

MODEL : LBH-791NS/LBH-791NS-1 SERIES

List No : 0831-04

# PARTS LIST

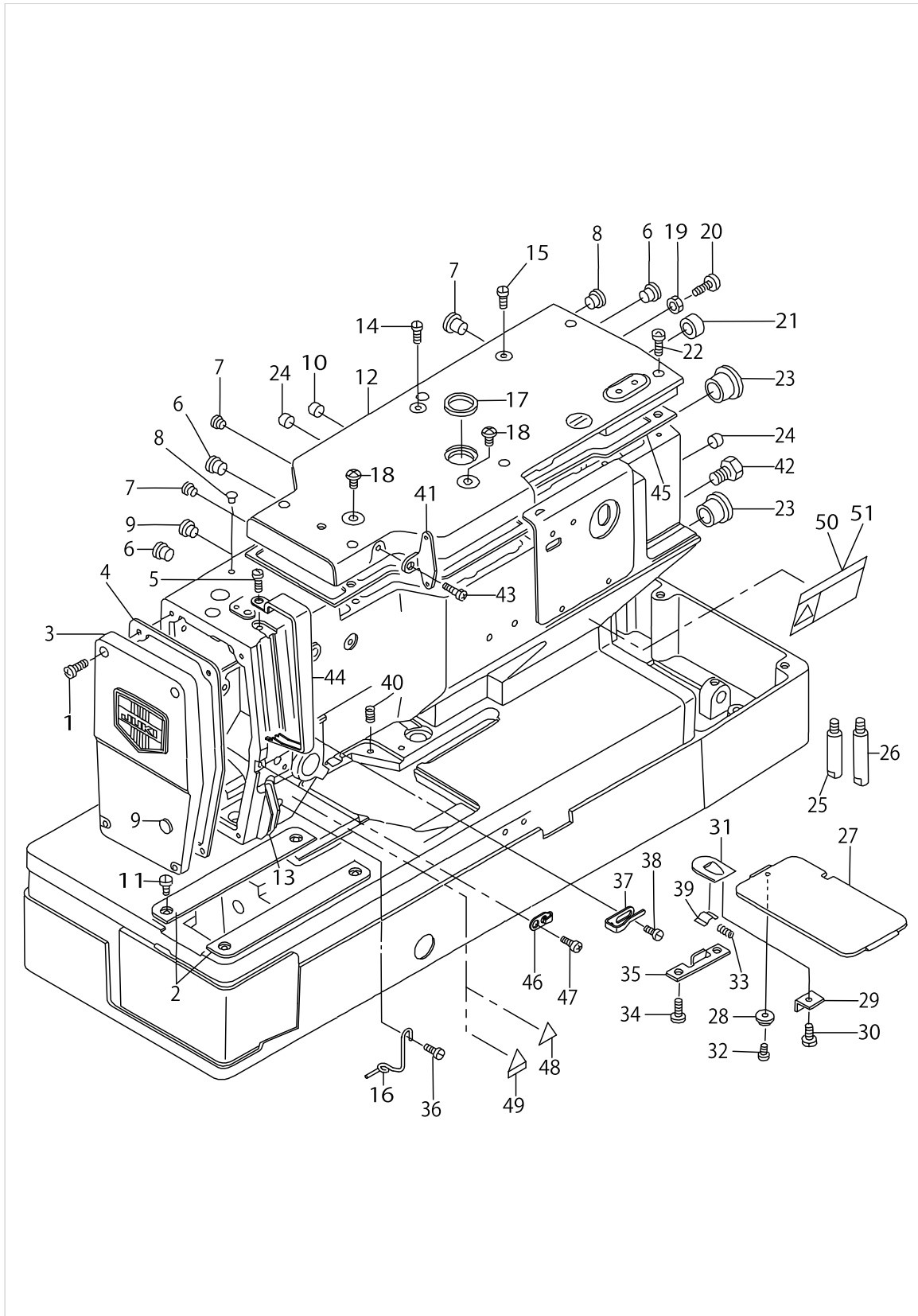
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MACHINE FRAME & MISCELLANEOUS COVER COMPONENTS (1)



MACHINE FRAME & MISCELLANEOUS COVER COMPONENTS (1)

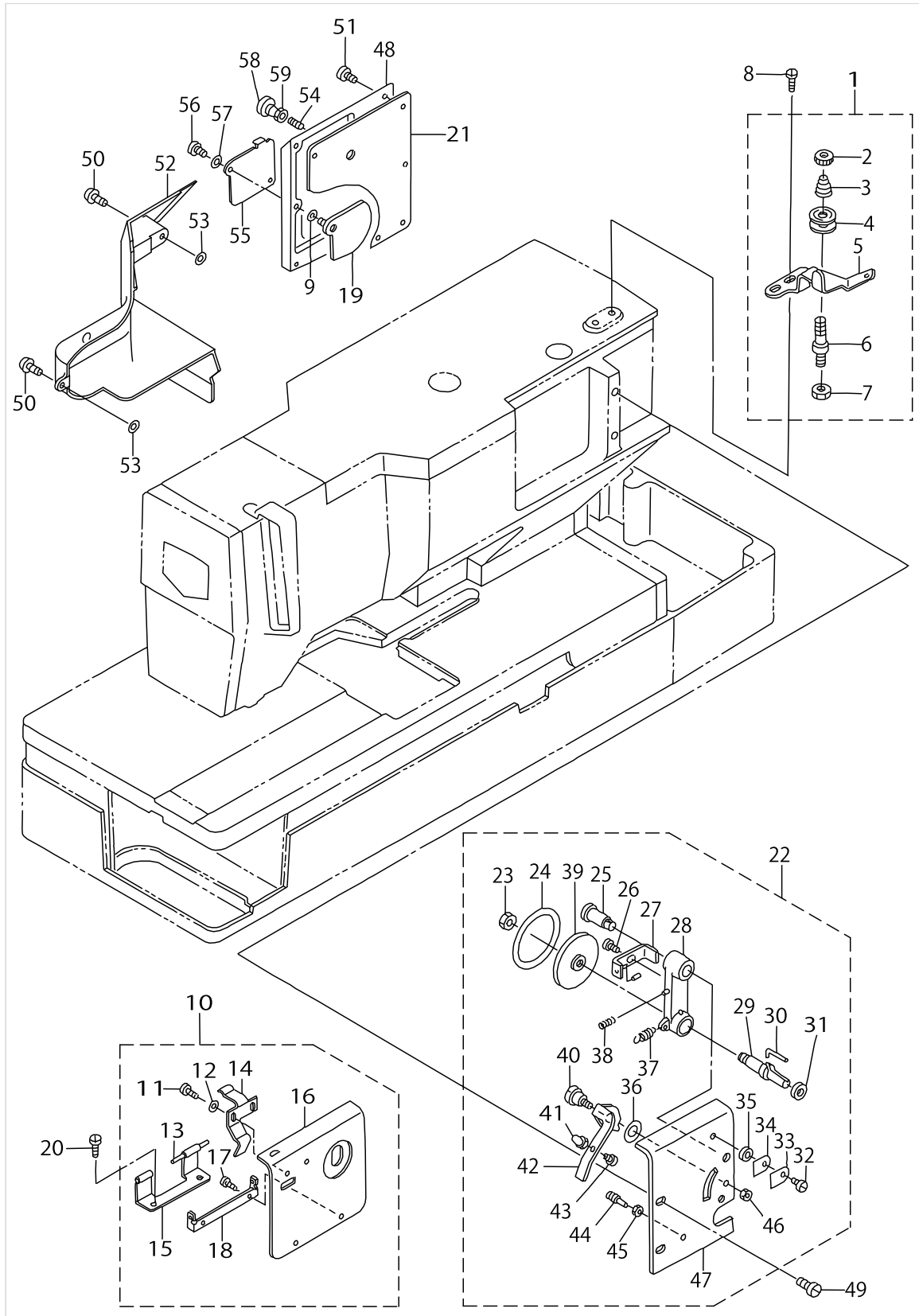
No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		SS4121215SP		SCREW 3/16-28 L=12						4	
2	D	13702907		THROAT PLATE COVER, LEFT						2	
3	D	13900550		FRAME COVER ASM.						1	
4	D	13701503		GASKET						1	
5		SS4120615SP		SCREW 3/16-28 L=6						1	
6		TA1050504R0		RUBBER PLUG						3	
7		TA0850604R0		RUBBER PLUG						3	
8		TA0550604R0		RUBBER PLUG						2	
9		TA1250406R0		RUBBER PLUG D=12.5 L=4						1	
10		TA1270502R0		RUBBER PLUG						1	
11		SS5120810SP		SCREW						4	
12	D	13900303		TOP COVER						1	
13		13705207		THREAD PATH GUIDE PLATE						1	
14		SS4150715SP		SCREW 15/64-28 L=7						1	
15		SS4110615SP		SCREW 11/64-40 L=6						1	
16		13719802		NEEDLE BAR THREAD GUIDE						1	
17		HX00055000C		CABLE CLIP						1	
18		SS4701415SD		SCREW						2	
19		NS6120310SP		NUT 3/16-28						1	
20	R	B1120352000	40009038	BALL SCREW						1	1.00
21		TA1900502R0		RUBBER PLUG						1	
22		SS4121415SP		SCREW 3/16-28 L=14						7	
23		TA2050406R0		RUBBER PLUG						2	
24		TA1450302R0		RUBBER PLUG						2	
25	D	13700802		BED SCREW STUD, SMALL						1	
26	D	B1162771000		BED SCREW STUD						1	
27	R	13703004	13703053	BED SLIDE						1	1.00
28		B1107481000		CAM COVER GUIDE						1	
29	D	13703400		SUSPENSION SCREW						1	
30		SS6080340SP		SCREW 1/8-44 L=2.9						1	
31		B1110481000A		CAM COVER LATCH						1	
32		SS6060340SP		SCREW 3/32-56 L=2.5						1	
33		B1111481000		SPRING						1	
34		SS4120615SP		SCREW 3/16-28 L=6						2	
35	D	13703301		BED SLIDE SPRING STOPPER						1	
36		SS4120615SP		SCREW 3/16-28 L=6						1	
37	D	13922109		TAKE-UP THREAD GUIDE						1	
38		SS6110610TP		SCREW 11/64-40 L=6						1	
39	D	13703509		BED SLIDE SPRING GUIDE						1	
40		13703608		BED SLIDE SPRING						1	
41	D	13920400		THREAD TENSION GUIDE PLATE						1	
42		SS4120615SP		SCREW 3/16-28 L=6						3	
43		SS4150715SP		SCREW 15/64-28 L=7						1	
44		13920509		THREAD TAKE-UP COVER						1	
45	D	13701206		TOP COVER GASKET						1	
46		13922208		TAKE-UP THREAD GUIDE B						1	



MACHINE FRAME & MISCELLANEOUS COVER COMPONENTS (1)

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
47		SS4120615SP		SCREW 3/16-28 L=6						1	
48		CM300200001		ATTENTION SEAL	FOR JE					1	
49		CM3002000C1		CAUTION LABEL	FOR DOME- STIC USE					1	
50		CM300200101		SAFETY LABEL, 1(SMALL).	FOR DOME- STIC USE					1	
51		CM3002001A1		SAFETY LABEL,,3 (SMALL).	FOR EXPO- RT (EXCEPT JE)					1	

MACHINE FRAME & MISCELLANEOUS COVER COMPONENTS (2)

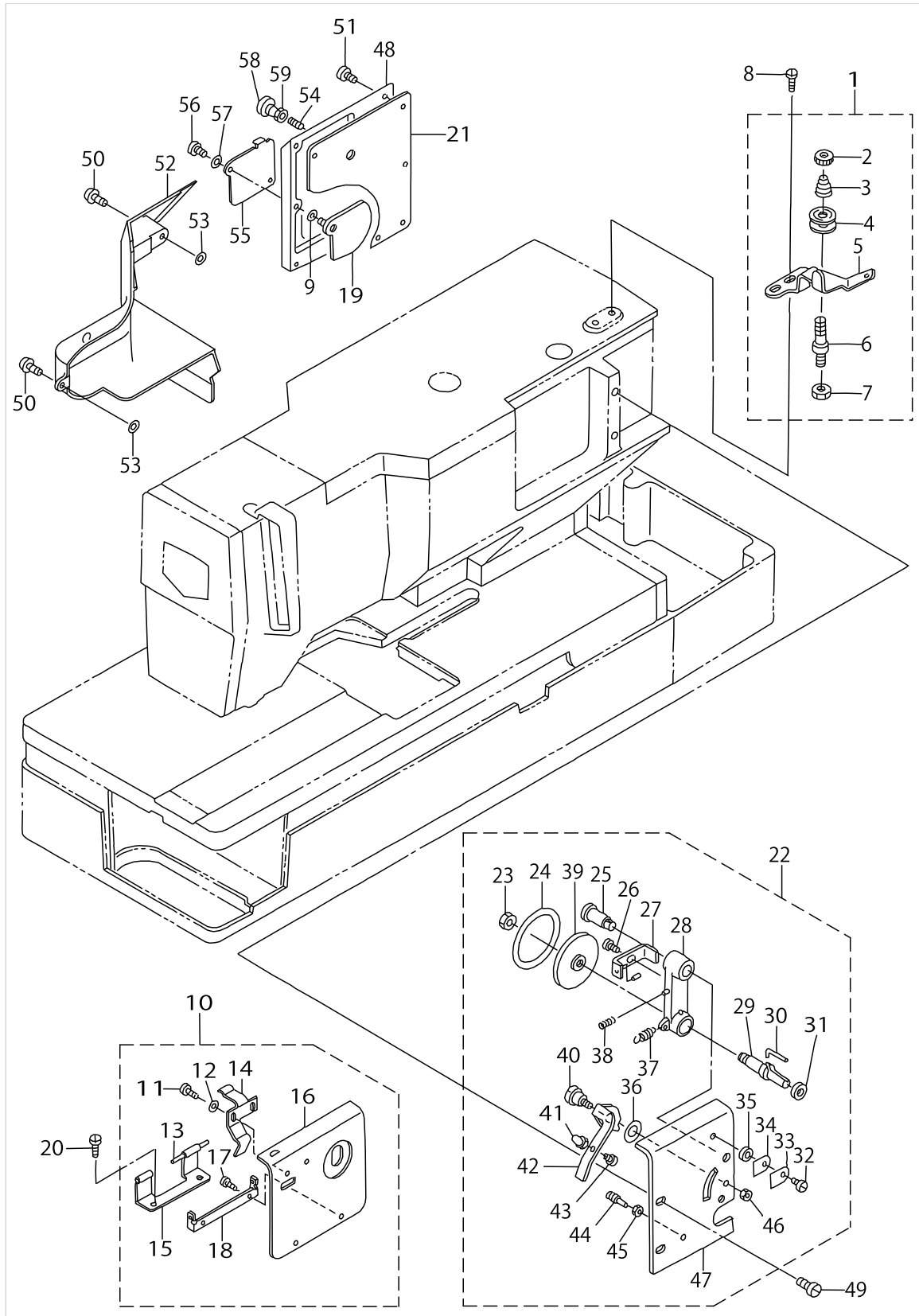


MACHINE FRAME & MISCELLANEOUS COVER COMPONENTS (2)

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		13764352		TENSION BRACKET CONNEC.						1	
2		B3216047000		BOBBIN WINDER TENSION NUT				*		1	
3		B3218232000		BOBBIN WINDER TENSION SPRING				*		1	
4	R	B3214047000	22945802	BOBBIN WINDER TENSION DISC				*		2	1.00
5		13764303		BOBBIN WINDER TENSION BRACKET				*		1	
6		B3219232000		BOBBIN WINDER TENSION POST				*		1	
7		NS6110310SP		NUT 11/64-40				*		1	
8		SS7110840SP		SCREW 11/64-40 L=7.8						2	
9		RO048190100		RUBBER RING						1	
10	D	13900857		SPUR GEAR COVER COMPL.						1	
11	D	SS4090315SP		SCREW				*		2	
12		WP0450000SD		WASHER 4.5X8X0.5				*		2	
13	D	13702402		SPUR GEAR COVER HINGE STUD				*		1	
14	D	13702501		SPUR GEAR COVER SPRING				*		1	
15	D	13702303		SPUR GEAR COVER HINGE B				*		1	
16	D	13900808		SPUR GEAR COVER				*		1	
17	D	SS4090315SP		SCREW				*		2	
18	D	13702204		SPUR GEAR COVER HINGE A				*		1	
19	D	13701958		COVER, REAR ASM.						1	
20		SS4120615SP		SCREW 3/16-28 L=6						2	
21	D	13701701		FRAME SIDE COVER GASKET						1	
22	D	13901459		BOBBIN WINDER COMPL.						1	
23		NS6150350SP		NUT 15/64-28				*		1	
24	D	13763800		FRICTION PULLEY				*		1	
25	D	SD0791301SP		HINGE SCREW D= 7.94 H=13.0				*		1	
26		SD0450211SP		HINGE SCREW D= 4.50 H= 2.1				*		1	
27	D	13763651		ADJUSTING PLATE ASM.				*		1	
28	D	13763255		SHAFTBUSHINGASM.				*		1	
29	D	13763404		BOBBIN WINDER SHAFT				*		1	
30		B3210771000		BOBBIN STOP SPRING				*		1	
31		B3224771000		COLLAR				*		1	
32		SS7110710SP		SCREW 11/64-40 L=7				*		1	
33	D	13764204		BOBBIN WINDER HOLDER B				*		1	
34	D	13764105		BOBBIN WINDER HOLDER A				*		1	
35		B3108850000		NEEDLE GUIDE SPACER				*		1	
36		WP0551016SH		WASHER 5.5X13X1				*		1	
37		13764006		SPRING				*		1	
38	D	13763909		SPRING				*		1	
39	D	13763701		BOBBIN WINDER WHEEL				*		1	
40		SD0720221SP		HINGE SCREW D= 7.24 H= 2.2				*		1	
41	R	B3215771000	NS6080440SP	ADJUSTING NUT				*		1	1.00
42	D	13763503		BOBBIN WINDER TRIP LATCH				*		1	
43		B3214771000		ADJUSTING SCREW				*		1	
44		B1531415000		SUSPENSION				*		1	
45		NS6080340SP		NUT 1/8-44				*		1	
46		NS6110310SP		NUT 11/64-40				*		1	



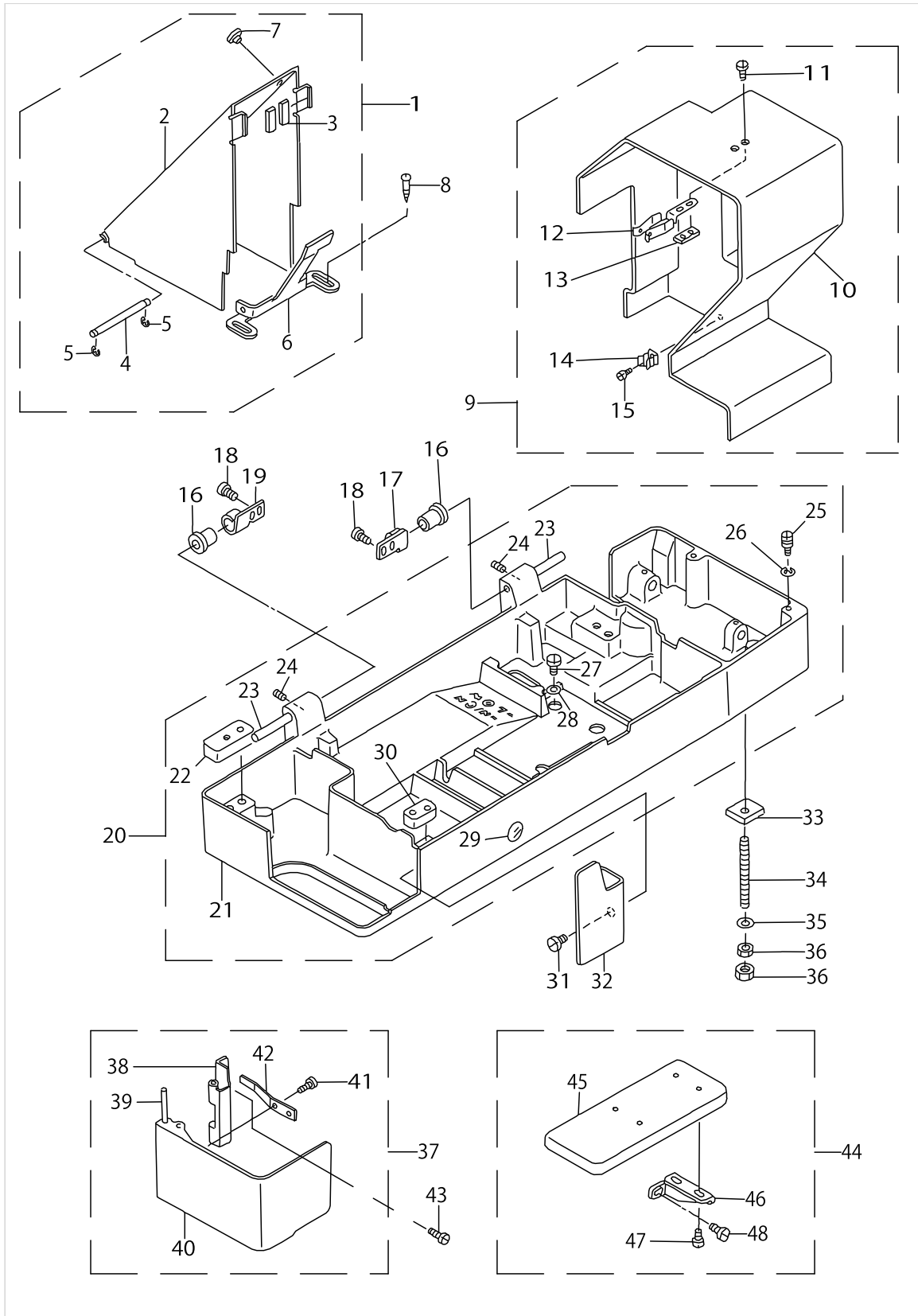
MACHINE FRAME & MISCELLANEOUS COVER COMPONENTS (2)



MACHINE FRAME & MISCELLANEOUS COVER COMPONENTS (2)

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
47	D	13901400		BOBBIN WINDER COVER				*		1	
48		13900600		SIDE COVER						1	
49		SS6121050SP		SCREW 3/16-28 L=9.5						2	
50		SS4121215SP		SCREW 3/16-28 L=12						2	
51		SS4121215SP		SCREW 3/16-28 L=12						8	
52	D	13922000		FRAME SIDE COVER						1	
53		B1144771000		FRAME SIDE COVER GASKET (C)						2	
54		SS8152030SP		SCREW 15/64-28 L=20						1	
55	D	13900709		SCREW COVER LIST						1	
56		SS7090510SP		SCREW 9/64-40 L=4.6						1	
57		B3125155000		DISK SPRING						1	
58		TA2050406R0		RUBBER PLUG						1	
59		NS6150310SP		NUT 15/64-28						1	

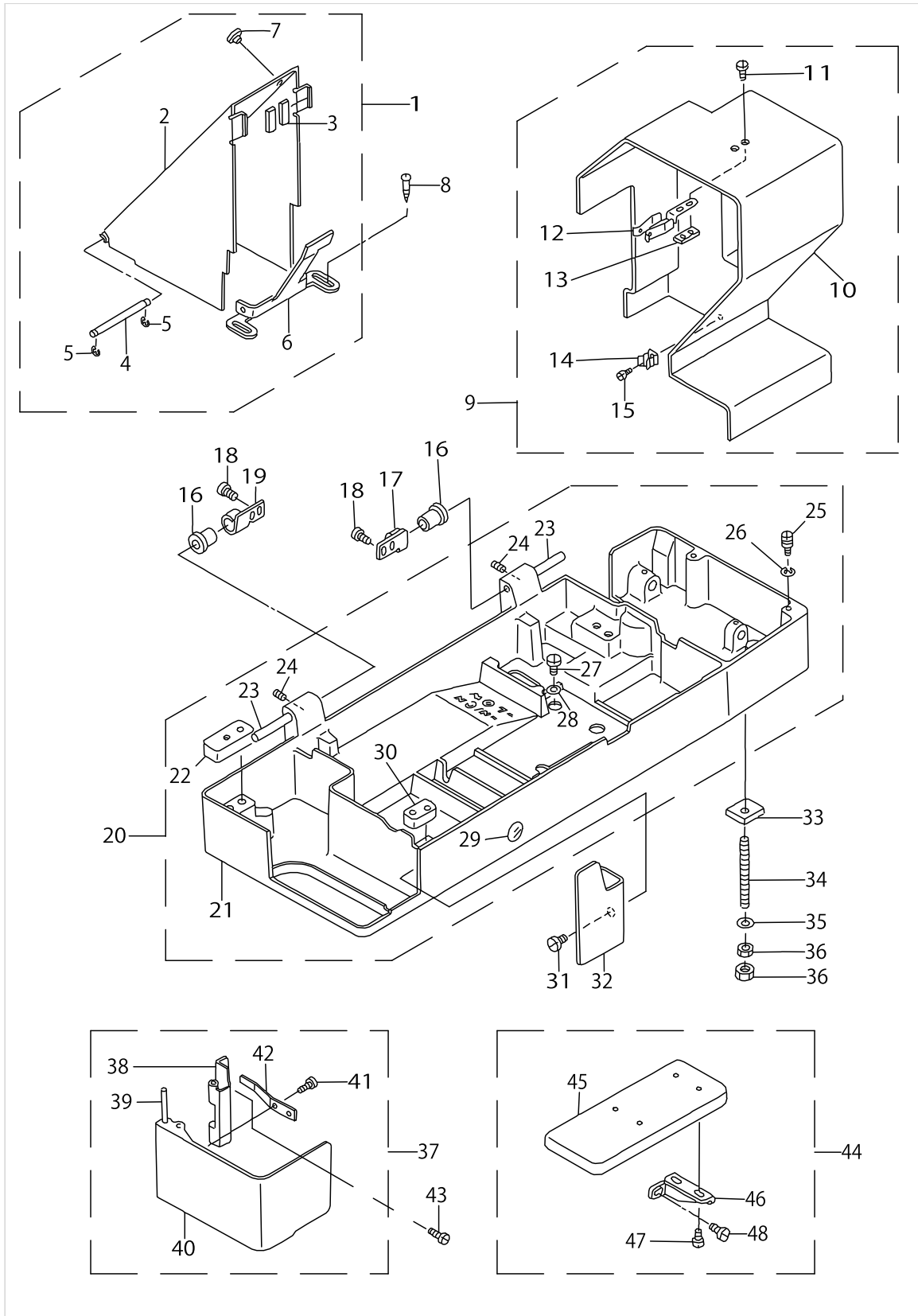
MACHINE FRAME & MISCELLANEOUS COVER COMPONENTS (3)



