function and configuration

ZDR10 type valve is a direct operated pressure reducing valve in sandwich plate design with a pressure limitation of the secondary circuit. It is used to reduce the system pressure. The valve consists of the valve housing (1), the control spool (2), a compression spring (3), the adjustment (4) and the optional check valve. The secondary pressure is set by the pressure adjustment element (4).

Model "DA"

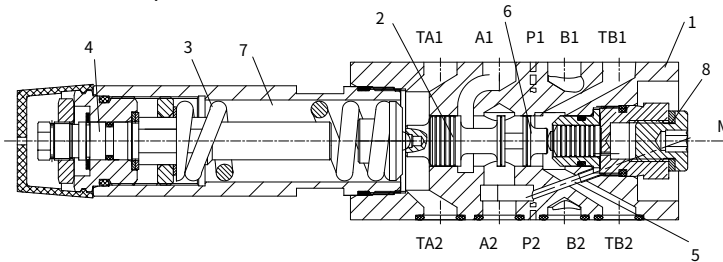
At rest, the valve is normally open, and fluid can flow unhindered from port A1 to port A2. The pressure in port A2 is at the same time via the control line (5) present at the spool area opposite to the compression spring (3). When the pressure in port A2 exceeds the pressure level set at the compression spring (3), the control spool (2) moves into the control position against the compression spring (3) and holds the set pressure in port A2 constant. The control pressure and pilot oil are taken from port A2 via control line (5). If the pressure in port A2 rises still further due to external forces, the control spool (2) is moved still further towards the compression spring (3). This causes a flow path to be opened at port A2 via control land (6) on the control spool (2) and housing (1) to tank (port TB). Sufficient fluid then flows to tank to prevent any further rise in pressure. The spring chamber (7) is always drained to tank externally via port TA.

A pressure gauge connection (8) permits the secondary pressure at the valve to be monitored. It is only possible to fit a check valve for free flow in ports A2 to A1 in version "DA".

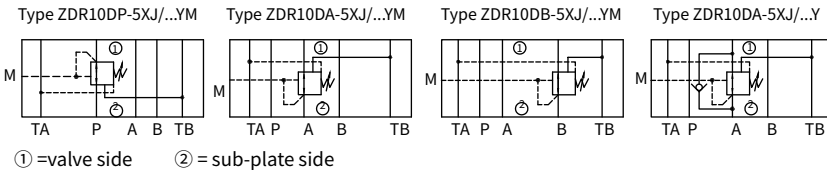
Models "DP" and "DB"

In model "DP", the pressure is reduced in port P1. The control pressure and the pilot oil is taken internally from port P1. In model "DB", the pressure in port P1 is reduced, and the pilot oil taken from port B.

Type ZDR10DA...-5XJ/...YM...



Symbols



Specification

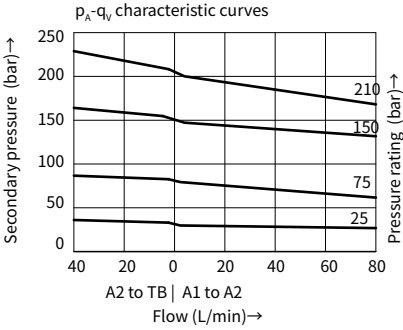
	Z	DR	10	D			- 5XJ /	Y		*	
Sandwich plate	= Z										Further details in clear text
Pressure reducing valve	= DR										No code = NBR seals
Size 10	=10										V = FKM seals
Direct operated				= D							No code = With check valve
Pressure reduction in port A2				= A							(not possible for pressure reduction in port P1)
Pressure reduction in port P1 (Pilot oil from port B)				= B							M = Without check valve
Pressure reduction in port P1				= P							Y= Pilot oil supply internal and drain external
Rotary knob					=1						25 = Max. secondary pressure 25 bar
Adjustable bolt with protective cap					=2						75 = Max. secondary pressure 75 bar
Lockable rotary knob					=3						150 = Max. secondary pressure 150 bar
Rotary knob with scale					=7						210 = Max. secondary pressure 210 bar
Series 50J to 59J							=5XJ				

Technical data

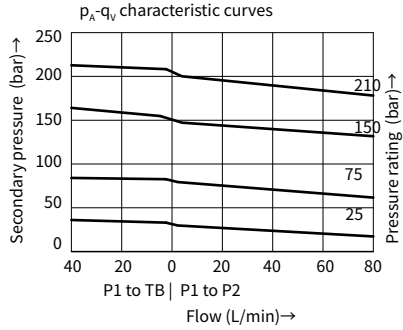
Fluid		Mineral oil suitable for NBR and FKM seal
		Phosphate ester for FKM seal
Fluid temperature range	°C	-30 to +80 (NBR seal)
		-20 to +80 (FKM seal)
Viscosity range	mm ² /s	10 to 800
Degree of contamination		Maximum permissible degree of fluid contamination: Class 9. NAS 1638 or 20/18/15, ISO4406
Max. operating pressure (inlet)	bar	up to 315
Max. secondary pressure (output)	bar	up to 25; up to 75; up to 150; up to 210
Back pressure	bar	150
Max. flow-rate	L/min	80
Weight	Kg	Approx. 2.8

Characteristic curves (Measured at $t=40^{\circ}\text{C} \pm 5^{\circ}\text{C}$, using HLP46)

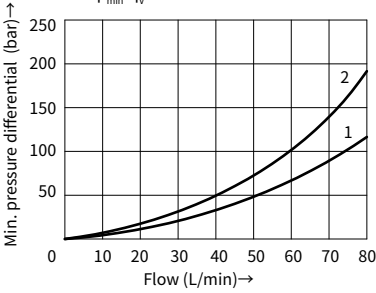
Type ZDR 10 DA...-5XJ/...