MACHINE FRAME & MISCELLANEOUS COVER COMPONENTS (3)

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		13901160		BELT SIDE COVER COMPL.						1	
2		13901152		BELT SIDE COVER ASM.				*		1	
3		13704903		BELT SIDE COVER FELT				*		2	
4		13704705		BELT SIDE COVER SHAFT				*		1	
5		RE0400000K0		E-RING 4				*		2	
6	D	13704606		BELT SIDE COVER BASE				*		1	
7		TA1250406R0		RUBBER PLUG D=12.5 L=4				*		1	
8	R	SK3452000SD	SK3452001SE	WOOD SCREW D=4.5 L=20						2	1.00
9	D	13901053		BELT COVER COMPL.						1	
10	D	13901004		BELT COVER				*		1	
11	R	SS7110910SP	SS7110910TP	SCREW 11/64-40 L=8.5				*		2	1.00
12	D	13704200		BELT GUARD SPRING				*		1	
13		B4127352000		BOTTOM GUIDE				*		1	
14	D	13704408		SPRING				*		2	
15		SS7110410SP		SCREW 11/64-40 L=4				*		2	
16		13700703		RUBBER HINGE						2	
17		13700406		HINGE PLATE, A						1	
18		SS7151210SP		SCREW 15/64-28 L=12						4	
19		13700505		HINGE PLATE, B						1	
20	D	13900253		FRAME BASE COMPL.						1	
21		13900204		FRAME BASE				*		1	
22		13701008		RUBBER B				*		2	
23		13700604		HINGE PIN				*		2	
24	R	SS8150710SP	SS8150710TP	SCREW 15/64-28 L=7				*		2	1.00
25	D	13704309		GUIDE PIN				*		2	
26		RE0600000K0		E-RING 6				*		2	
27		SS7740740SP		SCREW 3/8-28 L= 6.5				*		1	
28		13502604		SLUSH HOLE PACKING				*		1	
29	R	B1135352000	B1172581000A	OIL GUAGE				*		1	1.00
30	D	13700901		RUBBER A				*		2	
31		SS6121010SP		SCREW 3/16-28 L=10						1	
32		13943303		OIL SHIELD						1	
33		B1133761000		MACHINE BASE FELT PAD						4	
34		B1153771000		MACHINE BASE SCREW STUD						4	
35		WP0612056SD		WASHER 6.1X18.5X2						4	
36		NS6150310SP		NUT 15/64-28						8	
37		13900956		HOOK OIL SHIELD COVER COMPL.						1	
38		13703806		HOOK OIL SHIELD HINGE				*		1	
39		13703905		HINGE PIN				*		1	
40		13900907		HOOK OIL SHIELD COVER				*		1	
41		SS4110515SP		SCREW 11/64-40 L=5				*		1	
42		13704002		HINGE SPRING				*		1	
43		SS4120615SP		SCREW 3/16-28 L=6						2	
44	D	13901558		AUXILIARY TABLE COMPL.						1	
45	R	13901509	13901558	AUXILIARY TABLE				*		1	1.00
46		13785803		INSTALLING PLATE				*		2	

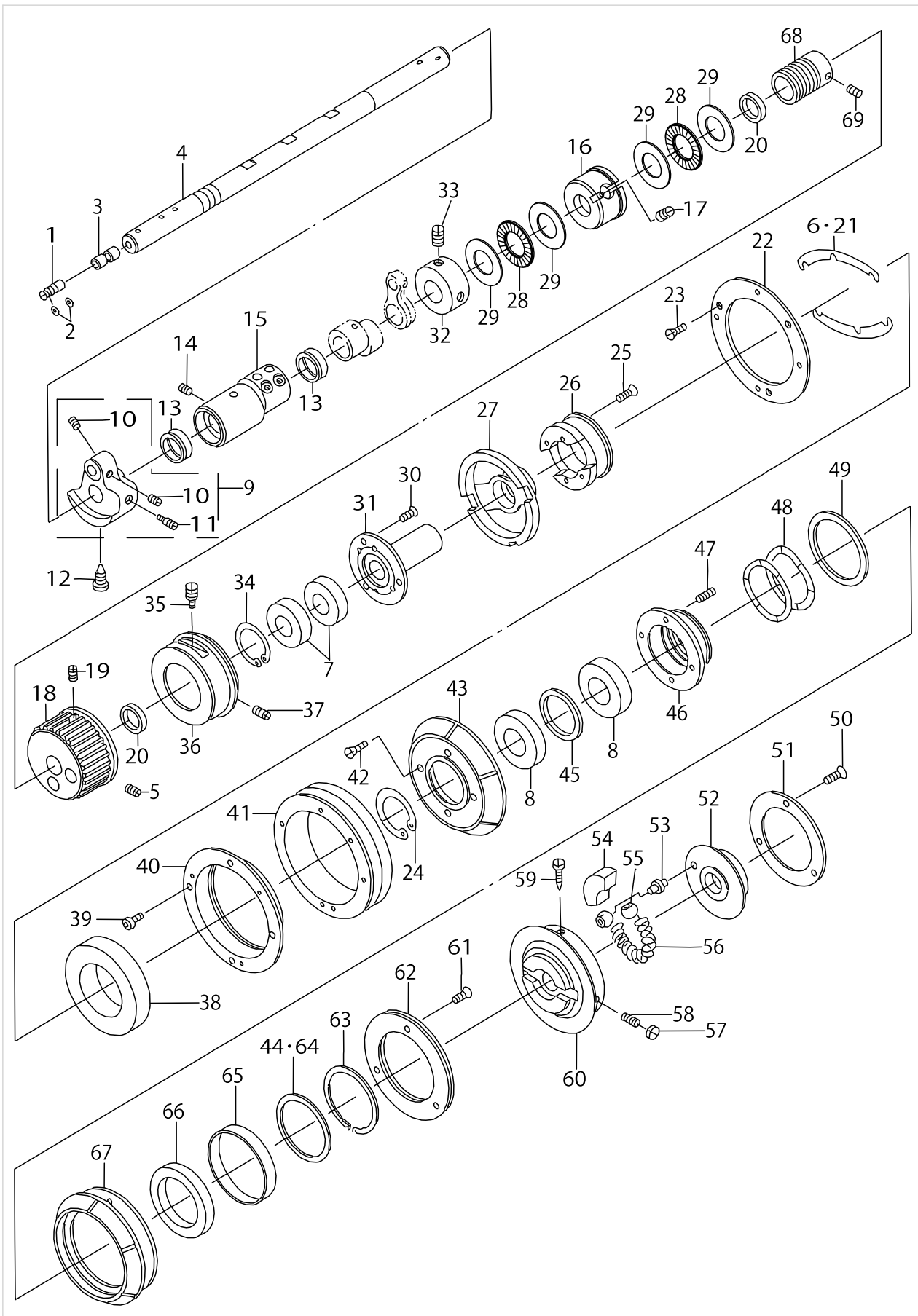
MACHINE FRAME & MISCELLANEOUS COVER COMPONENTS (3)



MACHINE FRAME & MISCELLANEOUS COVER COMPONENTS (3)

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
47		SS7110570SP		SCREW 11/64-40 L= 4.8				*		4	
48		SS6151040SP		SCREW15/64-28L=10				*		2	

MAIN SHAFT COMPONENTS

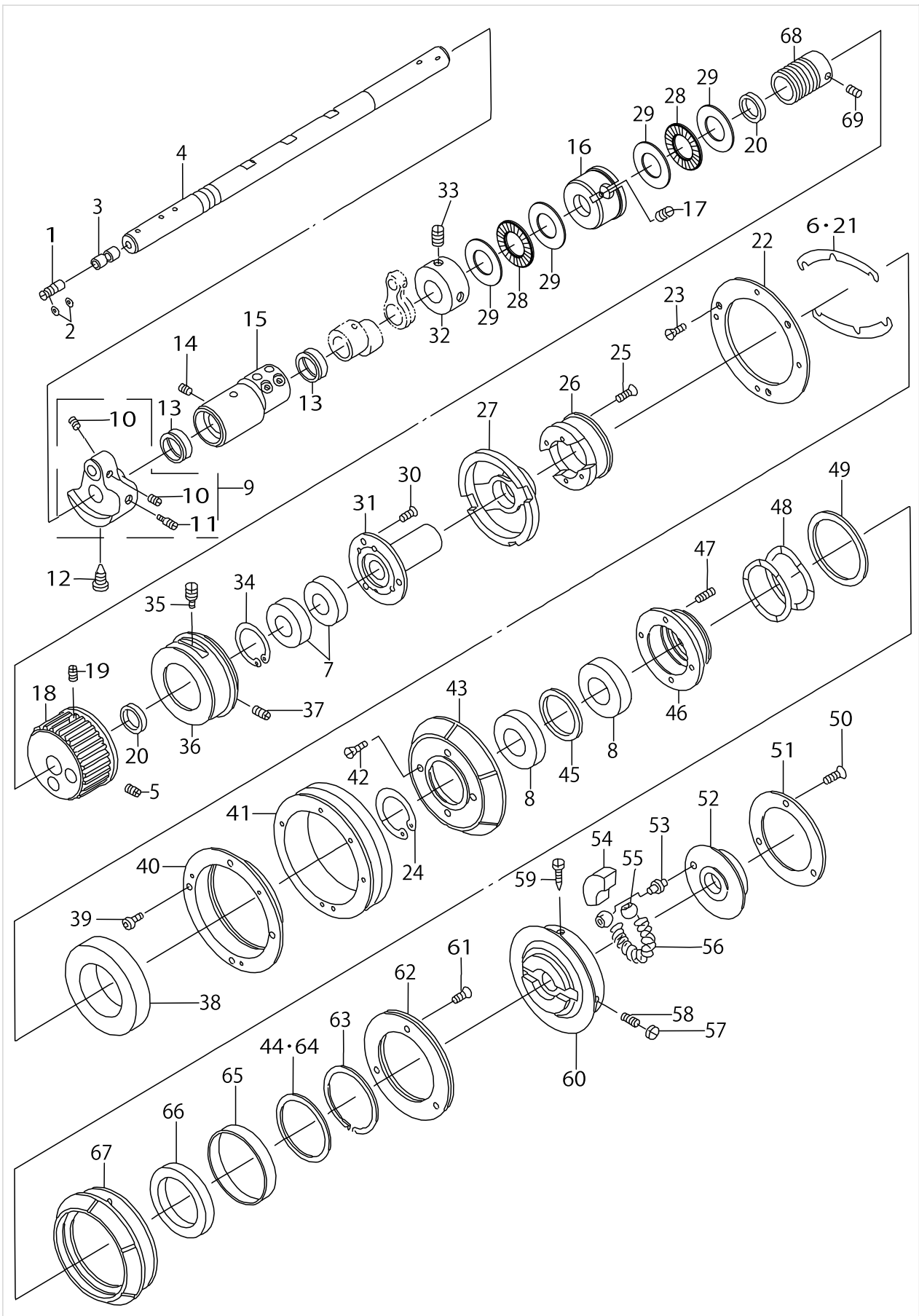


MAIN SHAFT COMPONENTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		13923107		OIL ADJUSTING PIN						1	
2		RO040100210		O-RING						1	
3		11002904		ROLLER FELT						2	
4		13922802		MAIN SHAFT						1	
5		SS8661112TP		SCREW 1/4-40 L=11						1	
6		13711502		ADJUSTING SHIM	SELECTIVE PART					2	
7		SB115000500		BALL BEARING						2	
8		SB120000400		BEARING, B						2	
9		13707252		COUNTERWEIGHT CONNEC.						1	
10		SS8660512TP		SCREW 1/4-40 L=5				*		2	
11		SS8681650TP		SCREW 9/32-28 L=16				*		1	
12		SS7681650TP		SCREW 9/32-28 L=16						1	
13		13707500		OIL SEAL						2	
14		SS8150822TP		SCREW 15/64-28 L=8						1	
15	D	13707401		BUSHING, FRONT						1	
16		13922901		MAIN SHAFT BUSHING, INTER						1	
17		SS8150822TP		SCREW 15/64-28 L=8						1	
18		13710108		MAIN SHAFT SPROCKET						1	
19		SS8660612TP		SCREW 1/4-40 L=6						1	
20		13707807		MAIN SHAFT STOPPER RING						2	
21	D	13708201		ADJUSTING SHEM						2	
22		13708300		LOW SPEED BEARING FIXED PLATE						1	
23		SS2090620SP		SCREW 9/64-40 L=5.5						3	
24		RC4151817KP		RETAINING RING						1	
25		SS2092110SP		SCREW						4	
26		13708003		LOW SPEED PULLEY BASE						1	
27		13708102		CHANGE-OVER PULLEY SHAFT						1	
28		B1211980000		UPPER SHAFT THRUST BEARING						2	
29		B1220771000		THRUST WASHER A						4	
30		SS1110821TP		SCREW 11/64-40 L=8.3						3	
31	D	13707906		SLIDE BEARING RETAINER						1	
32		CS1501011TH		THRUST COLLAR						1	
33		SS8660530TP		SCREW 1/4-40 L= 4.5						2	
34		RC3781518KP		RETAINING RING						1	
35		SS8680940SP		SCREW 9/32-28 L=9.0						1	
36		13707708		OUTER RING						1	
37	R	SS8150710SP	SS8150710TP	SCREW 15/64-28 L=7						1	1.00
38		SB145000300		BEARING, A						1	
39		SM6030602TP		SCREW M3X0.5 L=6						4	
40		13708409		LOW SPEED BEARING OUTER RING						1	
41	D	13708508		LOW-SPEED PULLEY						1	
42		SS2110920TP		SCREW 11/64-40 L=8.5						4	
43	D	13708607		CLUTCH						1	
44		13711809		WASHER, B	SELECTIVE PART					2	
45		13708904		CLUTCH RING						1	



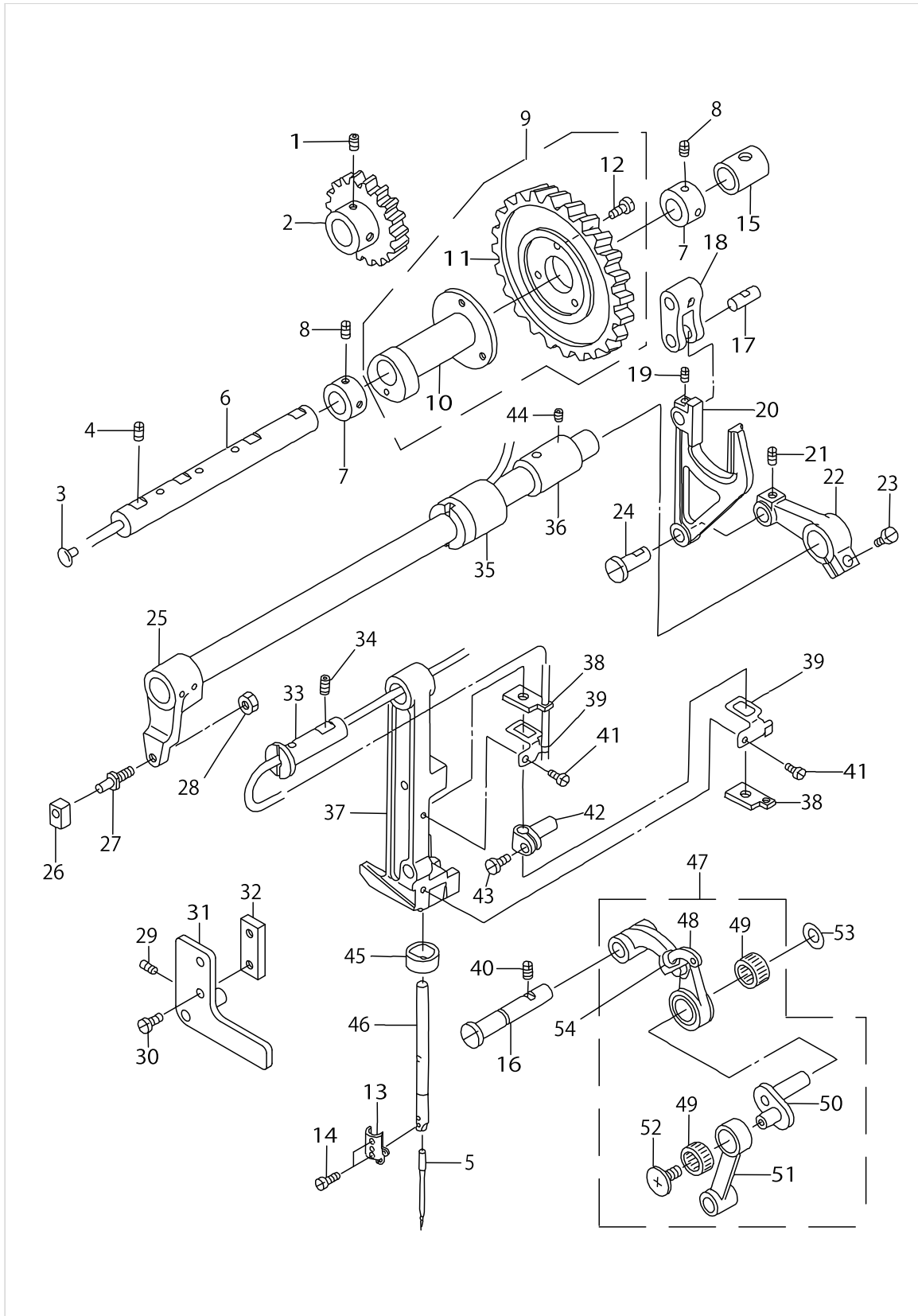
MAIN SHAFT COMPONENTS



MAIN SHAFT COMPONENTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
46	D	13708805		CLUTCH CLAW						1	
47		13708706		SPRING						4	
48	D	13709100		SPRING						2	
49	D	13709209		WASHER						1	
50		SS1110821TP		SCREW 11/64-40 L=8.3						3	
51		13711304		STOP-MOTION CAM PRESSER PLATE						1	
52	D	13923008		STOP-MOTION CAM						1	
53	R	B1209232000	40009069	STOP-MOTION CAM POSITION PIN						1	1.00
54		B1212232000		BAKELITE SEGMENT						1	
55	R	B1210232000	40009070	STOP-MOTION CAM PIN SLIDE BLOC						2	1.00
56		B1231771000		STOP CAM PRESSURE SPRING						1	
57		SS7660510SP		SCREW 1/4-40 L=5.0						1	
58		SS8660512TP		SCREW 1/4-40 L=5						1	
59		B122477100B		SCREW (B)						1	
60	D	13709001		DRIVING PULLEY						1	
61		SS1110640TP		SCREW 11/64-40 L= 5.5						3	
62		13709753		FLAT CLUTCH DISC ASM.						1	
63		13709407		HIGH SPEED PULLEY C RING						1	
64		13709308		WASHER						1	
65		13709506		BUSH						1	
66	D	SB145000200		BEARING, C						1	
67	D	13709902		HIGH-SPEED PULLEY						1	
68	R	13755608	13755657	WORM						1	1.00
69		SS8660610TP		SCREW 1/4-40 L=6						2	

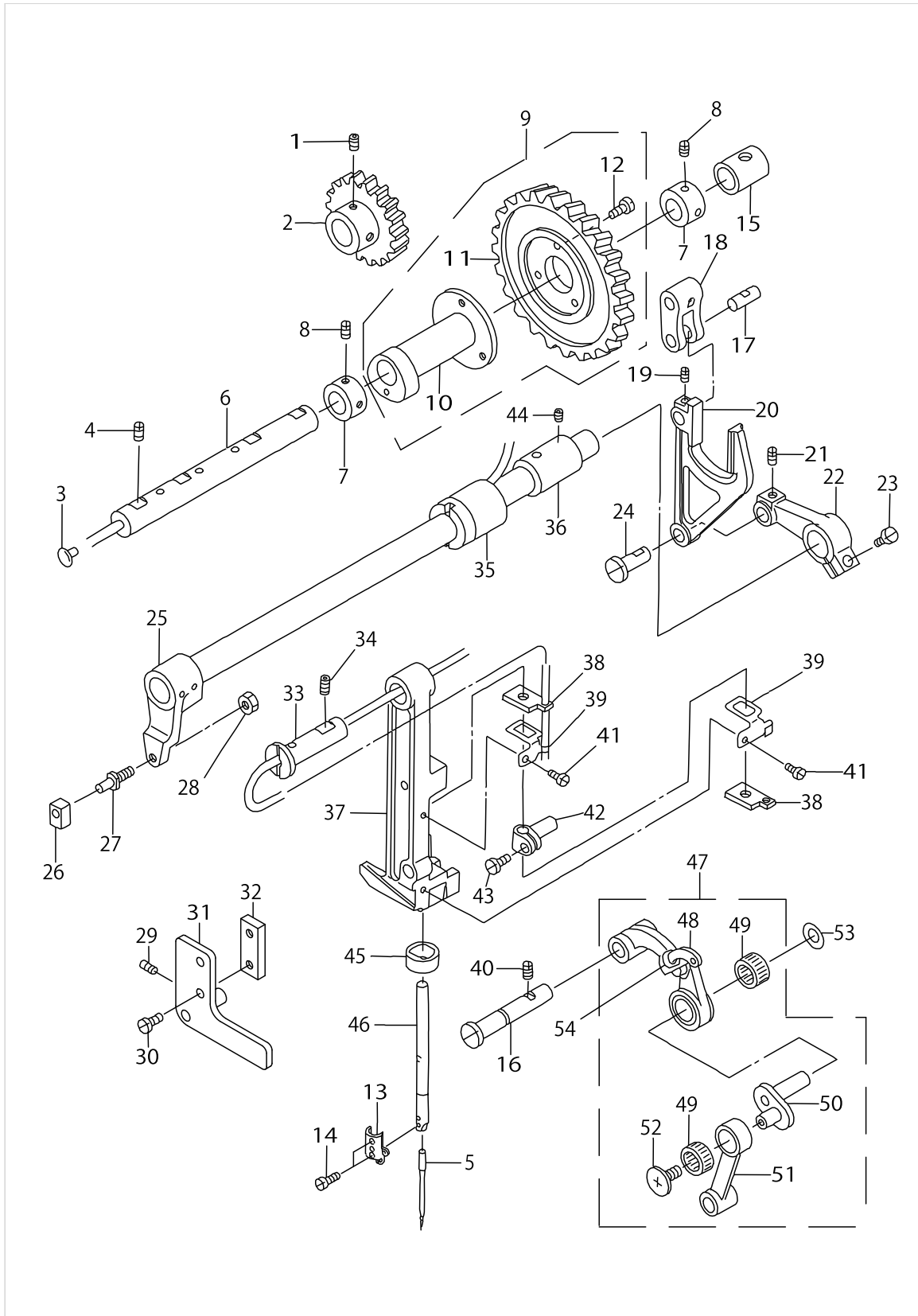
NEEDLE BAR COMPONENTS (1)



NEEDLE BAR COMPONENTS (1)

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		SS8660612TP		SCREW 1/4-40 L=6						2	
2	R	13719208	13719257	NEEDLE THROW GEAR SMALL B	SELECTIVE PART					1	1.00
3		TA0550604R0		RUBBER PLUG						1	
4		SS8151230SP		SCREW 15/64-28 L=12						2	
5		MDP5J0B1100		NEEDLE DPX5 #11J						1	
6		13718903		ROCK CAM SHAFT						1	
7	R	CS1401014SP	CS140101ASP	THRUST COLLAR						2	1.00
8		SS8150410TP		SCREW 15/64-28 L= 4.0						4	
9		13718754		NEEDLE BAR ROCK CAM CONNEC.						1	
10	R	13718705	13718754	NEEDLE BAR ROCK CAM				*		1	1.00
11	R	13718804	13718754	NEEDLE THROW GEAR LARGE				*		1	1.00
12		SS7110710SP		SCREW 11/64-40 L=7				*		3	
13	D	13924303		NEEDLE BAR BOBB-IN THREAD GUIDE						1	
14		SS7080510TP		SCREW 1/8-44 L=4.5						2	
15	D	13719000		BEARING, REAR B						2	
16		13730304		THREAD TAKE-UP SUPPORT ROD						1	
17	D	13715909		CONNECTING FORKED LINK PIN						1	
18	D	13716006		CONNECTING FORKED LINK						1	
19		SS8110422TP		SCREW 11/64-40 L=4						1	
20		13715800		NEEDLE BAR PITMAN						1	
21		SS8150510TP		SCREW 15/64-28 L= 4.7						1	
22	D	13715602		FRAME ROCK SHAFT CRANK, REAR						1	
23		SS7151210SP		SCREW 15/64-28 L=12						1	
24		13715701		FRAME ROCK SHAFT CRANK PIN						1	
25		13715354		FRAME ROCK SHAFT CRANK ASM.						1	
26		B1414232000		SQUARE BLOCK	SELECTIVE PART					1	
27		B1410771000		STUD						1	
28		NS6150310SP		NUT 15/64-28						1	
29		SS8150822TP		SCREW 15/64-28 L=8						1	
30		SS6110610TP		SCREW 11/64-40 L=6						2	
31		13924154		FRAME SUPPORT PLATE ASM.						1	
32	D	13924709		NEEDLE BAR GUIDE BRACKET						1	
33		13714803		HINGE STUD						1	
34		SS8150822TP		SCREW 15/64-28 L=8						1	
35		13715404		BUSHING						1	
36		13715503		BUSHING, REAR						1	
37		13924600		NEEDLE BAR FRAME						1	
38		13714704		OIL FELT						2	
39		13925102		OIL FELT HOLDER						2	
40		SS8150822TP		SCREW 15/64-28 L=8						1	
41		SS7090530SP		SCREW 9/64-40 L= 4.5						2	
42		13924501		NEEDLE BAR CONNEC.						1	
43		SS6090670TP		SCREW 9/64-40 L=6						1	
44		SS8150822TP		SCREW 15/64-28 L=8						1	
45		13920608		NEEDLE BAR OIL METAL						1	

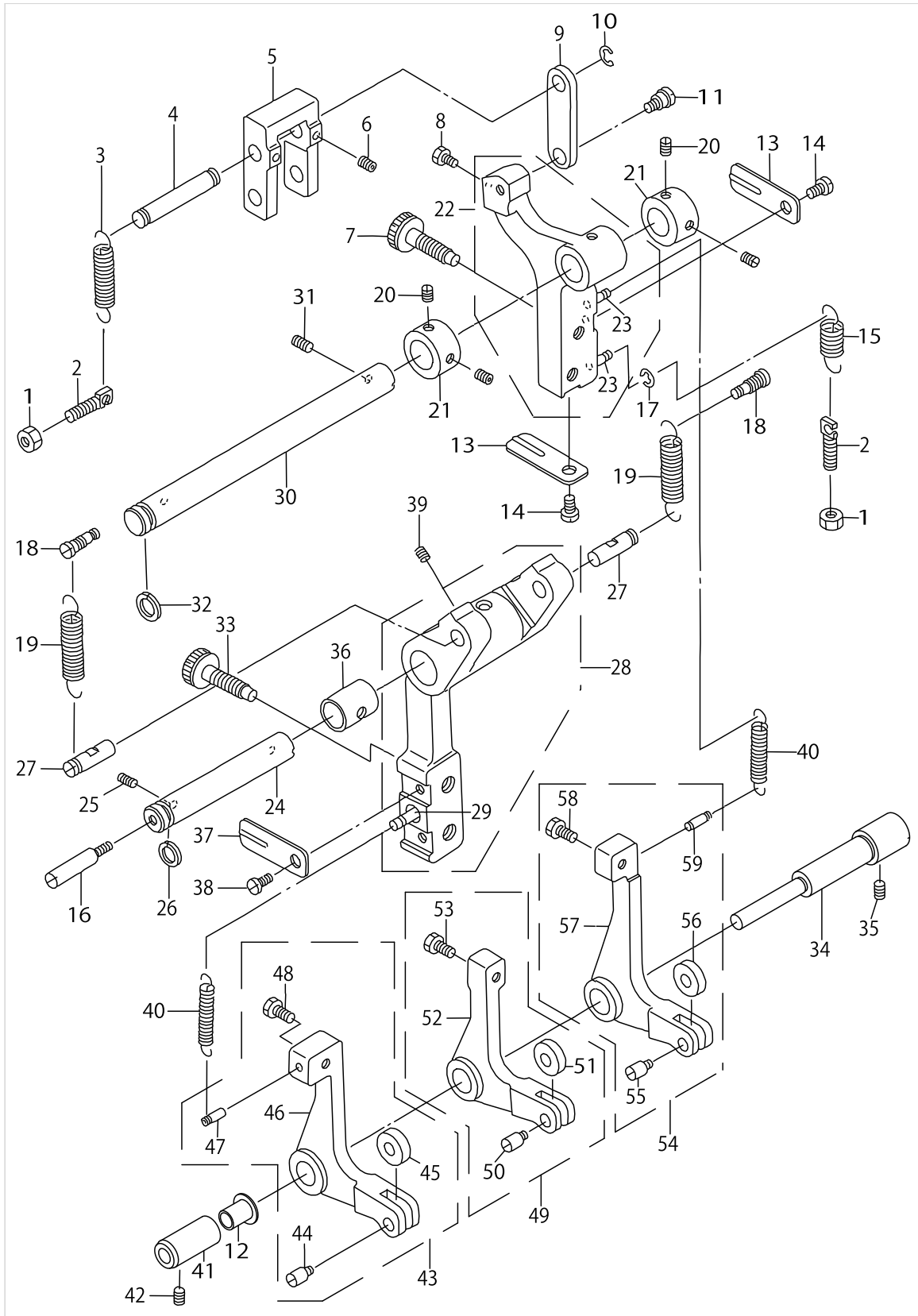
NEEDLE BAR COMPONENTS (1)



NEEDLE BAR COMPONENTS (1)

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
46	D	13924402		NEEDLE BAR						1	
47		13730270		LINK TAKE-UP (CONN- NEC.DIAGRAM)						1	
48		13730262		LINK TAKE-UP ASM.				*		1	
49		B1905541A00		NEEDLE BEARING, A	SELECTIVE PART			*		1	
50		13707351		NEEDLE BAR CRANK ASM.				*		1	
51		13714407		NEEDLE BAR CRANK ROD				*		1	
52		B1903552000		LEFT SCREW				*		1	
53		B1223771000		NEEDLE ROD CRANK WASHER						1	
54	R	B1909505000	22919203	RUBBER						1	1.00

NEEDLE BAR COMPONENTS (2)

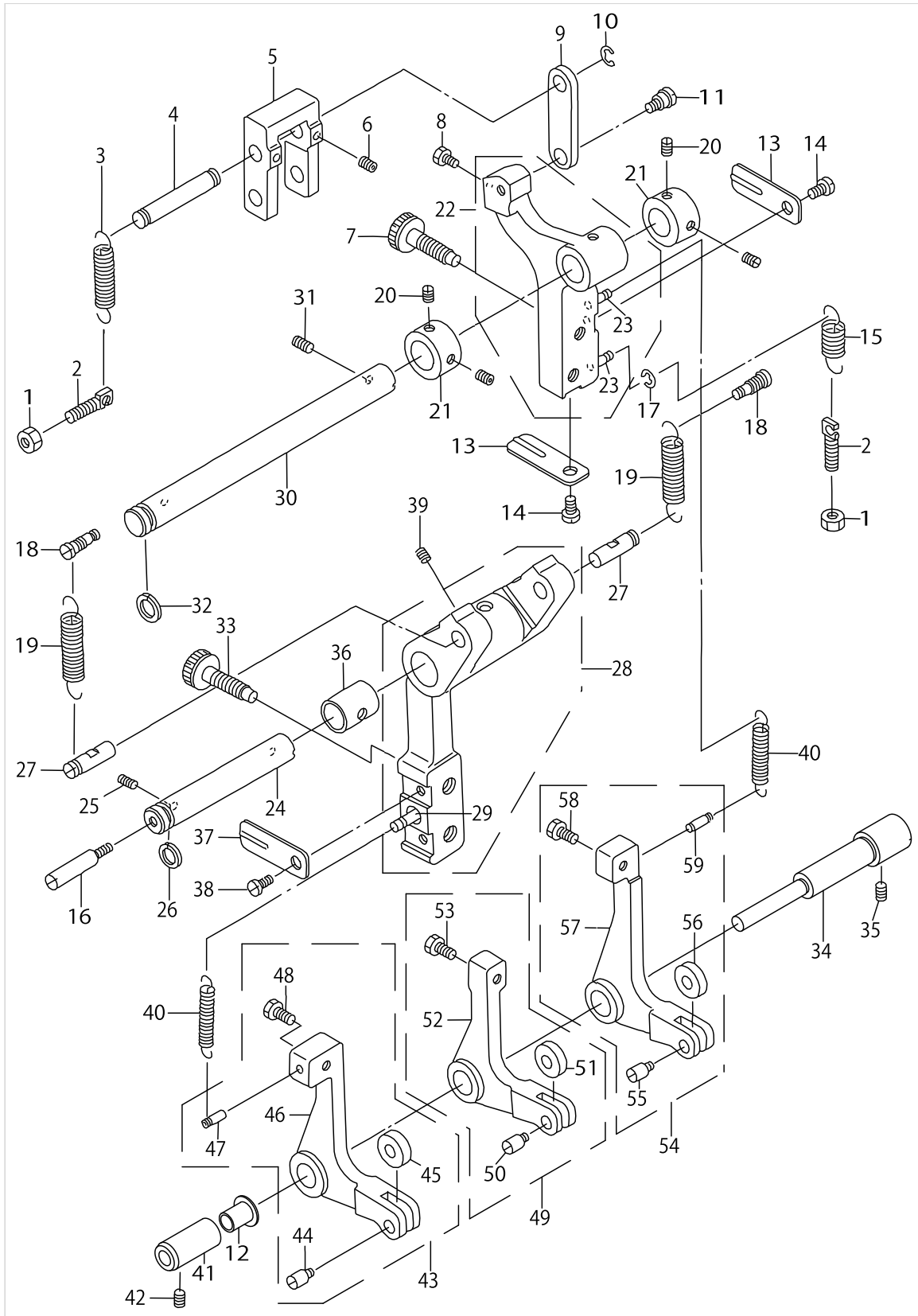


NEEDLE BAR COMPONENTS (2)

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		NS6150310SP		NUT 15/64-28						2	
2		13717509		SUSPENSION SCREW						2	
3		13717400		SPRING B						1	
4	D	13716105		CONNECTING STUD						1	
5		13716204		REGULATING LEVER LINK						1	
6		SS8110422TP		SCREW 11/64-40 L=4						2	
7	D	13717608		SCREW						2	
8		SS9110513TP		SCREW 11/64-40 L=5						1	
9	D	13717004		REGULATING HINGE PIN						1	
10		RE0600000K0		E-RING 6						1	
11		SD0800402TP		HINGE SCREW D= 8 H= 4						1	
12	D	13925003		REGULATING LEVER SHAFT COLLAR						1	
13		13717707		ROCKING ADJUSTING SCREW STOPPE						2	
14		SS7110510SP		SCREW 11/64-40 L=5						2	
15		13717301		SPRING A						1	
16		13716600		REPOSITIONING LEVER SHAFT B						1	
17		RE0250000K0		E-RING 2.5						1	
18		13716907		SUSPENSION SCREW						2	
19		13716808		SPRING						2	
20		SS8150410TP		SCREW 15/64-28 L= 4.0						4	
21	R	CS1401014SP	CS140101ASP	THRUST COLLAR						2	1.00
22	R	13717152	13717160	REGULATING LEVER ASM.						1	1.00
23	D	13718606		SUSPENSION SCREW				*		2	
24	D	13716501		REPOSITIONING LEVER SHAFT A						1	
25	R	SS8150710SP	SS8150710TP	SCREW 15/64-28 L=7						2	1.00
26		RO098240100		RUBBER RING						1	
27		13716303		REGULATING LEVER LINK STUD						2	
28	D	13716451		REPOSITIONING LEVER ASM.						1	
29	D	13718606		SUSPENSION SCREW				*		1	
30	D	13717202		REGULATING LEVER SHAFT						1	
31	R	SS8150710SP	SS8150710TP	SCREW 15/64-28 L=7						2	1.00
32		RO098240100		RUBBER RING						1	
33	D	13717608		SCREW						2	
34	D	13924907		REGULATING LEVER SHAFT						1	
35		SS8150822TP		SCREW 15/64-28 L=8						1	
36	D	13719000		BEARING, REAR B						1	
37		13717707		ROCKING ADJUSTING SCREW STOPPE						2	
38		SS7110510SP		SCREW 11/64-40 L=5						2	
39		SS8110422TP		SCREW 11/64-40 L=4						2	
40		13718507		SPRING						2	
41	D	13924808		REGULATING LEVER SHAFT BOSS						1	
42		SS8150432TH		SCREW 15/64-28 L=4						1	
43	D	13717855		BEARING BRACKET						1	
44		13718200		CHANGE ROLLER SHAFT				*		1	
45		13718101		CHANGE ROLLER				*		1	



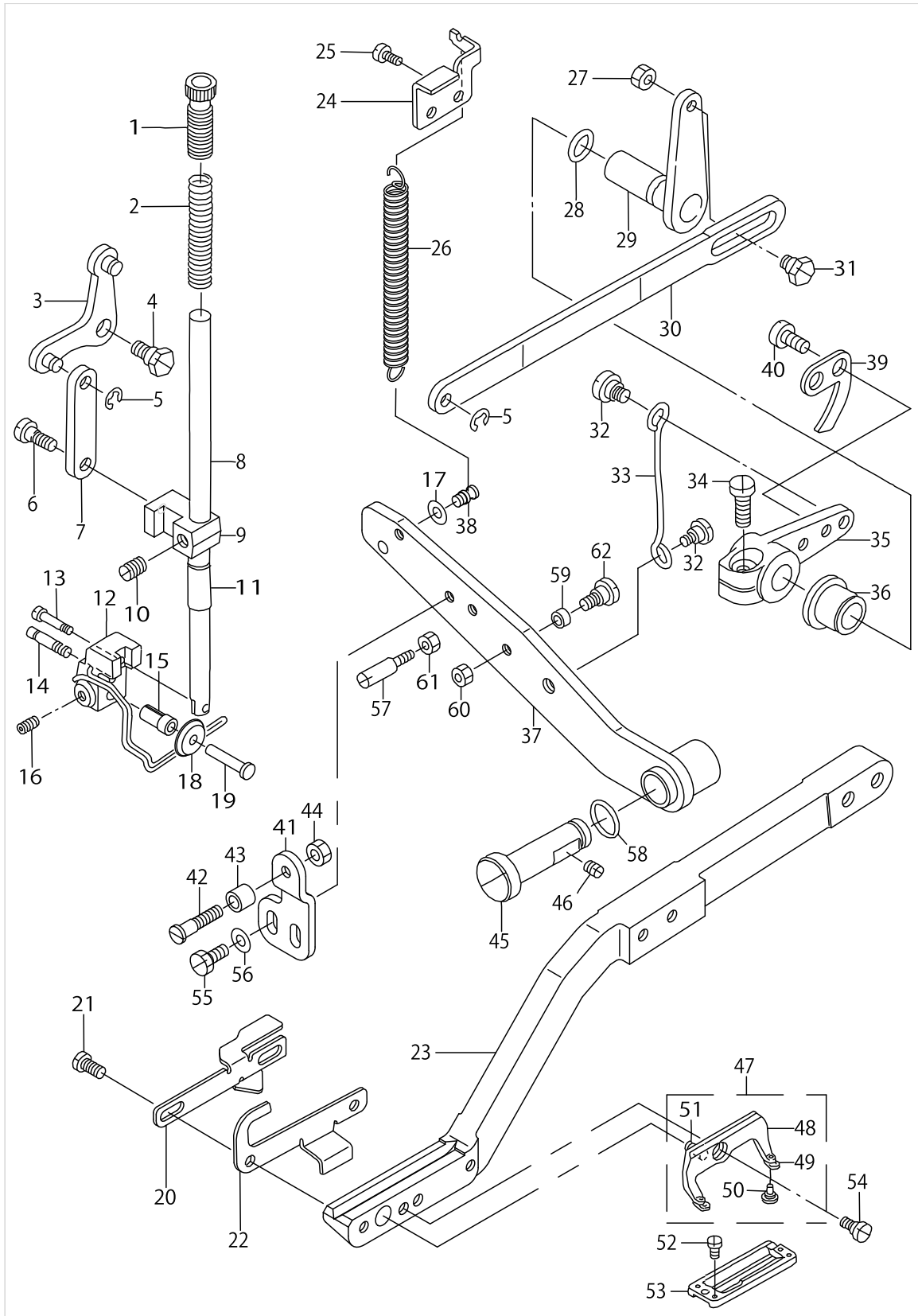
NEEDLE BAR COMPONENTS (2)



NEEDLE BAR COMPONENTS (2)

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
46	D	13717806		REPOSITIONING ARM				*		1	
47	D	13718606		SUSPENSION SCREW				*		1	
48		SS9120643TP		SCREW 3/16-28 L=6				*		1	
49	D	13717954		BELL CRANK ASM.				*		1	
50		13718200		CHANGE ROLLER SHAFT				*		1	
51		13718101		CHANGE ROLLER				*		1	
52	D	13717905		BELL CRANK				*		1	
53		SS9120643TP		SCREW 3/16-28 L=6				*		1	
54	D	13718051		BARTACK LEVER ASM.				*		1	
55		13718200		CHANGE ROLLER SHAFT				*		1	
56		13718101		CHANGE ROLLER				*		1	
57	D	13718002		BARTACK LEVER				*		1	
58		SS9120643TP		SCREW 3/16-28 L=6				*		1	
59	D	13718606		SUSPENSION SCREW				*		1	

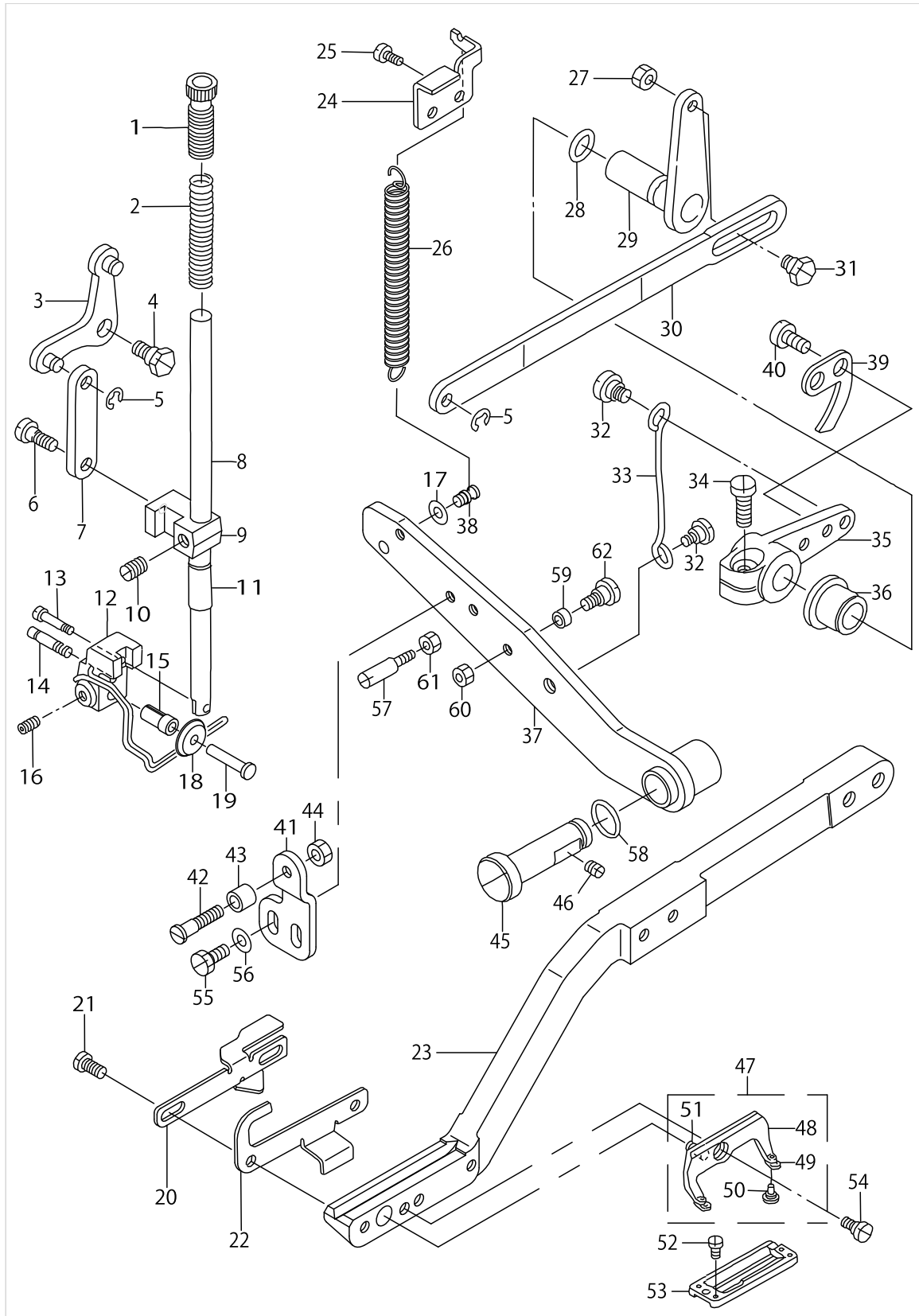
# LIFTING LEVER COMPONENTS



LIFTING LEVER COMPONENTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1	R	B1509012000	40009129	PRESSER SPRING REGULATOR						1	1.00
2		B1507761000		PRESSER SPRING						1	
3		13720859		LEVER ASM, FRONT						1	
4		SD0800342TP		HINGE SCREW D=8 H=3.2						1	
5		RE0500000K0		E-RING						2	
6		SD0600452TP		HINGE SCREW D=6 H=4.5						1	
7		13721006		LINK						1	
8		13720107		PRESSER BAR						1	
9	D	13926209		PRESSER BAR POSITION BRACKET						1	
10		SS8660810TP		SCREW 1/4-40 L=8						1	
11		13720206		PRESSERBARMETAL						1	
12		13720354		ROLLER INSTALLING BASE ASM.						1	
13		SS4091520SP		SCREW 9/64-40 L=15						1	
14		13732102		GUIDE PIN						1	
15		13926308		COLLAR						1	
16		SS8110422TP		SCREW 11/64-40 L=4						1	
17		WP0450801SD		WASHER 4.5X10X0.8						1	
18		13925805		SLIDE ROLLER						1	
19		13925904		CONNECTING PIN						1	
20	R	13931001	13931019	NEEDLE THREAD TRIMMER CAM						1	1.00
21		SS7110840SP		SCREW 11/64-40 L=7.8						2	
22	R	13931100	13931118	NEEDLE THREAD TRIMMER PLATE						1	1.00
23	D	13925706		WORK CLAMP ARM						1	
24		13721808		SUSPENSION SCREW A						1	
25		SS7120640SP		SCREW 3/16-28 L=6						2	
26	D	13926407		PRESSER FOOT LIFTING SPRING						1	
27		NS6150310SP		NUT 15/64-28						1	
28		RO074240100		RUBBER RING						1	
29		13721253		LEVER ASM, REAR A						1	
30		13721105		PRESSER BAR LIFTING ROD, LONG						1	
31		SD0800342TP		HINGE SCREW D=8 H=3.2						1	
32	D	SD0790435TP		HINGE SCREW D=7 H=4.3						2	
33		13721600		PRESSER BAR LIFTING ROD						1	
34		SS6151412TP		SCREW 15/64-28 L=14						1	
35	R	13721402	13721451	LINK REAR LEVER B						1	1.00
36		13721501		LINK REAR LEVER BUSHING						1	
37	D	13926050		PRESSER FOOT LIFTING LEVER ASM						1	
38	R	B1110280000	26017400	THREAD CUTTING LINK SPRING RAC						1	1.00
39	R	13933304	13933312	STARTING SAFETY PLATE						1	1.00
40		SS6121050SP		SCREW 3/16-28 L=9.5						2	
41	D	13930904		BRACKET						1	
42		SD0500722TP		HINGE SCREW						1	
43		13737804		DRIVING ARM BOSS ROLLER						1	
44		NS6110420SP		NUT 11/64-40						1	
45		13722400		PRESSER BAR LEVER SHAFT						1	

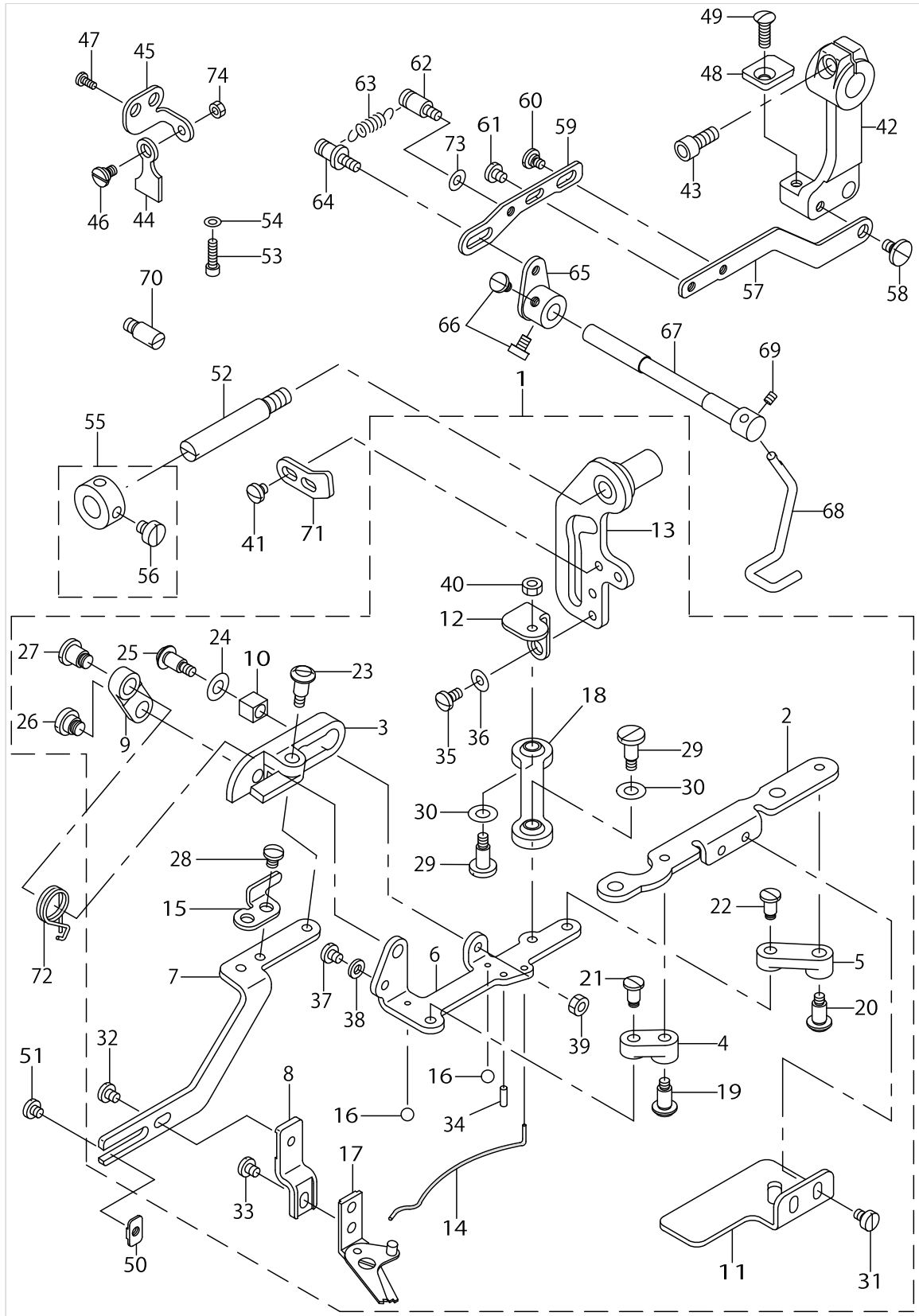
# LIFTING LEVER COMPONENTS



## LIFTING LEVER COMPONENTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
46		SS8150510TP		SCREW 15/64-28 L= 4.7						1	
47	D	13926654		PRESSER FOOT ASM.						1	
48	D	B1511771000A		WORK CLAMP CHECK HOLDER				*		1	
49		B1509761000		WORK CLAMP CHECK SPRING				*		2	
50		13926704		PRESSER FOOT PIN				*		2	
51		B1512761000		WORK CLAMP CHECK HOLDER SPRING				*		1	
52		SS6060210SP		SCREW 3/32-56 L=1.9						2	
53		B1552781000		WORK CLAMP CHECK						1	
54		SD0790203SP		HINGE SCREW D=7.94 H=2						1	
55		SS9111010SP		SCREW 11/64-40 L=9.5						2	
56		WP0450801SD		WASHER 4.5X10X0.8						2	
57		13722103		LIFTING LEVER STOPPER B						1	
58		RO074240100		RUBBER RING						1	
59		13737804		DRIVING ARM BOSS ROLLER						1	
60		NS6110420SP		NUT 11/64-40						1	
61		NS6150430SP		NUT 15/64-28						1	
62		SD0500722TP		HINGE SCREW						1	