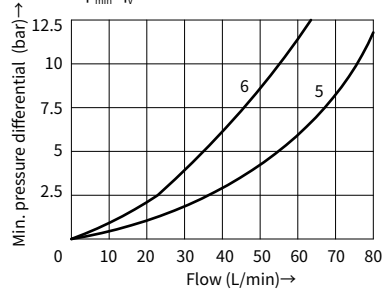
Type ZDR 10 DP...-5XJ/... and Type ZDR 10 DB...-5XJ/...



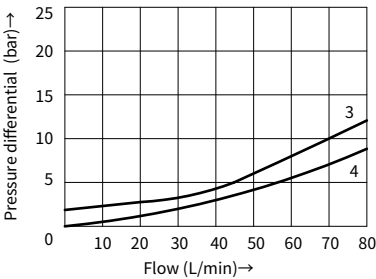
Δp_{\min} - q_v characteristic curves



Δp_{\min} - q_v characteristic curves



Δp - q_v characteristic curves

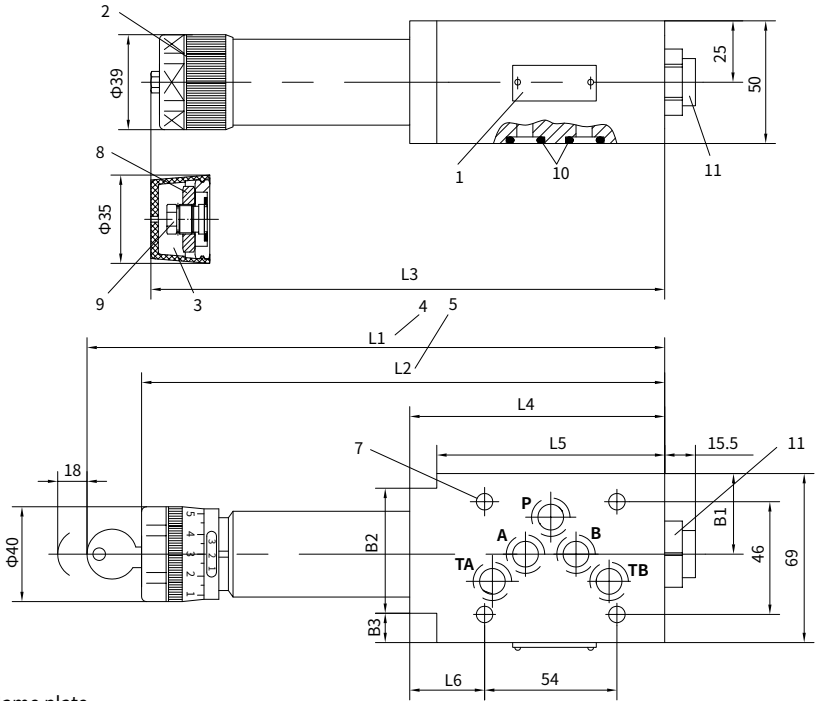


- 1 A1 to A2
- 2 A2 to TB (3rd. flow path)
- 3 A2 to A1 flow via check valve only
- 4 A2 to A1 flow via check valve and fully open control cross section
- 5 P2 to P1
- 6 P1 to TB (3rd. flow path)

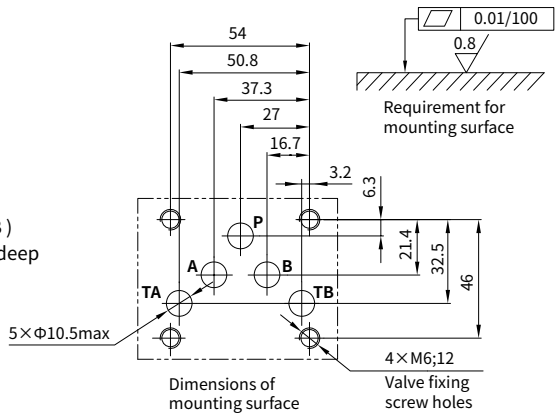
The characteristic curves for the pressure relief function are valid for the outlet pressure = zero over the entire flow range!

Unit dimensions

(Dimensions in mm)



- 1 Name plate
- 2 Adjustment element "1"
- 3 Adjustment element "2"
- 4 Adjustment element "3"
- 5 Adjustment element "7"
- 6 Space required to remove key
- 7 Valve mounting screw holes
- 8 Lock nut 24 A/F
- 9 Hexagon 10 A/F
- 10 O-rings 12x2 (Port A,B,P,TA,TB)
- 11 Pressure gauge port G 1/4; 12 deep internal hexagon 6 A/F



Model	L1	L2	L3	L4	L5	L6	B1	B2	B3
"DA"	254	230	210	104	93	31.5	32.9	51	12
"DB" and "DP"	242	218	198	91	-	18.5	35	-	-