# NEEDLE THREAD TRIMMER&UPPER THREAD PULLING COMPONENTS

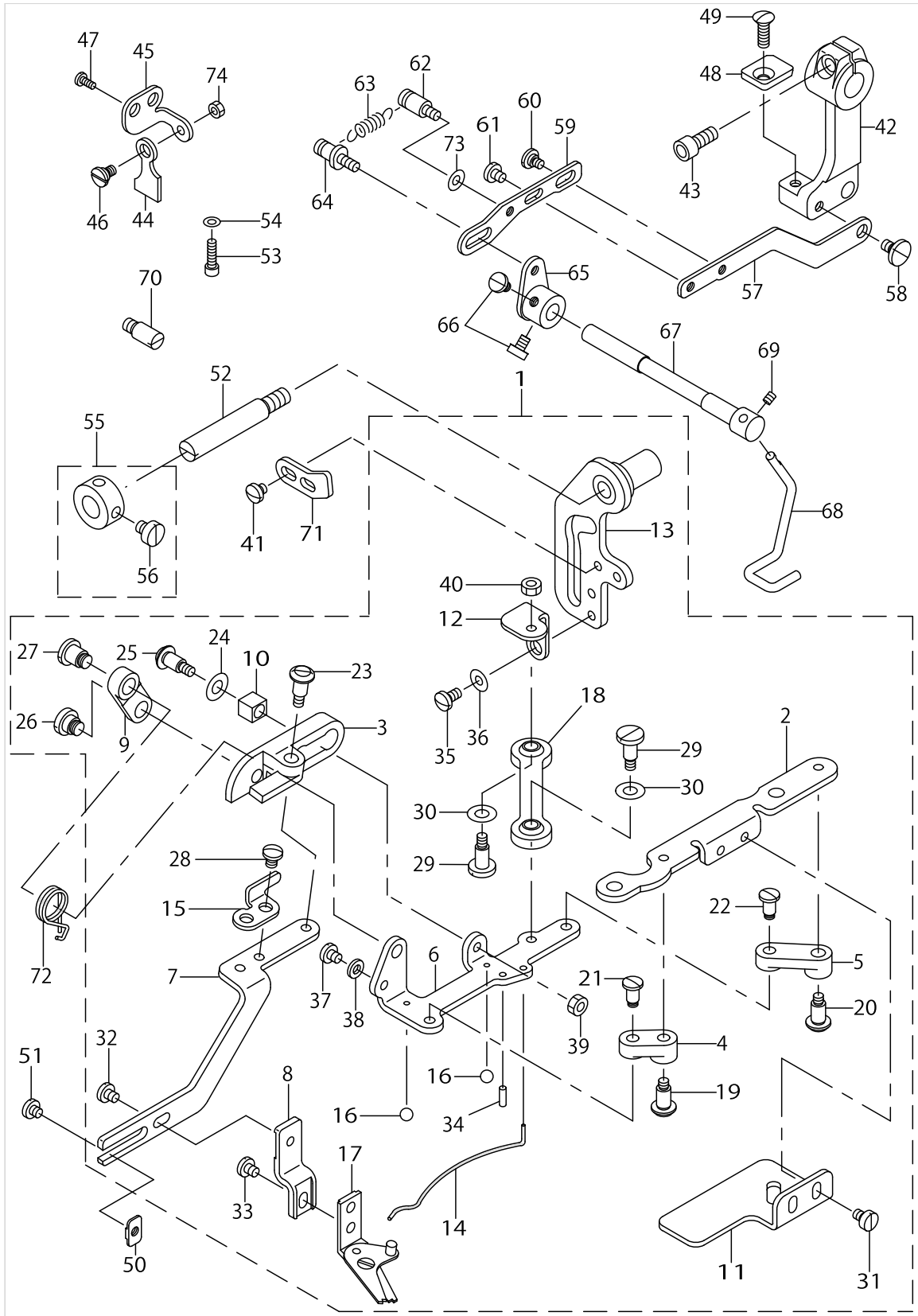


NEEDLE THREAD TRIMMER&UPPER THREAD PULLING COMPONENTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1	D	13932967		LEVER COMPL.						1	
2		13931803		NEEDLE THREAD TRIMMER BASE				*		1	
3		13931902		THREAD TRIMMER DRIVING PLATE				*		1	
4		13932009		LINK A				*		1	
5		13932108		LINK B				*		1	
6	D	13932207		THREAD TRIMMER DRIVING BASE				*		1	
7	D	13932306		KNIFE FITTING PLATE A				*		1	
8	D	13932405		KNIFE FITTING PLATE B				*		1	
9		13932504		LINK				*		1	
10		13932603		SQUARE BLOCK				*		1	
11		13932702		SUPPORT PLATE				*		1	
12		13932801		LINK FITTING PLATE				*		1	
13	R	13932959	13932975	LEVER ASM.		A		*		1	1.00
13	R	13932959	13933619	LEVER ASM.		A		*		1	1.00
14		13933106		PRESSER SPRING				*		1	
15		13933205		KNIFE GUIDE PLATE				*		1	
16		B1246372000		BALL SMALL				*		2	
17		B20017710A0		NEEDLE THREAD TRIMMER ASM.				*		1	
18		D2509282A00		WORK CAMP FOOT BALL LINK				*		1	
19		SD0641005SP		HINGE SCREW				*		1	
20		SD0641005SP		HINGE SCREW				*		1	
21		SD0550701TP		STEP-SCREW D=5.5 H=7				*		1	
22		SD0550701TP		STEP-SCREW D=5.5 H=7				*		1	
23		SD0641003SP		HINGE SCREW D=6.35 H=10				*		1	
24		B1223771000		NEEDLE ROD CRANK WASHER				*		1	
25		SD0641003SP		HINGE SCREW D=6.35 H=10				*		1	
26		SD0800341SP		HINGE SCREW D=8 H=3.4				*		1	
27		SD0800681SP		HINGE SCREW D=8 H=6.8				*		1	
28		SS7110510SP		SCREW 11/64-40 L=5				*		2	
29		SD0601021SP		HINGE SCREW D=6 H=10.2				*		2	
30		WP0621016SD		WASHER 6.2X13X1				*		2	
31		SS6110610TP		SCREW 11/64-40 L=6				*		2	
32		SS7110570SP		SCREW 11/64-40 L= 4.8				*		1	
33		SS7110570SP		SCREW 11/64-40 L= 4.8				*		1	
34		PS0300082KH		SPRING PIN 3X8				*		1	
35		SS7110840SP		SCREW 11/64-40 L=7.8				*		2	
36		WP0450801SD		WASHER 4.5X10X0.8				*		2	
37		SS7110510SP		SCREW 11/64-40 L=5				*		1	
38		WP0482086SD		WASHER 4.8X11.5X2				*		1	
39		NS6110420SP		NUT 11/64-40				*		1	
40		NS6110420SP		NUT 11/64-40				*		1	
41		SS7110840SP		SCREW 11/64-40 L=7.8						2	
42		13931308		SAFETY ARM						1	
43		SS6151412TP		SCREW15/64-28L=14						1	
44		13931407		SAFETY PLATE						1	
45	D	13931506		SAFETY PLATE MOUNTING BASE						1	



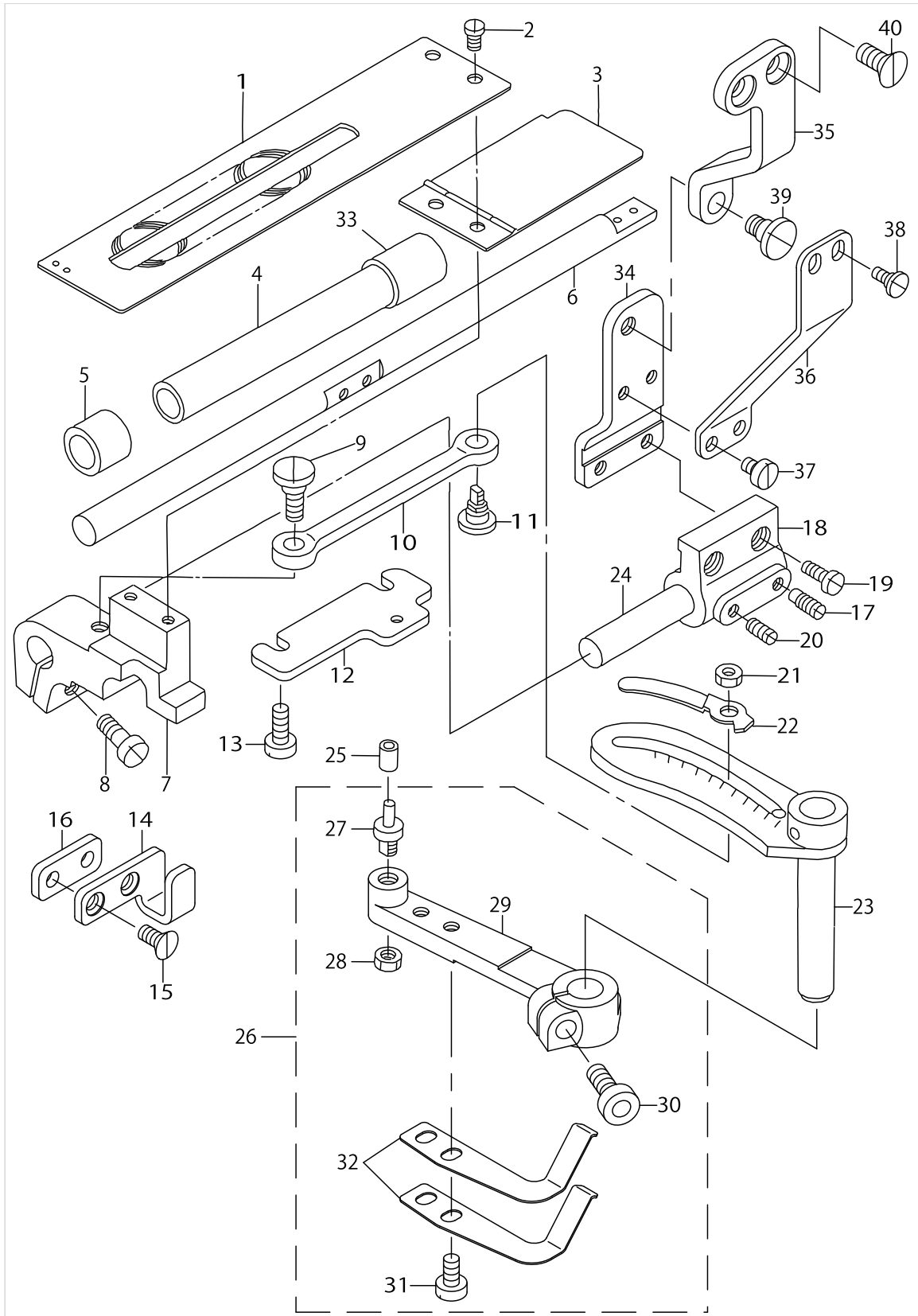
NEEDLE THREAD TRIMMER&UPPER THREAD PULLING COMPONENTS



NEEDLE THREAD TRIMMER&UPPER THREAD PULLING COMPONENTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
46		SD0640231SP		HINGE SCREW D= 6.35 H= 2.3						1	
47		SS7150740SP		SCREW 15/64-28 L=7						2	
48	D	13931605		HOLDING PLATE						1	
49		SS2621540SP		SCREW 3/16-32 L=15						1	
50	D	13933403		CUTTING SCISSORS						1	
51		SS7110570SP		SCREW 11/64-40 L= 4.8						1	
52	R	13933601	13933619	LEVER SHAFT		A				1	1.00
52	R	13933601	13932975	LEVER SHAFT		A				1	1.00
53		SS6151142TP		SCREW 15/64-28 L=10.5						2	
54		WP0621016SD		WASHER 6.2X13X1						2	
55		CS0800816SH		THRUST HOLDER D=8 W=8						1	
56		SS6110420TP		SCREW 11/64-40 L=4.8				*		2	
57	D	13939806		CONNECTING LINK A						1	
58		SD0640271TP		HINGE SCREW						1	
59	D	13939905		CONNECTING LINK B						1	
60		SD0550212TP		HINGE SCREW D=5.5 H=2.1						1	
61		SS7110510SP		SCREW 11/64-40 L=5						1	
62	R	B1110280000	26017400	THREAD CUTTING LINK SPRING RAC						1	1.00
63		13747506		SPRING						1	
64		13747308		SUSPENSION SCREW						1	
65	D	13939459		THREAD PULLING ARM ASM.						1	
66		SS6110650TP		SCREW 11/64-40 L=5.5						2	
67	D	13939707		SHAFT						1	
68		13939608		LEVER						1	
69		SS8090410SP		SCREW 9/64-40L=3.5						1	
70		B3103850000		HINGE STUD						1	
71		13931209		STOPPER						1	
72		13933700		SPRING						1	
73		WP0450801SD		WASHER 4.5X10X0.8						1	
74		NS6110310SP		NUT 11/64-40						1	

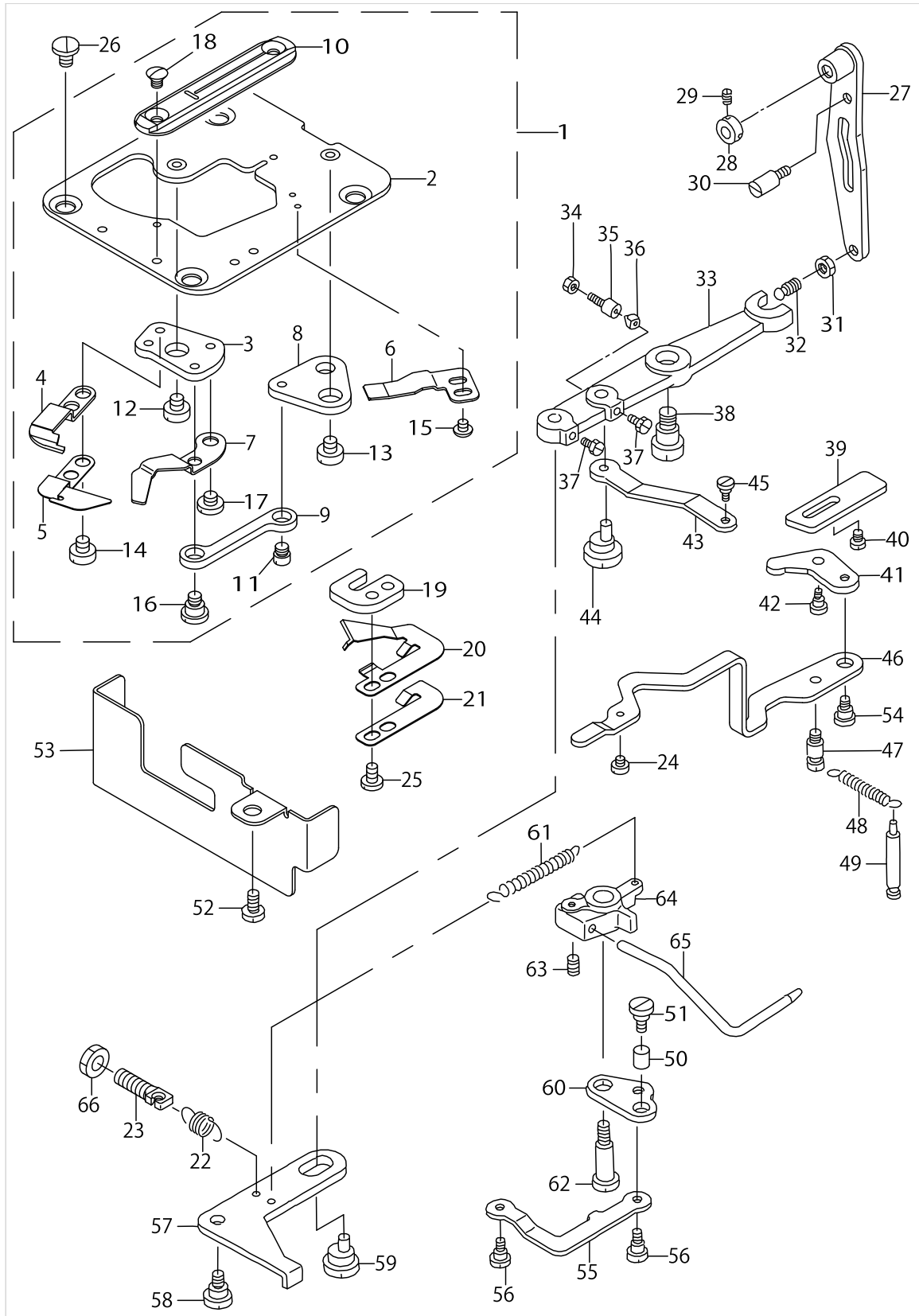
WORK CLAMP CARRIER COMPONENTS



WORK CLAMP CARRIER COMPONENTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1	D	13723507		WORK CLAMP CARRIER						1	
2		SS5120810SP		SCREW						2	
3		13724653		BRACKET COVER CONNEC.						1	
4	D	13725700		BEARING, REAR						1	
5		13725601		BEARING, FRONT						1	
6	D	13927702		SHAFT						1	
7	D	13723705		WORK CLAMP ARM BRACKET						1	
8		SS6151440SP		SCREW 15/64-28L=14						1	
9		SD0870401SP		HINGE SCREW D= 8.73 H= 4						1	
10		13723903		CLAMP CARRIER B-RACKET PINMAN						1	
11		13723804		LENGTH REGULATING HINGE STUD						1	
12		13927306		GUIDE PLATE						1	
13		SS6121210SP		SCREW 3/16-28 L=12						2	
14	D	13927801		PRESSER ARM GUIDE						1	
15		SS1121010SP		SCREW						2	
16	D	13926902		SPACER						1	
17		SS8150920SP		SET-SCREW						1	
18	R	13725007	13725056	SUPPORTING BRACKET						1	1.00
19		SS6121210SP		SCREW 3/16-28 L=12						2	
20	R	SS8150710SP	SS8150710TP	SCREW 15/64-28 L=7						1	1.00
21		NS6150430SP		NUT 15/64-28						1	
22	D	13724406		INDICATOR						1	
23	D	13724067		WORK CLAMP UPPER ARM CONNEC.						1	
24		13724505		WORK CLAMP ARM SLIDE ROD						1	
25	R	B2502232000	40009143	ROLLER						1	1.00
26	D	13927959		CLOTH FEEDER ARM COMPL.(LOWER)						1	
27	R	B1602761000	40009146	BELL CRANK ROLLER STUD				*		1	1.00
28		NS6150310SP		NUT 15/64-28				*		1	
29	D	13927900		CLOTH FEEDER ARM, LOWER				*		1	
30		SS6151612TP		SCREW				*		1	
31		SS6120930TP		SCREW 3/16-28 L=9				*		2	
32	D	13928007		SPRING				*		2	
33	D	13725809		BEARING, FRONT						1	
34	D	13927504		CONNECTING PLATE B						1	
35		13927603		CONNECTING PLATE C						1	
36	D	13927405		CONNECTING PLATE A						1	
37		SS6110610TP		SCREW 11/64-40 L=6						2	
38		SD0500251SP		HINGE SCREW D= 5 H= 2.5						2	
39		SD0720501SP		HINGE SCREW D=7.24 H=5						1	
40		SS1151310TP		SCREW						2	

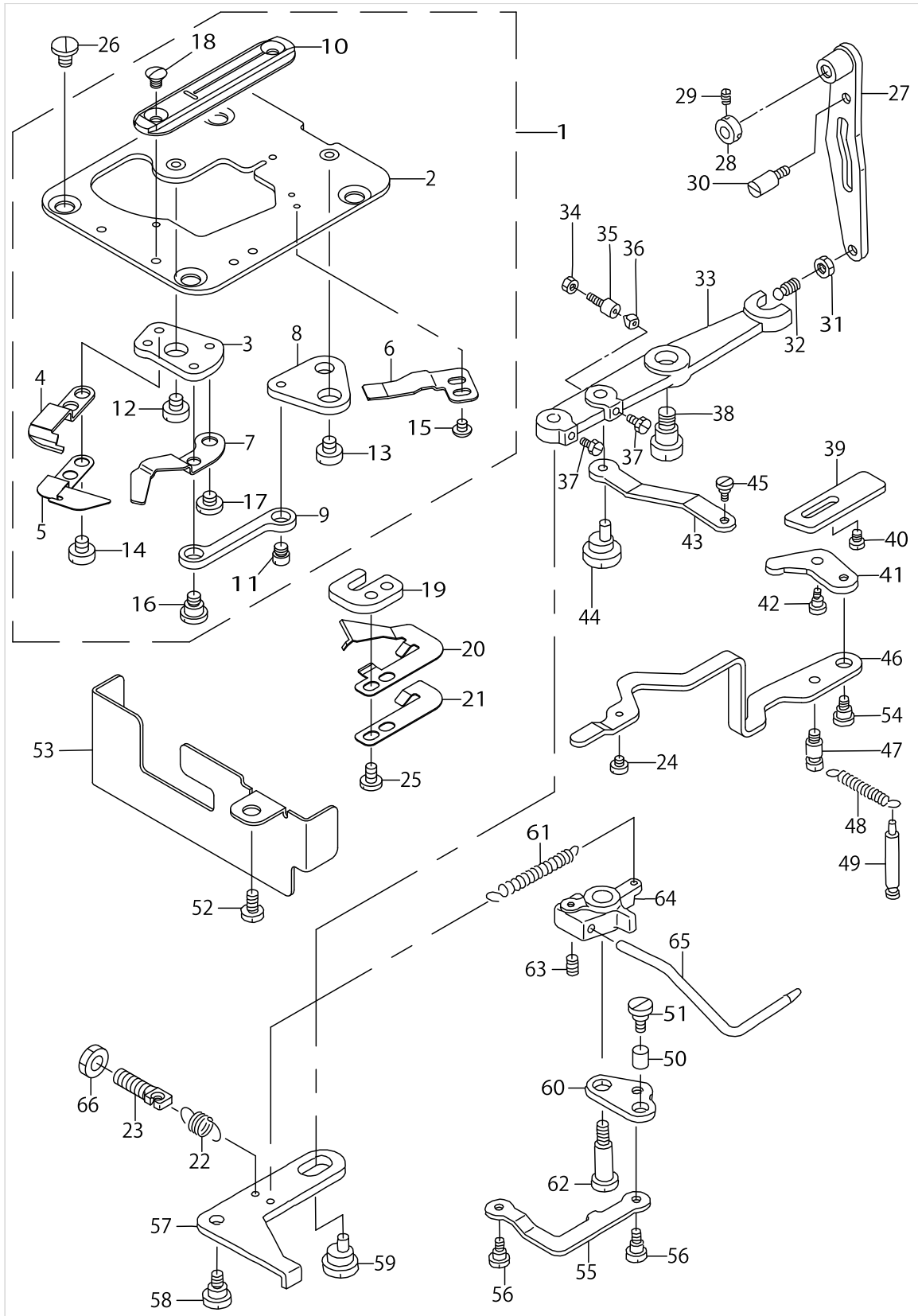
BOBBIN THREAD TRIMMER COMPONENTS



BOBBIN THREAD TRIMMER COMPONENTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1	D	13934260		THROAT PLATE COMPL.						1	
2		13934252		THROAT PLATE ASM.				*		1	
3		13934401		KNIFE FITTING BASE				*		1	
4		13934500		DRIVING KNIFE				*		1	
5		13934609		BOBBIN THREAD GUIDE PLATE				*		1	
6		13934708		FIXING KNIFE				*		1	
7		13934807		BOBBIN THREAD PULLER				*		1	
8		13934906		LINK B				*		1	
9		13935002		LINK C				*		1	
10		13739107		THROAT PLATE				*		1	
11		D2522232D00		PIN				*		1	
12		SS6110430TP		SCREW 11/64-40 L= 4.0				*		1	
13		SS6110430TP		SCREW 11/64-40 L= 4.0				*		1	
14		SS6110480SP		SCREW 11/64-40 L=4.3				*		2	
15		SS4080310SP		SCREW 1/8-44 L=3.4				*		2	
16		SD0640321SP		HINGE SCREW D= 6.35 H= 3.2				*		1	
17		SS7110340SP		SCREW 11/64-40 L= 3.2				*		1	
18		SS2090530SP		SCREW 9/64-40 L= 4.8				*		2	
19		13935101		SPRING FITTING BASE						1	
20		13935200		SPRING						1	
21	D	13935507		HOLD SPRING						1	
22		13935705		SPRING						1	
23		13717509		SUSPENSION SCREW						1	
24		SS6060210SP		SCREW 3/32-56 L= 1.9						1	
25		SS7110710SP		SCREW 11/64-40 L=7						2	
26		SS6120620TP		SCREW						4	
27	R	13737655	13737663	DRIVING ARM ASM.						1	1.00
28		CS0800816SH		THRUST HOLDER D=8 W=8						1	
29		SS8110422TP		SCREW 11/64-40 L=4						2	
30		13722004		LIFTING LEVER STOPPER A						1	
31		NS6150310SP		NUT 15/64-28						1	
32		B2412047000		BALL SCREW						1	
33		13736715		DRIVING LEVER						1	
34		NS6150310SP		NUT 15/64-28						1	
35	R	B1453771000	40009236	STOPPER						1	1.00
36		B1432761000		SWING ARM STOPPER RUBBER						1	
37		SS9120910TP		SCREW 3/16-28 L=9						2	
38		SD0791271SP		HINGE SCREW D= 7.94 H=12.7						1	
39	D	13935408		SPRING RELEASING CAM						1	
40		SS6120940SP		SCREW 3/16-28 L=9						2	
41		13737101		ACTUATING LEVER						1	
42		SD0550271TP		HINGE SCREW D= 5.50 H= 2.7						1	
43		13737309		BOBBIN THREAD TRIMMER LINK						1	
44		13737408		LINK ROD						1	
45		SD0640321SP		HINGE SCREW D= 6.35 H= 3.2						1	
46		13935309		SPRING RELEASING PLATE						1	

# BOBBIN THREAD TRIMMER COMPONENTS

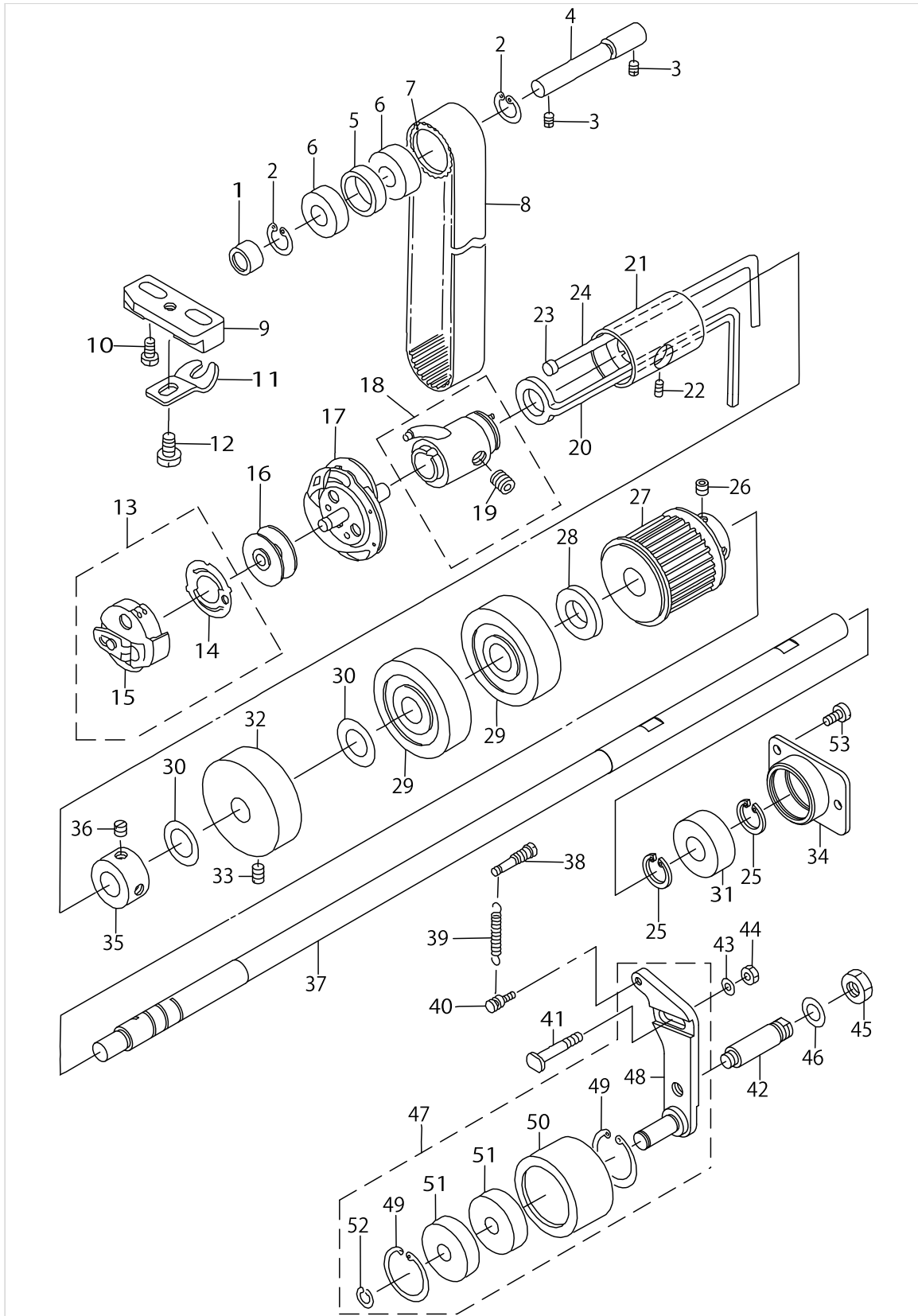


BOBBIN THREAD TRIMMER COMPONENTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
47		13737002		SUSPENSION SCREW A						1	
48		GBR01606000		RELEASE RETURN SPRING						1	
49		13737507		SUSPENSION SCREW B						1	
50	D	13751300		KNIFE STOP LEVER STOPPER						1	
51		SD0640752TP		HINGE SCREW D= 6.35 H= 7.5						1	
52		SS6121050SP		SCREW 3/16-28 L= 9.5						1	
53	D	13920707		DUST PREVENTION COVER						1	
54		SD0550271TP		HINGE SCREW D= 5.50 H= 2.7						1	
55		13738604		LINK						1	
56		SD0640321SP		HINGE SCREW D= 6.35 H= 3.2						2	
57	D	13738117		BOBBIN PRESSER LEVER						1	
58		SD0720331SP		HINGE SCREW D= 7.24 H= 3.3						1	
59		13739008		LINK ROD						1	
60		13738414		SUSPENSION SCREW						1	
61	D	13738711		SPRING						1	
62		SD0791503SP		HINGE SCREW D=7.94 H=15						1	
63		SS8110520TP		SCREW 11/64-40 L= 4.5						1	
64	R	13738216	13738265	BOBBIN PRESSER BASE						1	1.00
65	D	13738307		BOBBIN PICKER BRACKET						1	
66		NS6150310SP		NUT 15/64-28						1	



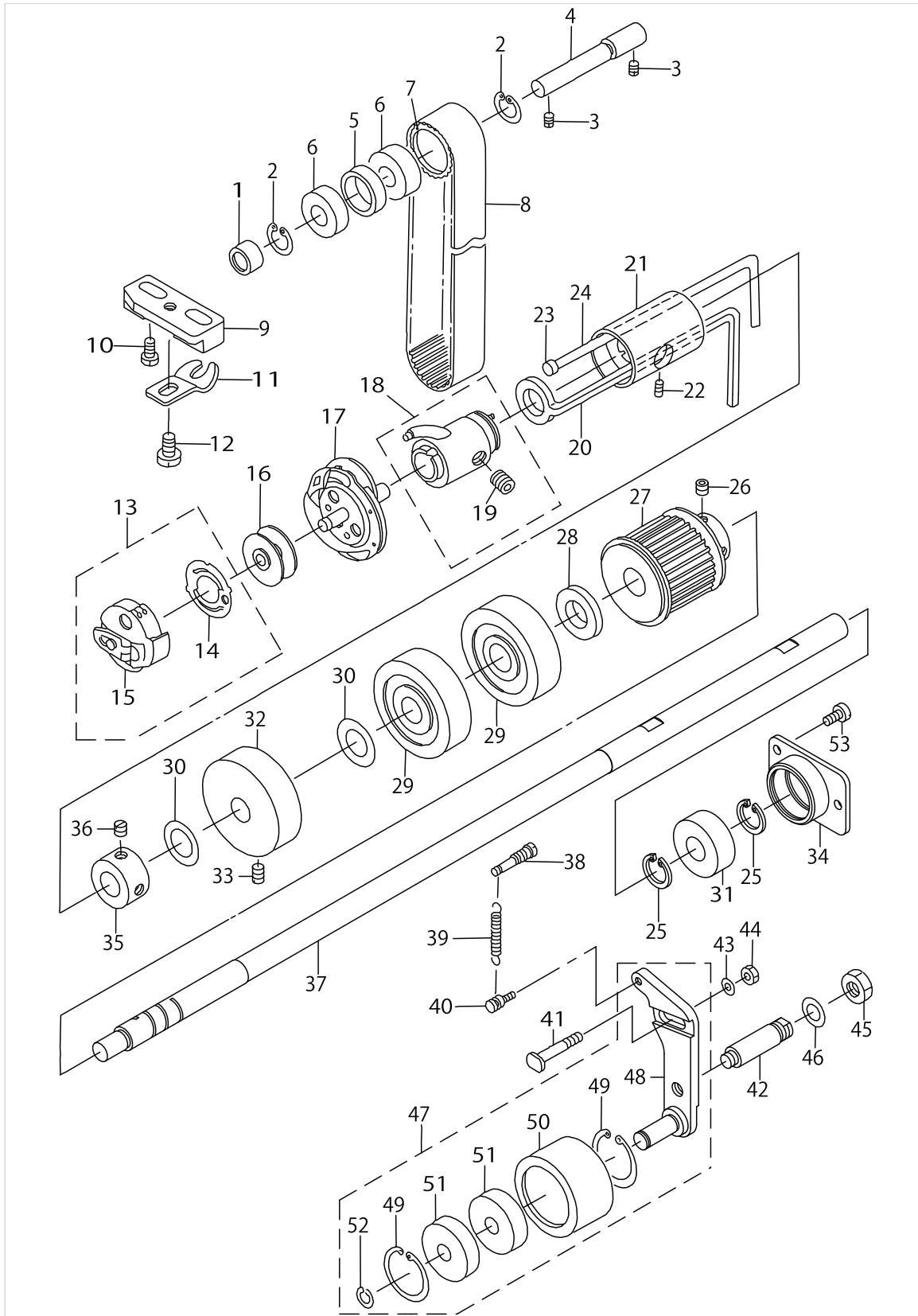
# HOOK DRIVING SHAFT COMPONENTS



HOOK DRIVING SHAFT COMPONENTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		13710504		INTERMEDIATE SPR- OCKET WASHER						1	
2		RC2791218KP		RETAINING RING						2	
3		SS8150510TP		SCREW 15/64-28 L= 4.7						2	
4		13710306		INTERMEDIATE SPROCKET SHAFT						1	
5		13710405		INTERMEDIATE SPROCKET RING						1	
6		SB110000600		BALL BEARING						2	
7	D	13710207		INTERMEDIATE SPROCKET						1	
8	D	13710603		TIMING BELT						1	
9	D	13729306		BOBBIN CASE POSI- TIONING PLATE						1	
10		SS6111040SP		SCREW 11/64-40 L= 9.5						2	
11		13727102		STOPPER						1	
12		SS7110510SP		SCREW 11/64-40 L=5						1	
13		13729769		BOBBIN CASE ASM.						1	
14		13729702		BOBBIN CASE SPRING				*		1	
15		13729751		BOBBIN CASE CONNEC.				*		1	
16	R	B1811771000	40009148	BOBBIN						1	1.00
17	R	13729058	13729066	HOOK CONNEC.						1	1.00
18		13729652		HOOK SLEEVE CONNEC.						1	
19		SS8660612TP		SCREW 1/4-40 L=6				*		4	
20	D	13728308		OIL SUPPLY FELT						1	
21		13928908		BUSHING, FRONT						1	
22		SS8150432TH		SCREW 15/64-28 L=4						1	
23		13727300		RUBBER PLUG						1	
24		CQ3000000F0		OIL FELT						.1	
25		RC3000002KP		RETAINING RING						2	
26		SS8660612TP		SCREW 1/4-40 L=6						2	
27		13727706		HOOK DRIVING SHAFT SPROCKET						1	
28		B2924470000		THRUST COLLAR						1	
29		SB110000700		BALL BEARING						2	
30		13728100		WASHER						1	
31		SB110000100		BEARING						1	
32	D	13928809		THRUST BRACKET						1	
33		SS8150920SP		SET-SCREW						1	
34		13929005		SUPPORT BEARING						1	
35		CS1001011SH		THRUST COLLAR						1	
36		SS8660610TP		SCREW 1/4-40 L=6						2	
37	D	13928700		HOOK DRIVING SHAFT						1	
38		13711205		SUSPENSION SCREW						1	
39		13711106		IDLER PULLEY ADJ- USTING SPRING						1	
40	R	B1110280000	26017400	THREAD CUTTING LINK SPRING RAC						1	1.00
41	D	13711007		IDLER ADJUSTING SCREW						1	
42		13923206		SET-SCREW						1	
43		WP0621016SD		WASHER 6.2X13X1						1	
44		NS6150310SP		NUT 15/64-28						1	
45		NS6280610SP		NUT						1	

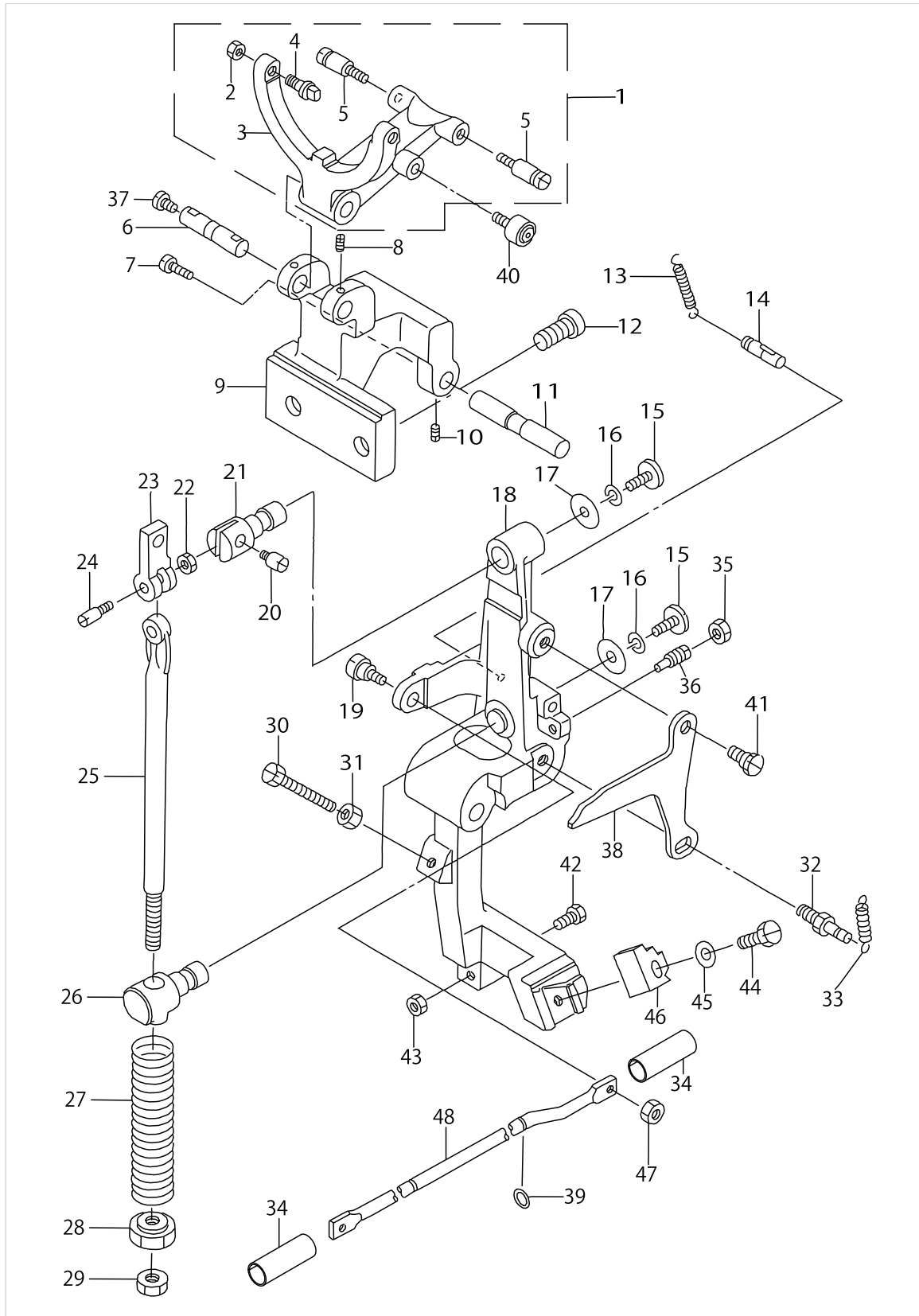
# HOOK DRIVING SHAFT COMPONENTS



## HOOK DRIVING SHAFT COMPONENTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
46		WP1221016SP		WASHER						1	
47		13923362		IDLER FIXED PLATE COMPL.						1	
48	D	13923354		IDLER FIXED PLATE ASM.				*		1	
49		RC3781518KP		RETAINING RING				*		2	
50	D	13710702		IDLER PULLEY				*		1	
51		SB110000700		BALL BEARING				*		2	
52		RC0931011KP		RETAINING RING				*		1	
53		SS6121050SP		SCREW 3/16-28 L=9.5						2	

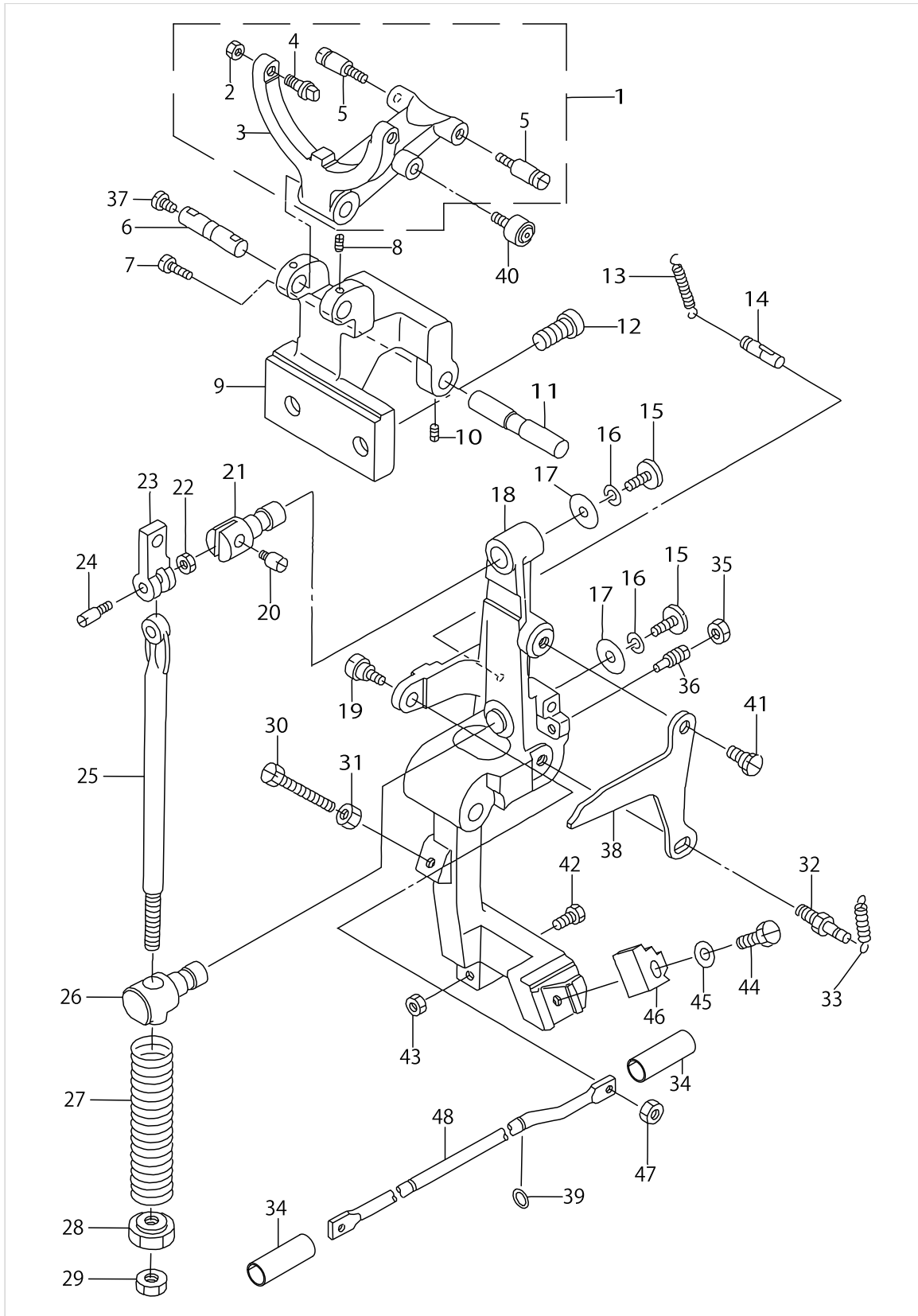
STOP-MOTION COMPONENTS (1)



STOP-MOTION COMPONENTS (1)

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		13741251		CLUTCH MANIPULATING ARM COMPL.						1	
2		NS6150310SP		NUT 15/64-28				*		2	
3	D	13741202		CLUTCH MANIPULATING ARM				*		1	
4	D	13741103		PIN				*		2	
5		B1631012B00		SUSPENSION STUD B				*		2	
6		13741301		PIN						1	
7		SS7110510SP		SCREW 11/64-40 L=5						1	
8		SS8110422TP		SCREW 11/64-40 L=4						2	
9		13741509		STOP-MOTION BEARING BRACKET						1	
10		SS8150822TP		SCREW 15/64-28 L=8						2	
11		13741608		STOP-MOTION LEVER SHAFT						1	
12		SM6102002TP		SCREW M10 L=20						2	
13		13930201		SPRING A						2	
14		13744800		SUSPENSION SCREW						1	
15		SS7151330SP		SCREW 15/64-28 L=13.0						2	
16		B2623232000		WASHER						2	
17		WP0612056SD		WASHER 6.1X18.5X2						2	
18		13741400		STOP-MOTION LEVER						1	
19	D	B2646771000		HINGE SCREW						1	
20		B2611232000		STOP LINK CONNECTING SCREW						1	
21	R	B2608232000	26107300	STOP LINK HINGE STUD						1	1.00
22		NS6620310SP		NUT 3/16-32						1	
23		13741905		STOP LINK						1	
24		B2613232000		STOP LINK ROD HINGE SCREW						1	
25	R	B2612232000	40009249	STOP LINK ROD						1	1.00
26		13742002		STOP LINK ROD HINGE STUD						1	
27	R	B2619232000	40009251	STOP LINK ROD PRESSURE SPRING						1	1.00
28	R	B2621232000	40009252	NUT, FOR STOP LINK ROD						1	1.00
29		NS6240630SP		NUT 3/8-18						1	
30		SS9154540SP		SCREW 15/64-28 L=45						1	
31		NS6150310SP		NUT 15/64-28						1	
32		13740808		INTERCEPTION SPRING STAND B						1	
33		13930300		SPRING B						1	
34	D	13767108		OIL CAP						2	
35		NS6150310SP		NUT 15/64-28						1	
36		SS8151770SP		SCREW 15/64-28 L=17.0						1	
37		SS7110510SP		SCREW 11/64-40 L=5						1	
38		13929906		CLUTCH CHANGE-OVER CAM						1	
39		RO060150100		RUBBER RING						2	
40		13930003		CHANGE-OVER ROLLER						1	
41		SS9681610TP		SCREW 9/32-28 L=16						1	
42		SS9201510SN		BOLT 5/16-18 L=15						1	
43		NS6200520SP		NUT 5/16-18						1	
44		SS9152130CP		SCREW 15/64-28 L=20.5						1	
45		WP0612516SD		WASHER 6.1X15.2X2.5						1	

STOP-MOTION COMPONENTS (1)

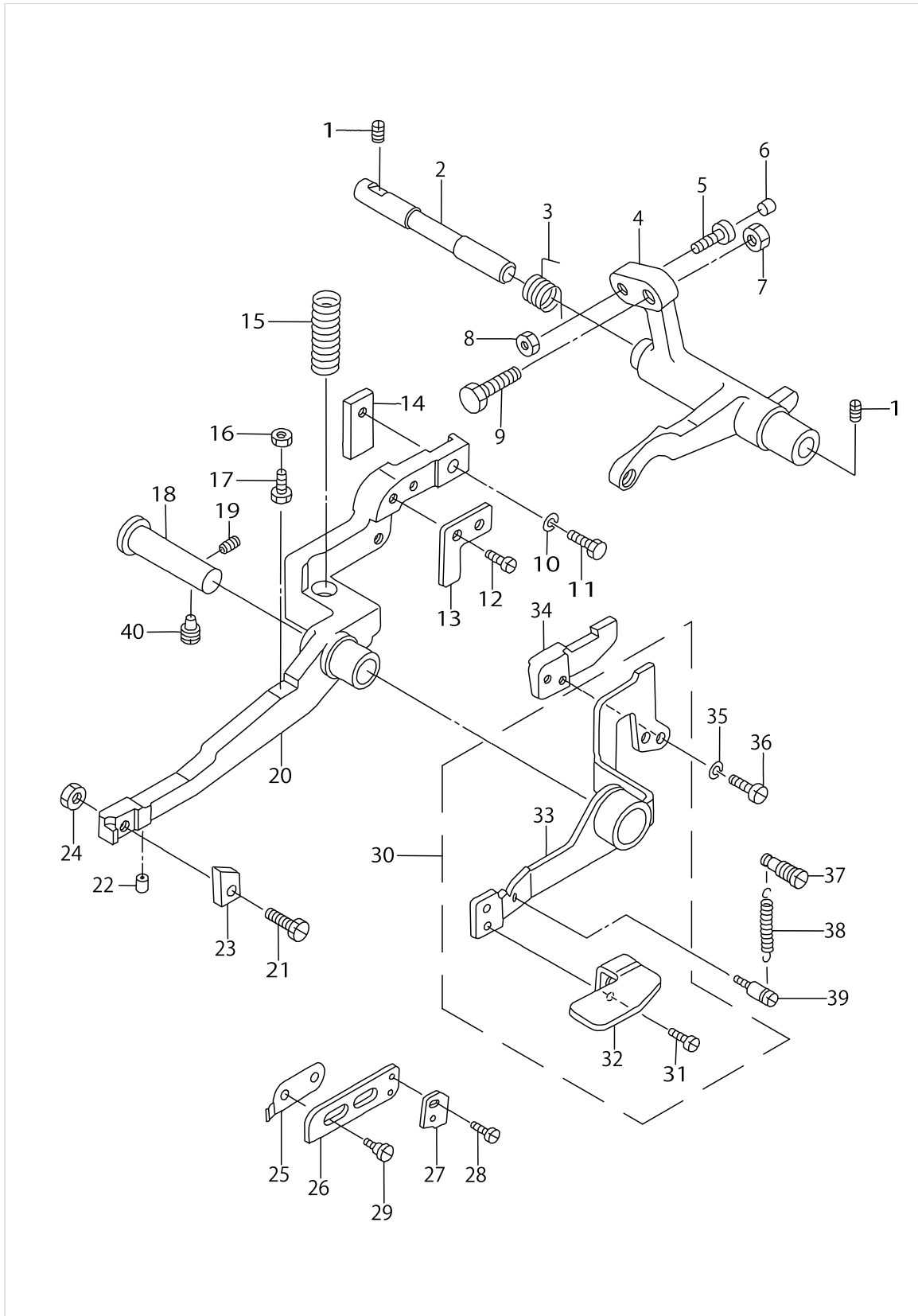


STOP-MOTION COMPONENTS (1)

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
46		13930102		HOOK A						1	
47		NS6150310SP		NUT 15/64-28						1	
48		13742705		STARTING LINK DRIVING ROD						1	



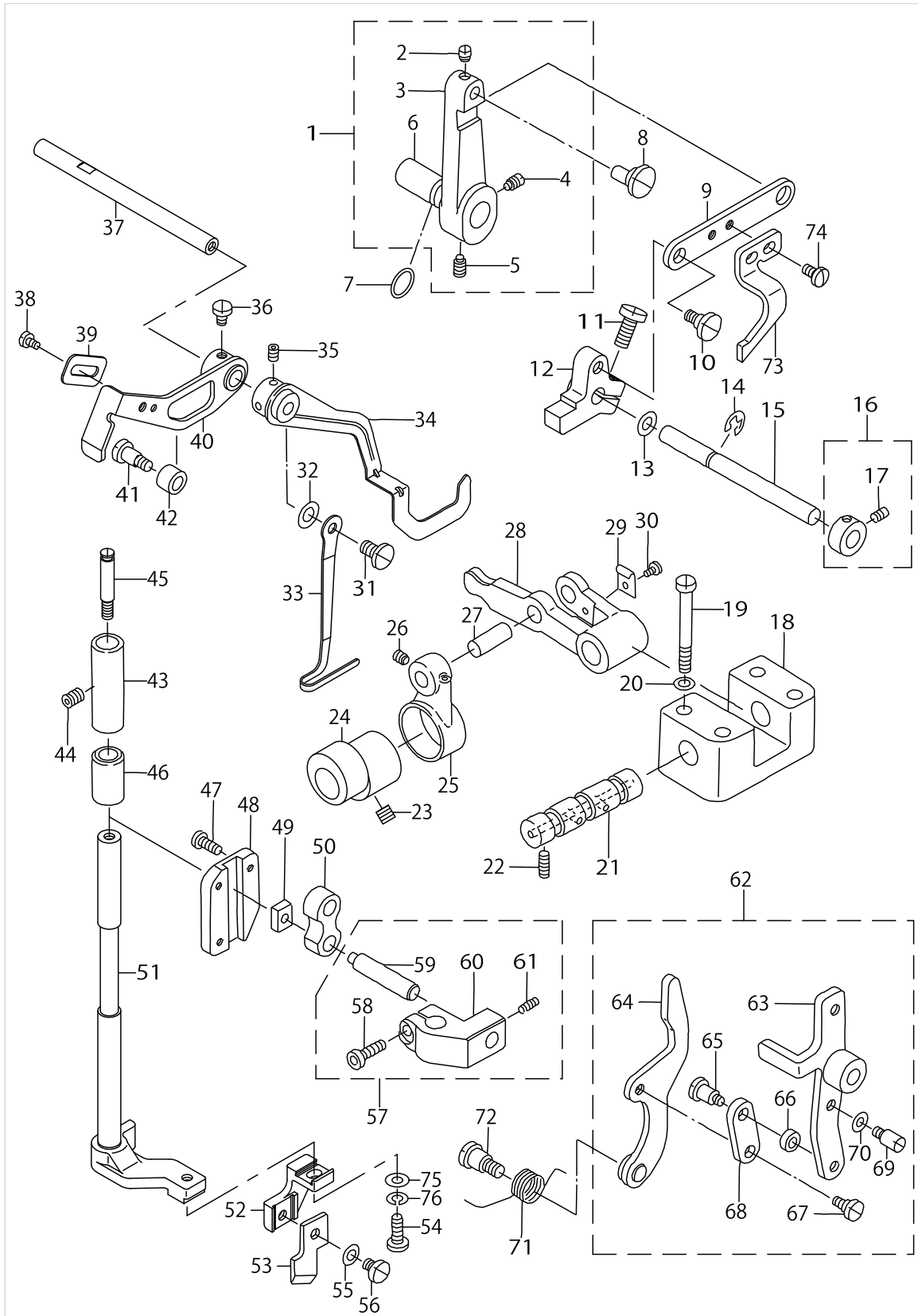
STOP-MOTION COMPONENTS (2)



STOP-MOTION COMPONENTS (2)

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		SS8150510TP		SCREW 15/64-28 L= 4.7						2	
2	D	13743604		STARTING LEVER STUD						1	
3		13743711		SPRING						1	
4	D	13743513		STARTING LEVER						1	
5	R	B1453771000	40009236	STOPPER						1	1.00
6		B1432761000		SWING ARM STOPPER RUBBER						1	
7		NS6200710SP		NUT 5/16-18						1	
8		NS6150310SP		NUT 15/64-28						1	
9		SS9201973CP		SCREW 5/16-18 L=19						1	
10		WS0651510KP		SPRING WASHER 6.5X12.5X1.5						1	
11		SS9152130CP		SCREW 15/64-28 L=20.5						1	
12		SS6120930TP		SCREW 3/16-28 L=9						2	
13	D	13743208		EMERGENCY STOP HOLDER						1	
14	D	B2607761000		LATCH(B)						1	
15		13740907		SPRING, B						1	
16		NS6150310SP		NUT 15/64-28						1	
17		SS9151120CP		SCREW 15/64-28 L=11						1	
18		13742309		PRESSER BAR LEVER SHAFT						1	
19	R	SS8150710SP	SS8150710TP	SCREW 15/64-28 L=7						1	1.00
20	D	13742200		TRIPPING LEVER						1	
21		SS9152130CP		SCREW 15/64-28 L=20.5						1	
22		13744909		TRIPPING LEVER, RUBBER						1	
23		13742606		STOP-MOTION LEVER CATCH C						1	
24		NS6150430SP		NUT 15/64-28						1	
25		13745203		SPRING						1	
26		13745104		LOW SPEED STOPPER BRACKET						1	
27	D	13745005		LOWSPEEDSTOPPER						1	
28		SS4080320TP		SCREW 1/8-44 L=3.4						2	
29		SD0650302SP		HINGE SCREW D= 6.50 H= 3.0						2	
30	D	13742861		EMERGENCY STOPPER CONNEC.						1	
31		SS1110640TP		SCREW 11/64-40 L= 5.5				*		2	
32	D	13743307		EMERGENCY STOP ARM, A				*		1	
33		13742853		EMERGENCY STOPPER ASM.				*		1	
34		13743000		EMERGENCY STOP PLATE						1	
35		WP0480856SP		WASHER 4.8X8.4X0.8						2	
36		SS7110910TP		SCREW 11/64-40 L= 8.5						2	
37		13716907		SUSPENSION SCREW						1	
38		13525803		LEVER SPRING. T						1	
39	R	B1110280000	26017400	THREAD CUTTING LINK SPRING RAC						1	1.00
40		13751805		SCREW						1	

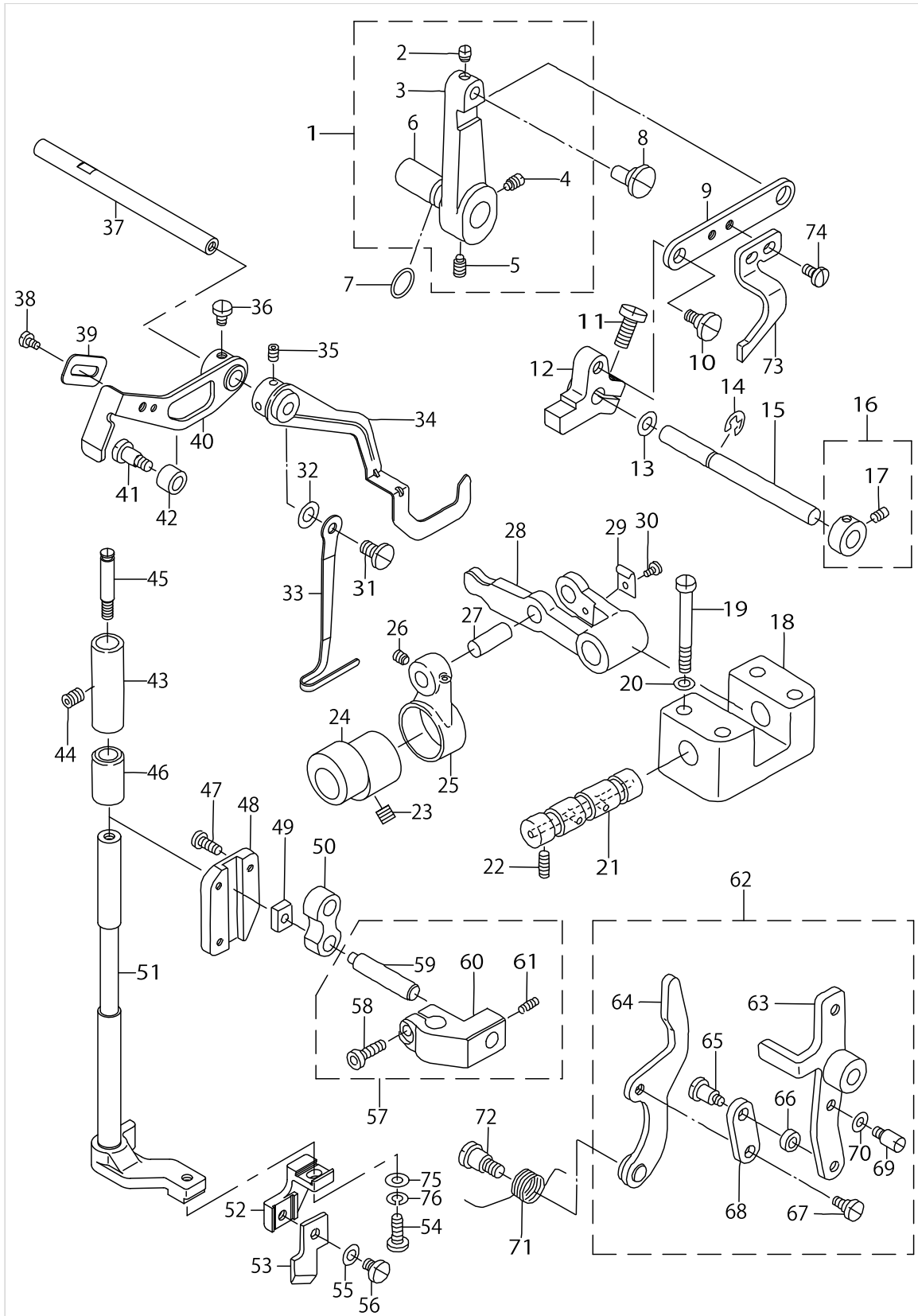
KNIFE COMPONENTS (1)



KNIFE COMPONENTS (1)

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1	D	13748355		STOP-MOTION LINK ARM A CONNEC.						1	
2		SS8620410TM		SCREW 3/16-32 L=4				*		1	
3	D	13748306		ARM, A				*		1	
4	R	SS8150710SP	SS8150710TP	SCREW 15/64-28 L=7				*		1	1.00
5		13751805		SCREW				*		1	
6		13732904		STARTING SAFETY ARM PIN				*		1	
7		RO074240100		RUBBER RING						1	
8		13737408		LINK ROD						1	
9	D	13936406		LINK						1	
10		SD0720331SP		HINGE SCREW D= 7.24 H= 3.3						1	
11		SS6151412TP		SCREW 15/64-28 L=14						1	
12	R	13936505	13936554	ARM, B						1	1.00
13		B1223771000		NEEDLE ROD CRANK WASHER						1	
14		RE0600000K0		E-RING 6						1	
15	D	13748603		ARM SHAFT						1	
16		CS080081BSH		THRUST COLLAR ASM. D=8.0 W=8						1	
17		SS6110420TP		SCREW 11/64-40 L=4.8				*		2	
18	D	13747704		CRANK SHAFT BRACKET						1	
19		SS9154540SP		SCREW 15/64-28 L=45						4	
20		WP0651056SD		WASHER 6.5X11X1						4	
21	D	13747803		KNIFE BAR DRIVING CRANK SHAFT						1	
22		SS8150822TP		SCREW 15/64-28 L=8						2	
23		SS8660612TP		SCREW 1/4-40 L=6						2	
24	R	13748207	13748256	KNIFE BAR DRIVING CAM						1	1.00
25	R	13748108	13748157	KNIFE BAR DRIVING CRANK						1	1.00
26		SS8110422TP		SCREW 11/64-40 L=4						1	
27	D	13748009		KNIFE BAR DRIVING ROD SHAFT						1	
28		13747902		KNIFE BAR DRIVING CRANK						1	
29	D	B2657771000		GUIDE						1	
30		SS6090520SP		SCREW 9/64-40 L= 5.0						1	
31		SS6110810TP		SCREW 11/64-40 L=8						1	
32		WP0551016SH		WASHER 5.5X13X1						2	
33		13936604		THREAD CHECK WIRE						1	
34	D	13750955		KNIFE STOP LEVER ASM.						1	
35		SS8110422TP		SCREW 11/64-40 L=4						2	
36		SS7110540SP		SCREW 11/64-40 L=5						2	
37		13936703		GEARING ARM B ASM.						1	
38		SS7110410SP		SCREW 11/64-40 L=4						1	
39	D	13937305		KNIFE STOP LEVER WEIGHT						1	
40		13937164		KNIFE STOP LEVER ARM COMPL.						1	
41		SD0640641SP		HINGE SCREW D= 6.35 H= 6.4						1	
42	D	13751300		KNIFE STOP LEVER STOPPER						1	
43	D	13746003		KNIFE BAR UPPER BUSHING						1	
44		SS8150822TP		SCREW 15/64-28 L=8						1	
45		13732102		GUIDE PIN						1	

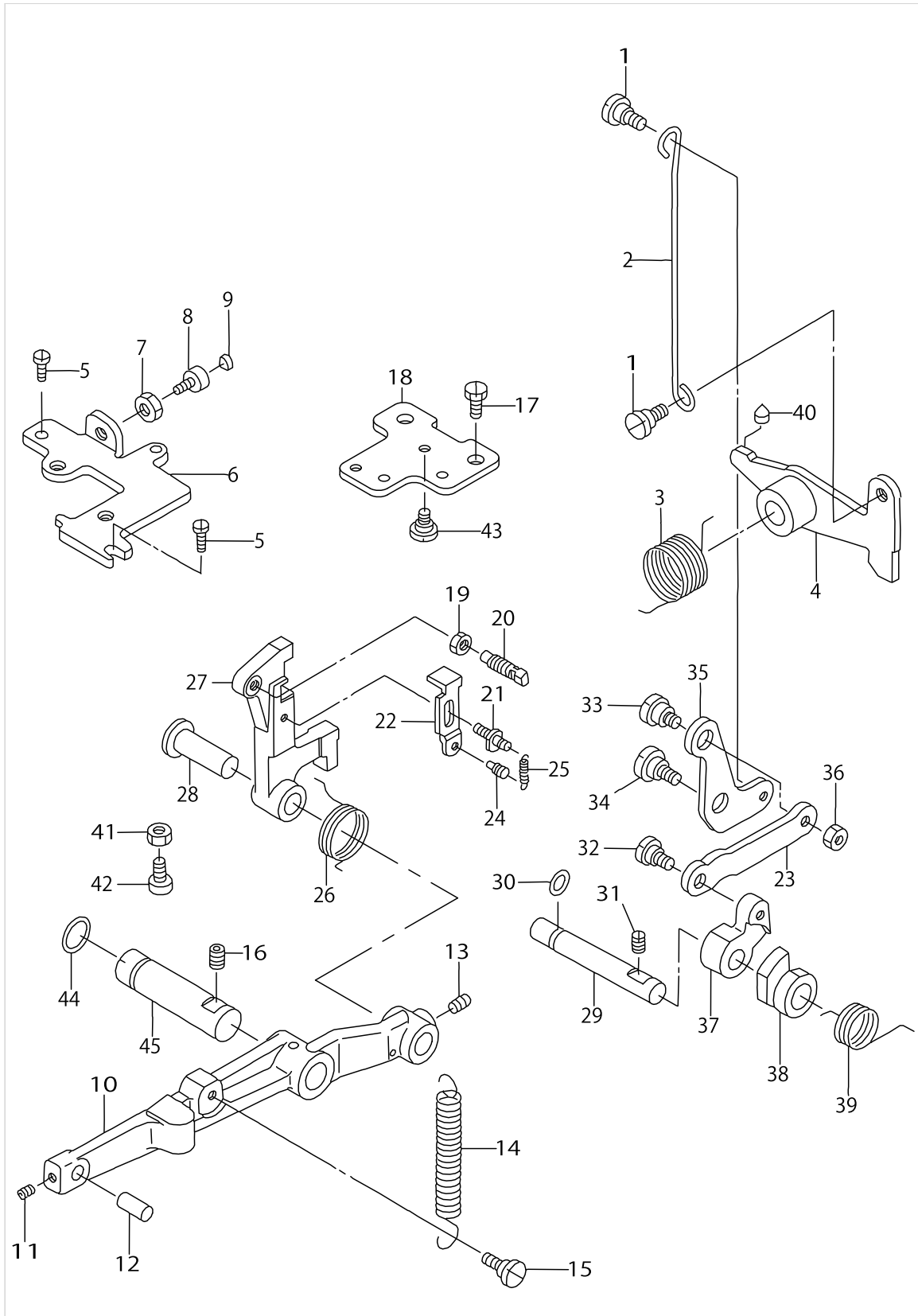
KNIFE COMPONENTS (1)



KNIFE COMPONENTS (1)

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
46		13745906		KNIFE BAR LOWER BUSHING						1	
47		SS6111010TP		SCREW 11/64-40 L= 9.5						3	
48		13746409		CONNEC. SLIDE BLOCK GUIDE						1	
49	D	13746300		NEEDLE BAR CONN- EC. SLIDE BLOCK						1	
50		13746508		KNIFE BAR CONNECTING LINK						1	
51		13936851		KNIFE BAR ASM.						1	
52		13936109		KNIFE FITTING BASE						1	
53	R	B2702047L00	B2702047L00A	KNIFE 1/2						1	1.00
54		SS6621212TP		SCREW 3/16-32 L=12.0						2	
55		WP0501016SD		WASHER 5X10.5X1						1	
56		SS7620750SP		SCREW 3/16-32L=6.5						1	
57	D	13746151		KNIFE BAR BRACKET CONNOC.						1	
58		SS6151412TP		SCREW15/64-28L=14				*		1	
59	D	13746201		KNIFE BAR SHAFT				*		1	
60	D	13746102		KNIFE BAR BRACKET				*		1	
61		SS8110422TP		SCREW 11/64-40 L=4				*		1	
62	D	13937065		ARM COMPL.						1	
63		13937057		ARM ASM.				*		1	
64	D	13749056		LEVER ASM.				*		1	
65		SD0640752TP		HINGE SCREW D= 6.35 H= 7.5				*		1	
66	D	B2613280000		STOP-MOTION REG- ULATING CAM ROL				*		1	
67		SD0640321TP		HINGE SCREW D=6.35 H=3.2				*		1	
68	D	13748900		LINK				*		1	
69		B1114280000		PIN				*		1	
70		WP0450846SP		WASHER				*		1	
71		13749205		SPRING						1	
72		SD0791271SP		HINGE SCREW D= 7.94 H=12.7						1	
73	D	13937206		HIGH SPEED SAFETY PLATE						1	
74		SS7110840SP		SCREW 11/64-40 L=7.8						2	
75		WP0501016SD		WASHER 5X10.5X1						1	
76		WS0510002KN		SPRING WASHER						1	

KNIFE COMPONENTS (2)

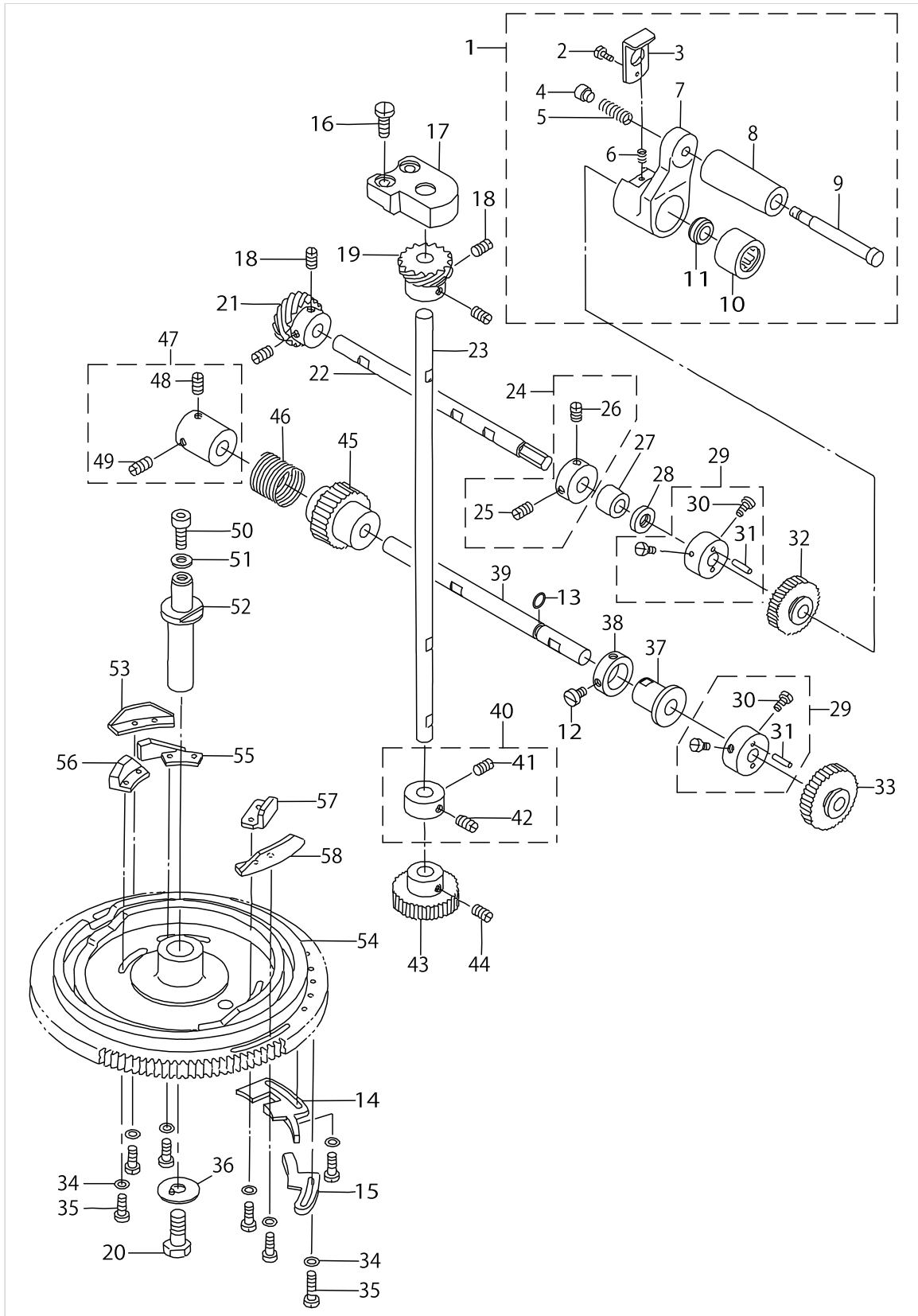


KNIFE COMPONENTS (2)

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		SD0600403TP		HINGE SCREW						2	
2		13749908		RATCHET PAWL LINK LEVER						1	
3		13749809		SPRING						1	
4		13749650		KNIFE DRIVING LINK ASM.						1	
5		SS6120940SP		SCREW 3/16-28 L=9						2	
6		13751607		STOPPER PLATE						1	
7		NS6150310SP		NUT 15/64-28						1	
8	R	B1453761000	40009095	SWINGARMSTOPPER						1	1.00
9		B1432761000		SWING ARM STOPPER RUBBER						1	
10	D	13746706		KNIFE BAR DRIVING LEVER						1	
11		SS8110422TP		SCREW 11/64-40 L=4						1	
12	D	13746607		HINGE SCREW						1	
13		SS8150822TP		SCREW 15/64-28 L=8						1	
14	D	13746904		SPRING						1	
15		SD0790201SD		HINGE SCREW D=7.9 H=2.0						1	
16		SS8150822TP		SCREW 15/64-28 L=8						1	
17		SS9151160CP		SCREW 15/64-28 L=10.5						2	
18	D	13940606		BRACKET						1	
19		NS6660430SP		NUT 1/4-40						1	
20	D	13747605		SCREW						1	
21		13747308		SUSPENSION SCREW						1	
22	D	13747407		SUSPENSION PLATE						1	
23		13750104		RATCHET PAWL CONNECTION LINK						1	
24	R	B1110280000	26017400	THREAD CUTTING LINK SPRING RAC						1	1.00
25		13747506		SPRING						1	
26		13747209		SPRING						1	
27	D	13936307		HOOK						1	
28		13747001		BELL CRANK SHAFT						1	
29	D	13750500		RATCHET PAWL SHAFT						1	
30		RO048190100		RUBBER RING						1	
31		SS8150822TP		SCREW 15/64-28 L=8						1	
32		SD0600401TP		HINGE SCREW D= 6 H= 4						1	
33		13751706		SCREW						1	
34		SD0790303SP		HINGE SCREW D= 7.94 H= 3.0						1	
35		13750005		RATCHET PAWL LINK						1	
36		NS6150310SP		NUT 15/64-28						1	
37		13750203		RATCHET PAWL, A						1	
38		13750302		RATCHET PAWL, B						1	
39	D	13750609		SPRING						1	
40		B1432761000		SWING ARM STOPPER RUBBER						1	
41		NS6150810SP		NUT 15/64-28						1	
42	D	13750757		STOPPER ASM.						1	
43		SD0720221SP		HINGE SCREW D= 7.24 H= 2.2						1	
44		RO078190100		RUBBER RING						1	
45	D	13746805		KNIFE BAR DRIVING LEVER SHAFT						1	



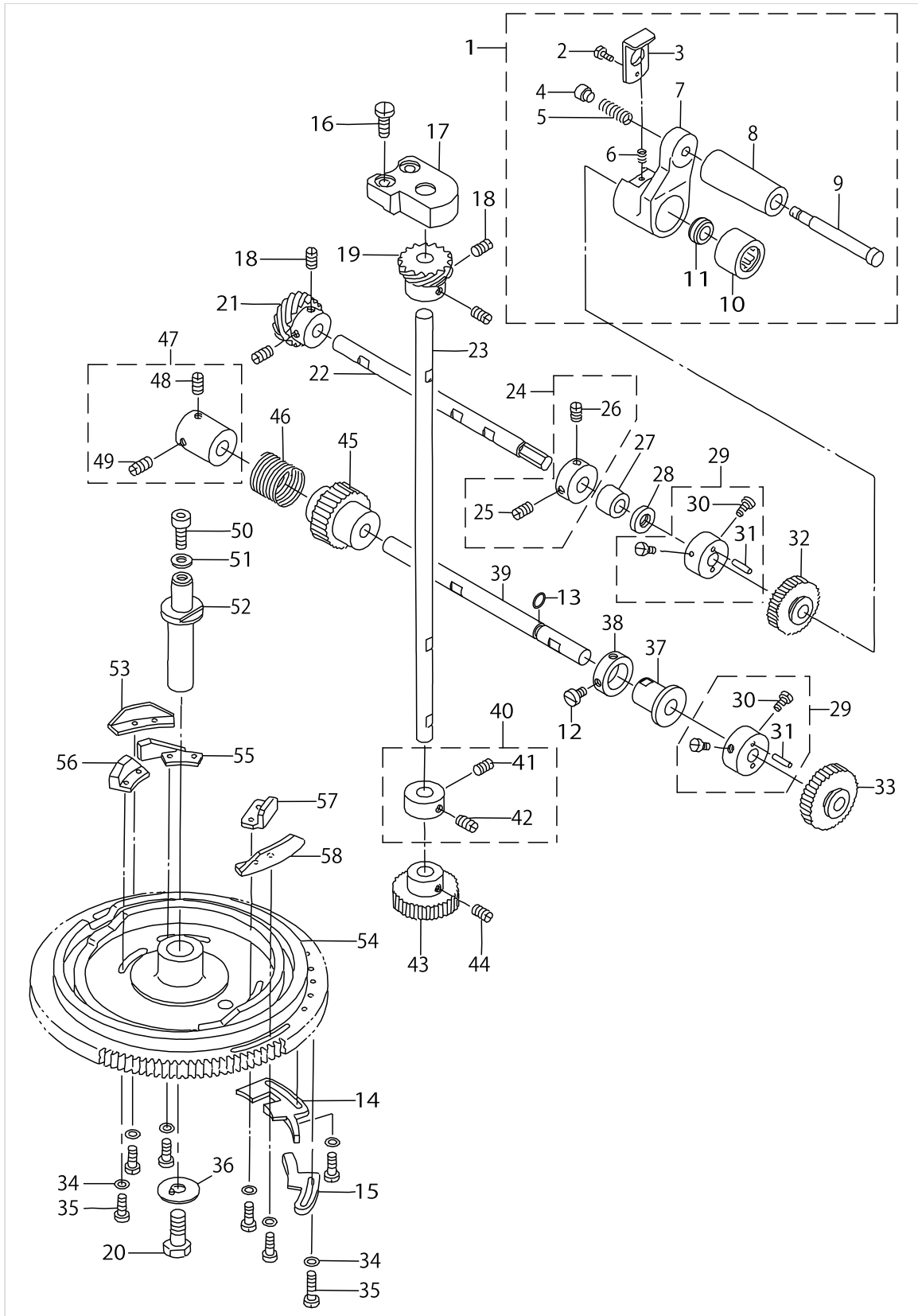
# FEED CAM COMPONENTS



FEED CAM COMPONENTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		13901368		HANDLE CRANK COMPL.						1	
2		SS6060510TP		SCREW 3/32-56 L=4.5				*		1	
3	D	13755905		HANDLE STOPPER				*		1	
4		13753009		HANDLE SHAFT				*		1	
5	D	13752902		SPRING				*		1	
6		B152751200E		SPRING				*		1	
7		13901301		HANDLE CRANK				*		1	
8	R	13756101	40009320	HANDLE SHAFT				*		1	1.00
9	D	13756010		HANDLE SHAFT				*		1	
10		SB308000600		BALL BEARING				*		1	
11		13755814		CLUTCH SHAFT				*		1	
12		SS6110710TP		SCREW 11/64-40 L= 6.5						2	
13		RO061180100		RUBBER RING						1	
14		13938600		STOP CAM						1	
15		13753306		LOW-SPEED CAM						1	
16		SS7151410TP		SCREW 15/64-28L=14						2	
17	D	13754304		FEED CAM DRIVING BEARING						1	
18		SS8660610TP		SCREW 1/4-40 L=6						4	
19	R	13754403	13754452	FEED CAM GEAR B						1	1.00
20		SS9241513CP		SCREW 3/8-18 L=15						1	
21	R	13752704	13752753	FEED CAM GEAR A						1	1.00
22	D	13754510		SHAFT						1	
23	D	13754205		FEED CAM DRIVING SHAFT						1	
24	D	CS090121ASH		THRUST COLLAR ASM.						1	
25		SS8660530TP		SCREW 1/4-40 L= 4.5				*		1	
26		SS8660610TP		SCREW 1/4-40 L=6				*		1	
27	D	13754809		SPUR GEAR BUSHING						1	
28	D	13754908		SPUR GEAR OIL SEAL						1	
29		13754650		SPUR GEAR BUSHING CONNEC.						2	
30		SS6121050SP		SCREW 3/16-28 L= 9.5				*		4	
31		B2917761000		SPUR GEAR BUSHING PIN				*		4	
32		13758602		SPUR GEAR 113	SEEPAGE59					1	
33		13758701		SPUR GEAR 183	SEEPAGE59					1	
34		WP0480856SP		WASHER 4.8X8.4X0.8						14	
35		SS7111410TP		SCREW 11/64-40L=14						14	
36	D	13754007		WASHER						1	
37	D	13938402		HANDLE SHAFT METAL						1	
38	D	13938501		HANDLE SHAFT METAL WASHER						1	
39		13938709		WORM GEAR SHAFT						1	
40	D	CS100101BSH		THRUST COLLAR ASM.						1	
41		SS8660330SP		SCREW 1/4-40 L= 3.0				*		1	
42		SS8660530TP		SCREW 1/4-40 L= 4.5				*		1	
43	R	13754106	13754155	FEED CAM DRIVING GEAR						1	1.00
44		SS8660610TP		SCREW 1/4-40 L=6						2	
45	D	13938303		WORM GEAR						1	
46		13755400		CLUTCH SPRING						1	

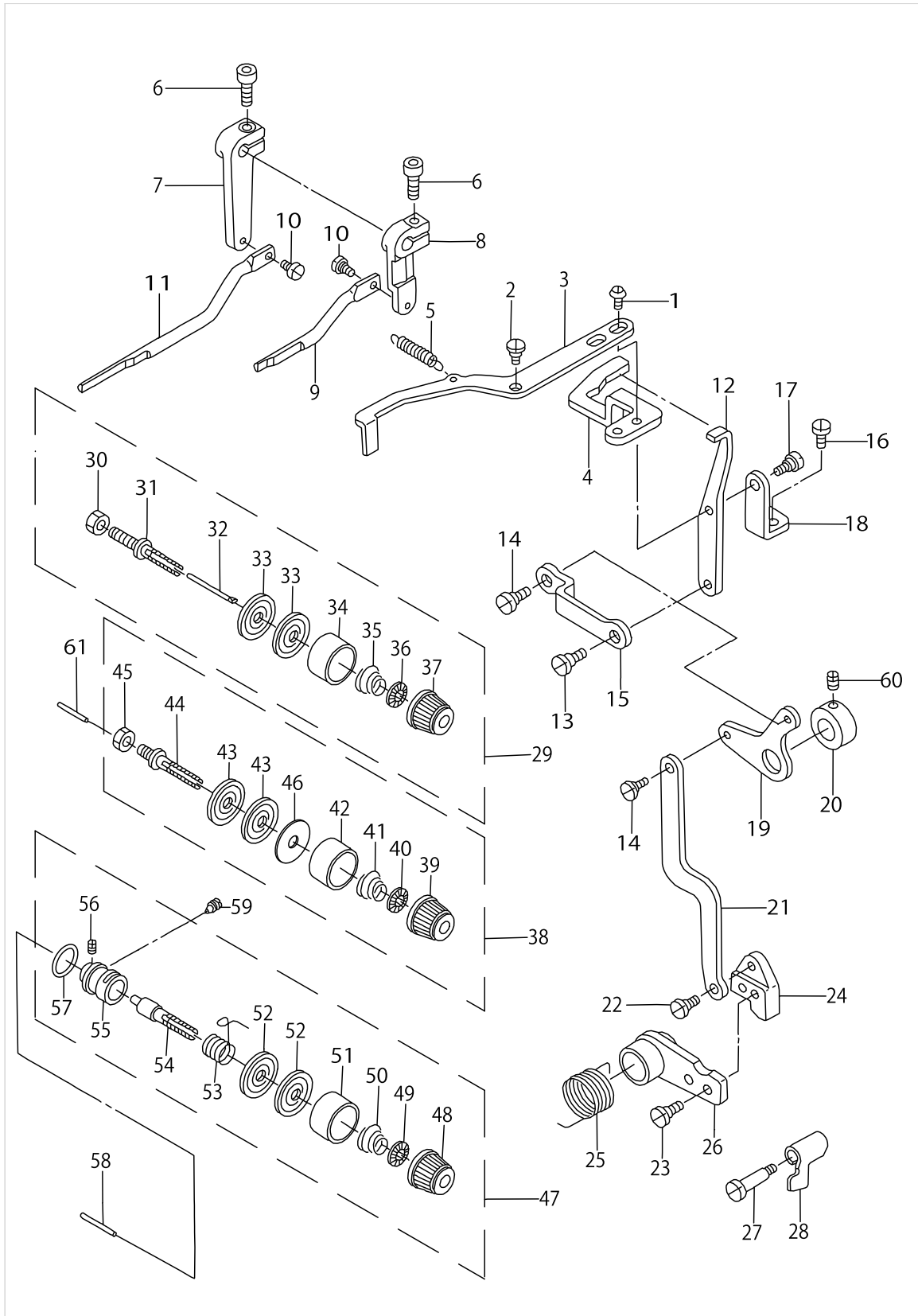
# FEED CAM COMPONENTS



FEED CAM COMPONENTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
47		13755350		CLUTCH COLLAR CONNEC.						1	
48		SS8660810TP		SCREW 1/4-40 L=8				*		1	
49		SS8660610TP		SCREW 1/4-40 L=6				*		1	
50		SS6151412TP		SCREW15/64-28L=14						1	
51		WP0612056SD		WASHER 6.1X18.5X2						1	
52		13753900		FEED CAM SHAFT						1	
53		13753819		BAR TRIPPING SEGMENT, 2						1	
54		13753116		FEED CAM						1	
55		13753405		KNIFE TRIPPING SEGMENT						1	
56	D	13753611		RELEASE TRIPPING SEGMENT, 2						1	
57		13753512		RELEASE TRIPPING SEGMENT, 1						1	
58		13753702		BAR TRIPPING SEGMENT NO.1						1	

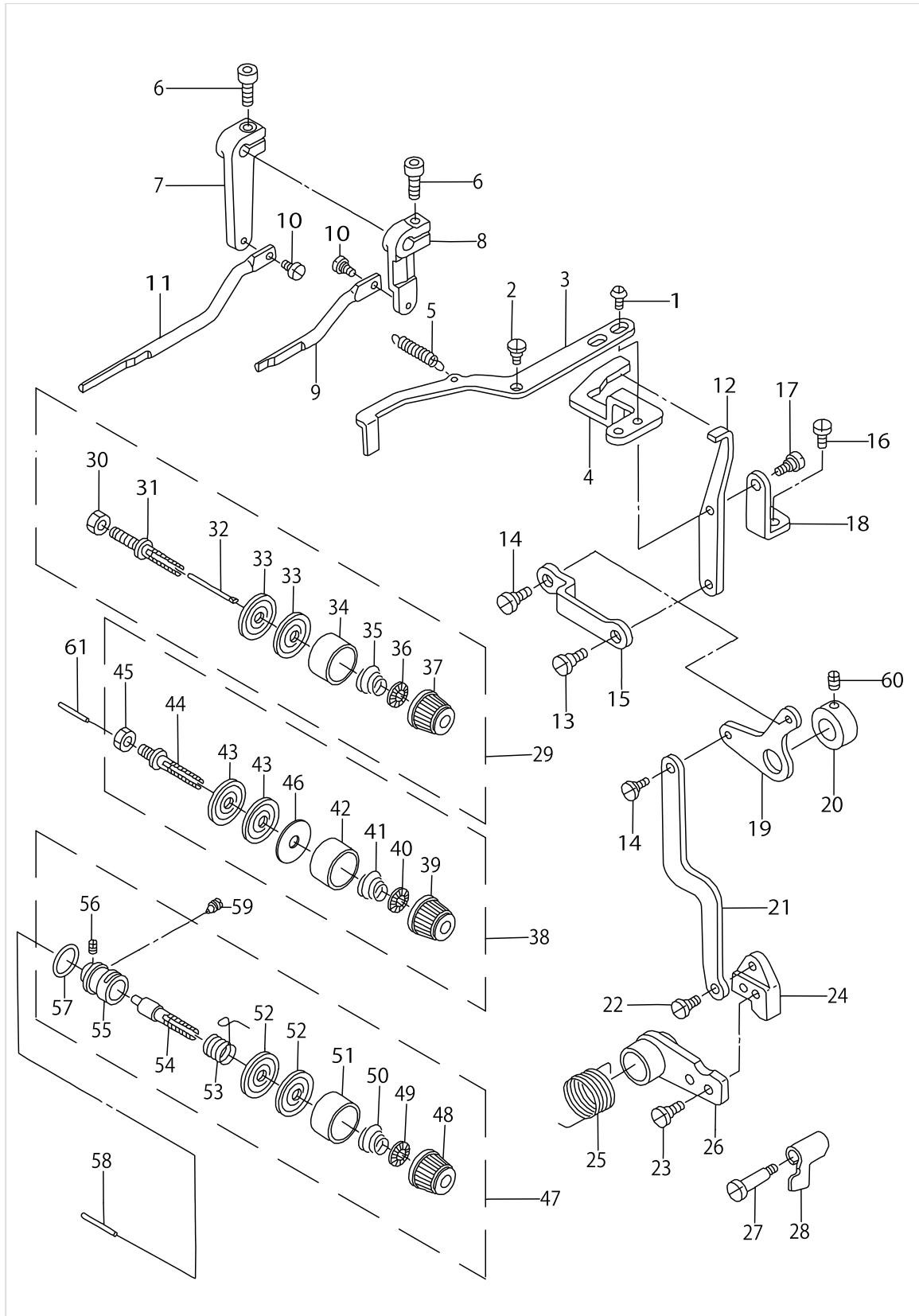
# THREAD TENSION COMPONENTS



THREAD TENSION COMPONENTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		SS6110810TP		SCREW 11/64-40 L=8						2	
2		SD0650305TP		HINGE SCREW D= 6.5 H= 3						1	
3	D	13760608		TENSION RELEASE PLATE B						1	
4	D	13760509		TENSION RELEASE PLATE A						1	
5		13747506		SPRING						1	
6		SS6151412TP		SCREW15/64-28L=14						2	
7	R	13761101	13761150	LEVER CRANK NO.3						1	1.00
8		13760806		LEVER CRANK NO.2						1	
9		13760905		TENSION RELEASE ROD NO.2						1	
10		SD0530221SP		HINGE SCREW D= 5.3 H= 2.2						2	
11		13761200		TENSION RELEASE ROD NO.3						1	
12		13760301		ARM						1	
13		SD0640321SP		HINGE SCREW D= 6.35 H= 3.2						1	
14		SD0640321SP		HINGE SCREW D= 6.35 H= 3.2						2	
15		13760202		ROD						1	
16		SS7150740SP		SCREW 15/64-28 L=7						2	
17		SD0640321SP		HINGE SCREW D= 6.35 H= 3.2						1	
18		13760400		LINK BRACKET						1	
19		13760103		LINK						1	
20	R	CS1401014SP	CS140101ASP	THRUST COLLAR						1	1.00
21		13760004		ACTUATING ARM						1	
22		SD0640391TP		HINGE SCREW D= 6.35 H= 3.9						1	
23		SS6121010SP		SCREW 3/16-28 L=10						2	
24	D	13759907		NOTCH						1	
25		13759808		SPRING						1	
26	D	13759659		ACTUATING LINK ASM.						1	
27		SD0602001SP		HINGE SCREW D=6 H=20						1	
28		13761309		TENSION RELEASE PLATE NO.3						1	
29	D	13940051		THREAD TENSION NO.1 (COMPL.)						1	
30		NS6160520SP		NUT 1/4-24				*		1	
31	R	B201937200S	B2019372000	TENSION POST NO.2				*		1	1.00
32		13760707		PIN				*		1	
33	R	B3126012000	22921506	THREAD TENSION DISK				*		2	1.00
34		B3107804000		THREAD TENSION DISK PRESSER				*		1	
35	D	B3116761000		TENSION SPRING NO.2				*		1	
36		B3112704000		TENSION SPRING BUSHING				*		1	
37		11956703		THREAD TENSION PICK-UP (RED)				*		1	
38	D	13940150		THREAD TENSION NO.2 (COMPL.)						1	
39	D	11956901		THREAD TENSION KNOB, YELLOW				*		1	
40		B3112704000		TENSION SPRING BUSHING				*		1	
41		B2017372000		TENSION SPRING NO.1				*		1	
42		B3107804000		THREAD TENSION DISK PRESSER				*		1	
43	R	B3126012000	22921506	THREAD TENSION DISK				*		2	1.00
44		13761002		TENSION POST NO.2				*		1	
45		NS6150440SP		NUT 15/64-28				*		1	
46	R	B3120704000	13138102	THREAD TENSION SPRING FELT				*		1	1.00

# THREAD TENSION COMPONENTS

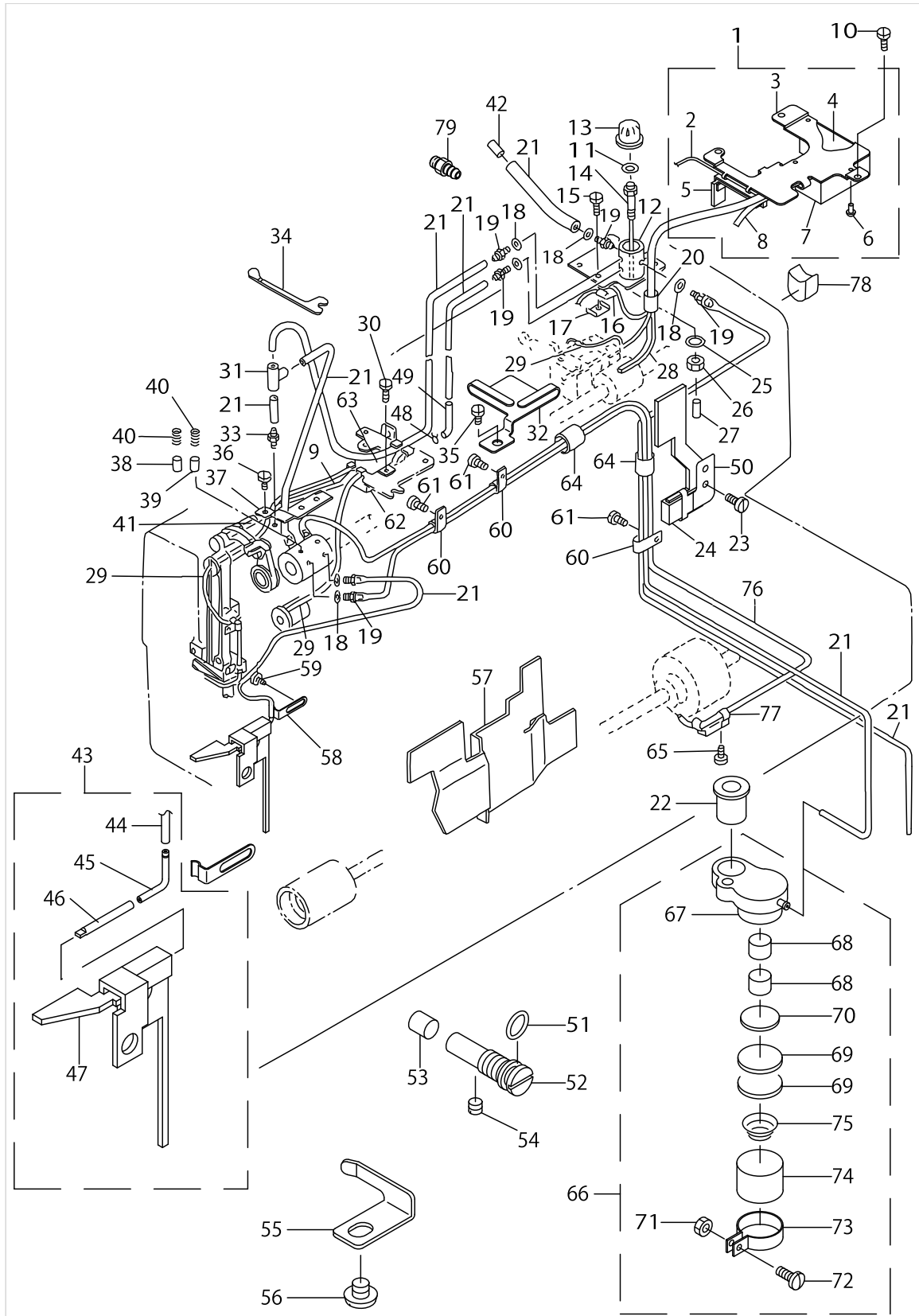


THREAD TENSION COMPONENTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
47		13940259		THREAD TENSION NO.3 (COMPL.)						1	
48		11956802		THREAD TENSION KNOB, BLUE				*		1	
49		B3112704000		TENSION SPRING BUSHING				*		1	
50		B3121111000		TENSION SPRING, NO.2				*		1	
51		B3107804000		THREAD TENSION DISK PRESSER				*		1	
52	R	B3126012000	22921506	THREAD TENSION DISK				*		2	1.00
53		B3112761000		THREAD TAKE-UP SPRING				*		1	
54		B3111761000		TENSION POST NO.3				*		1	
55	R	13761507	G31018750A0	TENSION POST SOCKET				*		1	1.00
56		SS8090670SP		SCREW 9/64-40 L=5.5				*		1	
57		RO095200100		RUBBER RING				*		1	
58		B3118552D00		TENSION RELEASE PIN, NO.2						1	
59		SS8150760TP		SCREW 15/64-28 L=7.0						1	
60		SS8150410TP		SCREW 15/64-28 L= 4.0						2	
61		B3118552H00		THREAD RELEASE PIN						1	



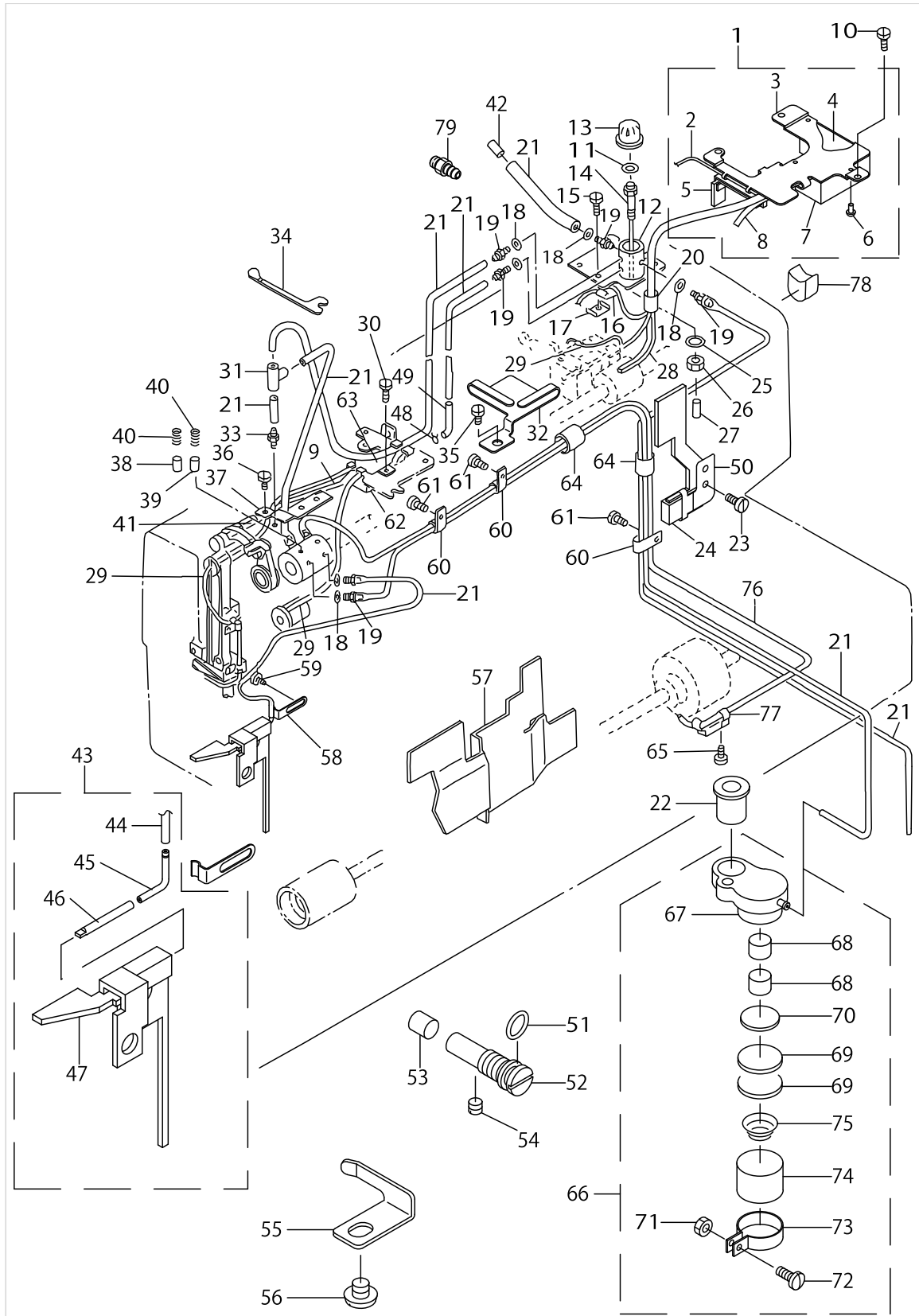
LUBRICATION MECHANISM COMPONENTS



LUBRICATION MECHANISM COMPONENTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		13941463		OIL TANK A COMPL.						1	
2		CQ303000000		OIL WICK				*		0.2	
3	D	13941505		INSTALLING PLATE				*		1	
4		13766308		OIL TANK A FELT				*		1	
5	D	13941455		OIL TANK A BIREME B COMPL.				*		1	
6		HX000940000		NYLON RIVET				*		3	
7	D	13766100		OIL TANK A				*		1	
8		B3541012000		OIL WICK				*		1	
9		CQ303000000		OIL WICK						.6	
10		SS7120910TP		SCREW 3/16-28 L=9						3	
11		RO098190100		RUBBER RING						1	
12		13765805		SHAFT						1	
13		13765904		OIL WINDOW						1	
14		13765706		SHAFT SUPPORTER						1	
15		SS7091110TP		SCREW 9/64-40 L=10.5						1	
16	D	B3521280000		OIL SPONGE						1	
17	R	B3508280000	26231407	BALANCE LUBRICATING PLATE						1	1.00
18		B3534012000		GASKET						8	
19		SQ1110402MZ		CONNECTING SCREW						8	
20		BP800000000		VINYL TUBE, WHITE D=8						.1	
21		BT0500300EA		OIL TUBE						2	
22	R	13500400	26210005	RUBBER BUSH						1	1.00
23		SS6111010TP		SCREW 11/64-40 L= 9.5						2	
24	D	13941158		OIL SUPPLY FELT A ASM.						1	
25		RO036080200		RUBBER RING						1	
26		NS6110420SP		NUT 11/64-40						1	
27		TA0180401M0		NEEDLE COOLER PLUG CAP						1	
28		B3541012000		OIL WICK						1	
29		CQ202000000		OIL WICK						1.4	
30		SS7110350SP		SCREW 11/64-40 L=3.5						1	
31		13765607		OIL CONNEC. ARM						1	
32		13940804		FELT GUIDE B						1	
33		SQ1120451MZ		CONNECTING SCREW						1	
34		13767603		UPPER FACE COVER PACKING						1	
35		SS4120615SP		SCREW 3/16-28 L=6						1	
36		SS7150740SP		SCREW 15/64-28 L=7						1	
37		13766605		THRUST PLATE						1	
38		B3534155000		PLUNGER						1	
39		13767405		PLUNGER						1	
40		B1214038000		PLUNGER SPRING						2	
41		CQ3000000F0		OIL FELT						.1	
42		CQ252000000		OIL WICK						.02	
43		13941257		FELT ASM.						1	
44		BT0500300EA		OIL TUBE				*		0.2	
45		13728506		OIL RETURN FELT CONNEC. PIPE				*		1	
46		13941307		OIL RETURN FELT PIPE				*		1	

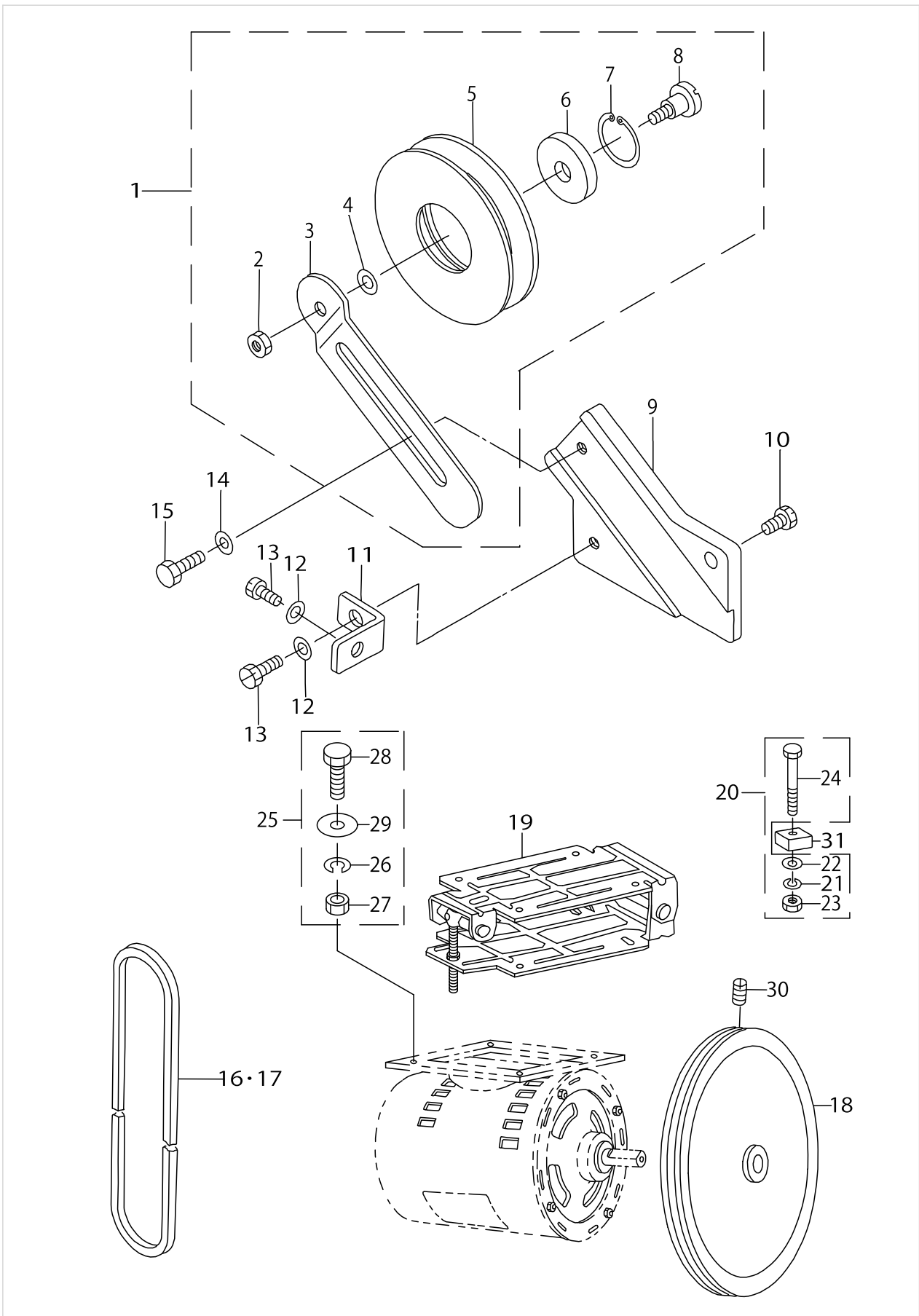
# LUBRICATION MECHANISM COMPONENTS



LUBRICATION MECHANISM COMPONENTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
47		13941208		OIL RETURN FELT				*		1	
48		10126803		OIL TUBE HOLDER						1	
49		13941000		OIL WICK B						1	
50	D	13940705		FELT GUIDE A						1	
51		RO069180100		RUBBER RING						1	
52	D	13929104		ADJUSTING SCREW						1	
53		13929302		ADJUSTING SHAFT						1	
54		SS8120410SP		SCREW 3/16-28 L=3.8						1	
55	D	13929203		OIL WICK HOLDER						1	
56		SS5150510SP		SCREW 15/64-28 L=5						1	
57	D	13768502		OIL ADJUSTING PLATE						1	
58	D	13790209		OIL WICK HOLDER						1	
59		SS7150740SP		SCREW 15/64-28 L=7						1	
60	R	13530209	26230409	LUBRICATING OIL WICK STOPPER						3	1.00
61		SS7120640SP		SCREW 3/16-28 L=6						3	
62	D	13766407		OIL TANK B						1	
63		13766506		OIL TANK B FELT						2	
64		BP900000000		VINYL TUBE D=9						.1	
65		SS4150715SP		SCREW 15/64-28 L=7						1	
66		13941653		OIL PUMP BASE ASM.						1	
67		13941604		OIL PUMP BASE				*		1	
68		13941703		FELT A				*		2	
69	D	13765201		OIL FILTER				*		2	
70		B3570771000		FILTER				*		1	
71		NS6090310SP		NUT 9/64-40				*		1	
72	R	SS7090910SP	SS7090910TP	SCREW 9/64-40 L=8.5				*		1	1.00
73	R	B1850512000	40009379	BUSHING HOLDER				*		1	1.00
74	R	13941802	13941653	FILTER				*		1	1.00
75		B3118352000		THREAD TENSION SPRING				*		1	
76		BT0500300EG		OIL TUBE						.7	
77	D	13729801		OIL DRAIN GUIDE						1	
78	D	13766902		OILCAP,REARMETAL						1	
79		SQ1110403MZ		CONNECTINGSCREW						1	

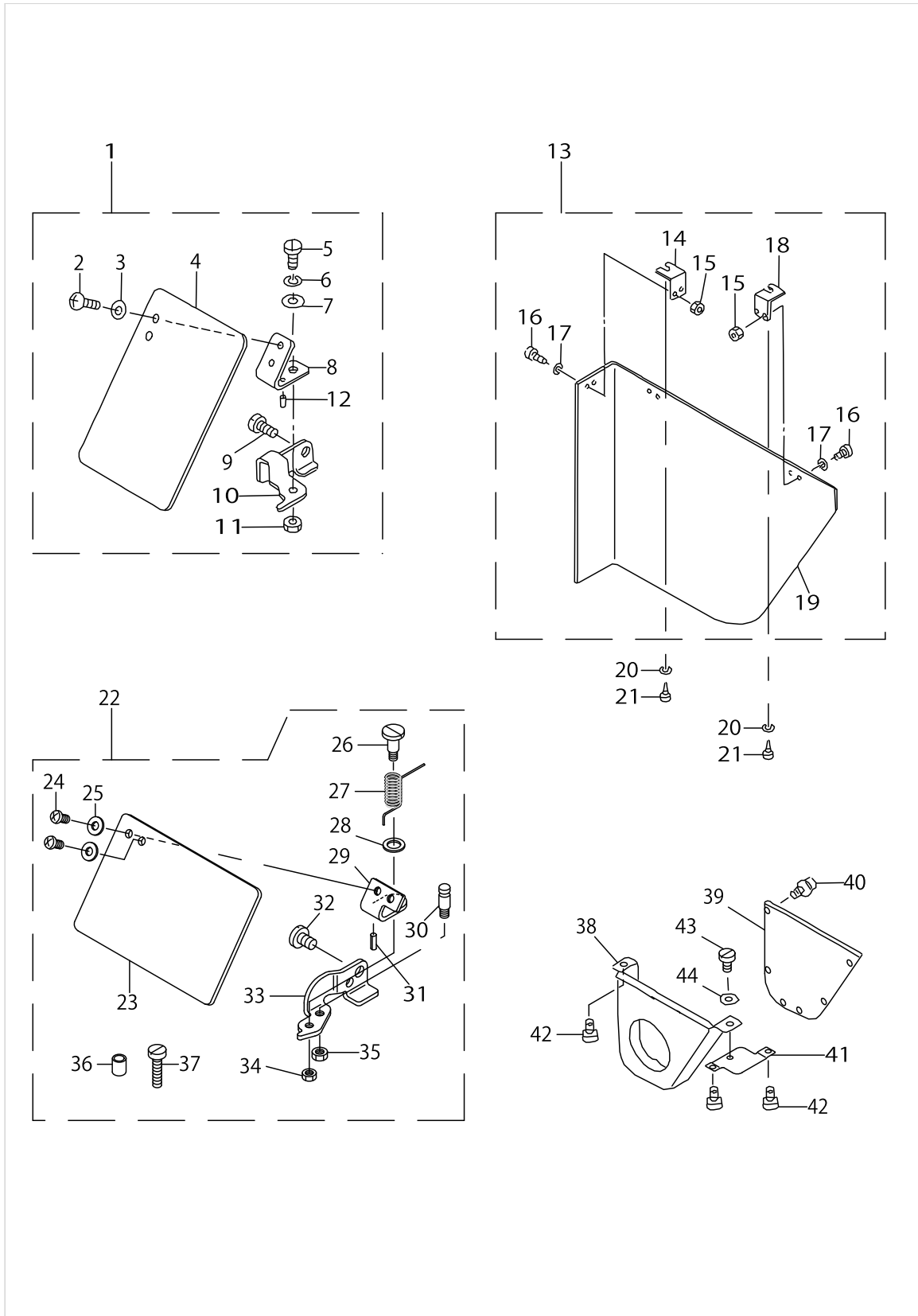
MOTOR PULLEY COMPONENTS



MOTOR PULLEY COMPONENTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		13768155		V-BELT PULLEY ASM.						1	
2		NS6150310SP		NUT 15/64-28				*		1	
3		13768205		V BELT PULLEY INSTALLING PLATE				*		1	
4		WP0704016SP		WASHER 7X20X4				*		1	
5		13768106		V BELT PULLEY				*		1	
6		SB115000200		BEARING				*		1	
7		RC3500002KP		RETAINING RING 35				*		1	
8		SD1501101SP		HINGE SCREW D=14.5 H=11				*		1	
9		13768304		V BELT PULLEY INSTALLING BASE						1	
10		SS9151540SR		SCREW 15/64-28 L=15						1	
11	D	13768403		V BELT PULLEY STOPPER						1	
12		WP0651056SD		WASHER 6.5X11X1						2	
13		SS9151120CP		SCREW 15/64-28 L=11						2	
14		WP0651056SD		WASHER 6.5X11X1						1	
15		SS4150715SP		SCREW 15/64-28 L=7						1	
16		MTJVM005400		V-BELT, 54	SELECTIVE PART(SEE PAGE 58)					1	
17		MTJVM006000		V-BELT, 60 INCH	SELECTIVE PART(SEE PAGE 58)					1	
18		13769302		MOTOR PULLEY, 50HZ 3300 SPM	SELECTIVE PART(SEE PAGE 58)					1	
19		B71307610A0		MOTOR BASE ASM.						1	
20		MTJMS00000S		SCREW SET						4	
21		WS0902010KN		SPRING WASHER 9.0X15.0X2.0				*		4	
22		WP0850002SC		WASHER 8.5X18X1.6				*		4	
23		NS6200710SN		NUT 5/16-18				*		4	
24		MTJMS000000		MOUNTING BOLT				*		4	
25		BNEGSET0008		SCREW SET						4	
26		WS0621210KR		SPRING WASHER 6.2X11.4X1.2				*		4	
27		NM6060001SE		NUT M6				*		4	
28		SM9062003SC		SCREW M6 L=20				*		4	
29		WP0612056SE		WASHER 6.1X18.5X2				*		8	
30		SS8151230SP		SCREW 15/64-28 L=12						2	
31		B7109771000		SPACER						4	

SAFETY PLATE COMPONENTS

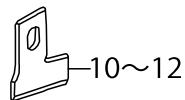
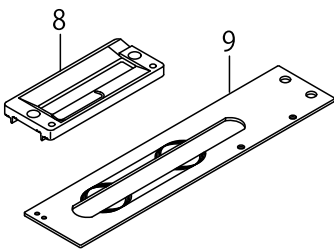
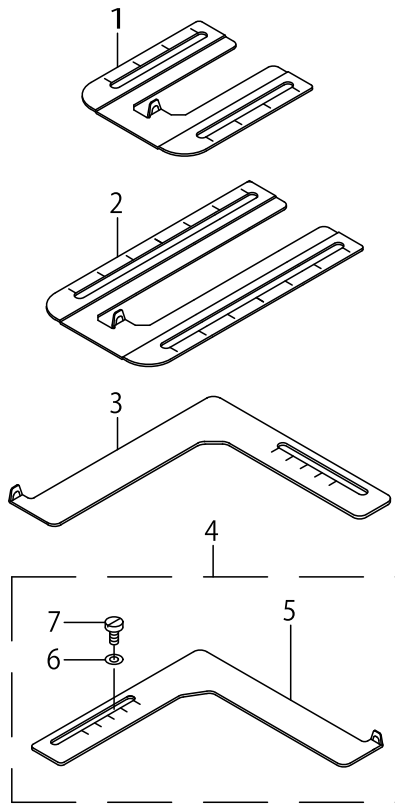


SAFETY PLATE COMPONENTS

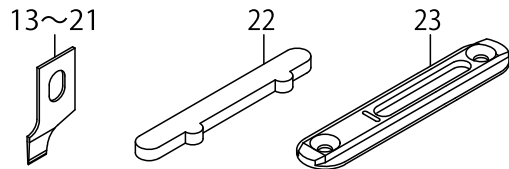
No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		13772256		SAFETY PLATE CONNEC.	EXCEPT D-OMESTIC USE					1	
2		SS4110715SP		SCREW 11/64-40 L=7				*		2	
3		WP0450801SD		WASHER 4.5X10X0.8				*		2	
4	R	B3120372000	26037200	SAFETY PLATE				*		1	1.00
5		SD0600401SD		HINGE SCREW D= 6 H= 4				*		1	
6		B3125155000		DISK SPRING				*		1	
7		WP0650876SD		WASHER 6.5X13X0.8				*		1	
8		B3121980000		SAFETY PLATE INS-TALLING PLATE				*		1	
9		SS7150740SP		SCREW 15/64-28 L=7				*		1	
10		13772207		SAFETY PLATE INSTALLING BASE				*		1	
11		NS6620310SP		NUT 3/16-32				*		1	
12		PS0200062KH		SPRING PIN 2X6				*		1	
13		13772553		MOTOR PULLEY COVER CONNEC.						1	
14		B7272781000		COVER MOUNTING BRACKET B				*		1	
15		NS6110310SP		NUT 11/64-40				*		6	
16		SS7110710SP		SCREW 11/64-40 L=7				*		6	
17		WP0480856SP		WASHER 4.8X8.4X0.8				*		6	
18	R	B7271781000	40009421	COVER MOUNTING BRACKET A				*		2	1.00
19		13772504		MOTOR PULLEY COVER				*		1	
20		WP0501016SC		WASHER 5X10.5X1						3	
21	R	SK3452000SE	SK3452001SE	WOOD SCREW D=4.5 L=20						3	1.00
22		13943055		SAFETY PLATE ASM.						1	
23	R	B3120372000	26037200	SAFETY PLATE				*		1	1.00
24		SS4110715SP		SCREW 11/64-40 L=7				*		2	
25		WP0450801SD		WASHER 4.5X10X0.8				*		2	
26		SD0601021SP		HINGE SCREW D=6 H=10.2				*		1	
27		13943204		SAFETY PLATE RETURN SPRING				*		1	
28		WP0740516SP		WASHER 7.4X11.8X0.5				*		1	
29	D	13943105		SAFETY PLATE INS-TALLING PLATE				*		1	
30	R	B1506352000	26226407	TENSION SPRING RACK B				*		1	1.00
31		PS0200062KH		SPRING PIN 2X6				*		1	
32		SS7150740SP		SCREW 15/64-28 L=7				*		1	
33		13943006		SAFETY PLATE INSTALLING BASE				*		1	
34		NS6110310SP		NUT 11/64-40				*		1	
35		NS6120310SP		NUT 3/16-28				*		1	
36		D2121555D00		BRACKET INSTALLING COLLAR				*		1	
37		SS6122030SP		SCREW 3/16-28 L=20				*		1	
38		B821021000B		MOTOR PULLEY COVER (A)	FOR JE					1	
39		B821121000B		MOTOR PULLEY COVER (B)	FOR JE					1	
40		SL4040691SC		SCREW M4 L=6	FOR JE					6	
41		13944608		MOTOR PULLY CO-VER HOLDER PLATE	FOR JE					1	
42	R	SK3552500SC	SK3552501SE	WOOD SCREW D=5.5 L=25	FOR JE					3	1.00
43		SS6110610TP		SCREW 11/64-40 L=6	FOR JE					1	
44		WP0501016SC		WASHER 5X10.5X1	FOR JE					1	



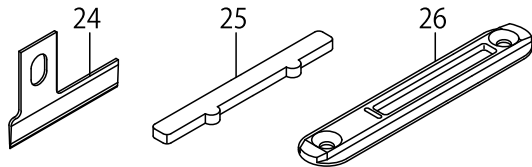
SPECIAL SPEC COMPONENTS



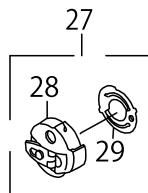
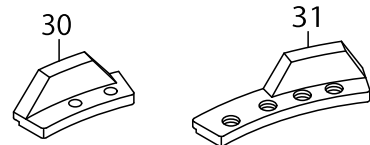
For plain knife  
平メス用



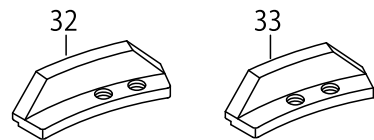
For large size plain knife  
大サイズ平メス用



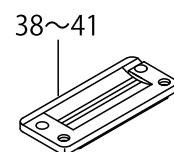
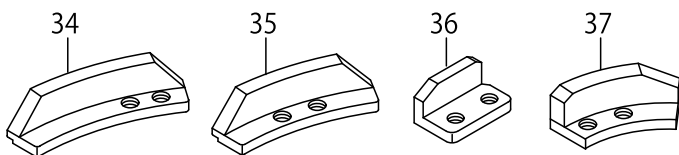
For bar tacking  
(20% decrease)  
閉止め用(20%減)



For bar tacking  
(20% increase)  
閉止め用(20%増)



For bar tacking(60% increase)  
閉止め用(60%増)



SPECIAL SPEC COMPONENTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1	D	13771209		BUTTON-HOLE GAUGE, LENGTHWISE						1	
2		13782909		GAUGE (LENGTHWISE, B)						1	
3	D	13773502		BUTTON-HOLE GAUGE, CROSSWISE						1	
4	D	13771357		GAUGE ASM., CROSSWISE						1	
5	D	13771308		BUTTON-HOLE GAUGE, CROSSWISE				*		1	
6		WP0650876SD		WASHER 6.5X13X0.8				*		2	
7		SS6121050SP		SCREW 3/16-28 L=9.5				*		2	
8	D	B1508771A00		WORK CLAMP CHECK, KNIT GOOD						1	
9		13785100		WORK CLAMP CARRIER (FOR KNIT)						1	
10		B2702047L0A		KNIFE (1/2)						1	
11		B2702047M0A		KNIFE (5/8)						1	
12		B2702047N0A		KNIFE 3/4						1	
13		B2745771F00		KNIFE 1/4"(FLUOROCARBON)						1	
14		B2745771K00		KNIFE 3/8"(FLUOROCARBON)						1	
15		B2745771L00		KNIFE 1/2						1	
16		B2745771M00		KNIFE 5/8						1	
17		B2745771N00		KNIFE 3/4						1	
18		B2745771P00		KNIFE 7/8"(FLUOROCARBON)						1	
19		B2745771Q00		KNIFE 1						1	
20		B2745771R00		KNIFE 1-1/8"(FLUOROCARBON)						1	
21		B2745771S00		KNIFE 1-1/4						1	
22		B2746771000		KNIFE GUARD						1	
23		13782800		THROAT PLATE (FLUOROCARBON)						1	
24		13739503		FLUOROCARBON KNIFE 1-1/2						1	
25	D	13739602		KNIFE GUARD						1	
26		13739404		THROAT PLATE (FLUOROCARBON)						1	
27	R	13727466	13727458	BOBBIN CASE ASM.						1	1.00
28		13727458		BOBBIN CASE CONNEC				*		1	
29		13729702		BOBBIN CASE SPRING				*		1	
30		13794003		BAR TRIPPING SEGMENT NO.2 2V						1	
31		13793906		BAR TRIPPING SEGMENT NO.1 2V						1	
32	D	13752209		BAR TRIPPING SEGMENT NO.1						1	
33	D	13752308		BAR TRIPPING SEGMENT NO.2						1	
34		13752506		BAR TRIPPING SEGMENT NO.1						1	
35		13752605		BAR TRIPPING SEGMENT NO.2						1	
36	D	13753504		RELEASE TRIPPING SEGMENT 1						1	
37	D	13752407		RELEASE TRIPPING SEGMENT 2						1	
38	R	B155278100L	B1552781000A	PRESSER FOOT (1JL)						1	1.00
39		B155278200L		PRESSER FOOT (2JL)						1	
40	D	B155278300L		PRESSER FOOT (3JL)						1	
41	D	B155278400L		PRESSER FOOT (4JL)						1	

TABLE COMPONENTS

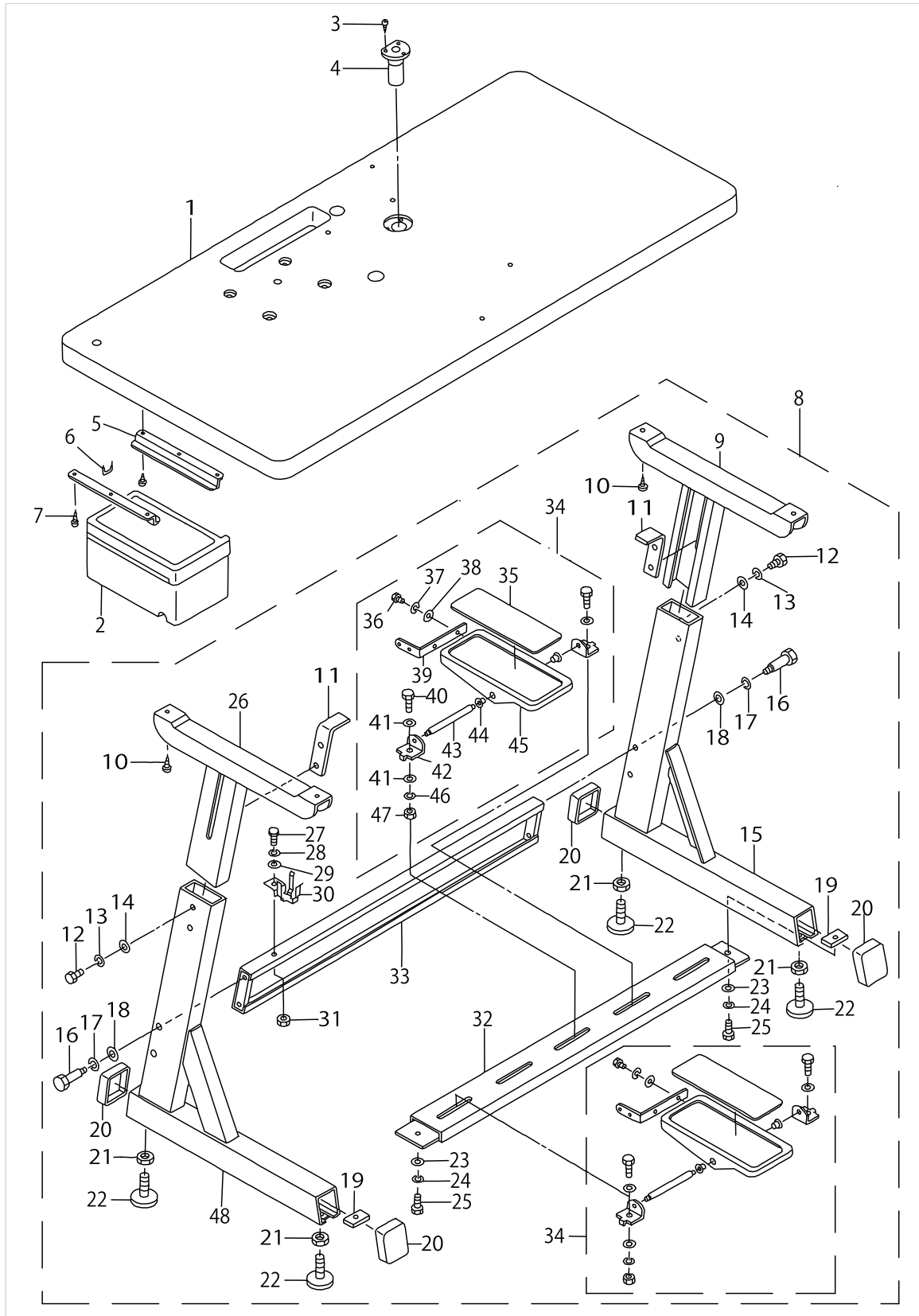


TABLE COMPONENTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		13902606		TABLE (G.P MOTOR)						1	
2	R	11155108	11155157	DRAWER						1	1.00
3	R	SK3311600SC	SK3311601SE	WOOD SCREW D=3.1 L=16						3	1.00
4	R	B8236771000	26234302	OIL REMOVING FUNNEL						1	1.00
5		11155207		DRAWER SUPPORT						2	
6		D8204555D00		DRAWER STOPPER						1	
7	R	SK3311600SC	SK3311601SE	WOOD SCREW D=3.1 L=16						6	1.00
8	D	13903554		Z-STAND COMPL.						1	
9		B8102373NA0		UPPER LEG, RIGHT ASM.				*		1	
10	D	SK3513800SE		WOOD SCREW 5.1X38				*		4	
11	D	B8104552000		TABLE SUPPORT				*		2	
12		SM9082023SE		SCREW M8 L=20				*		4	
13		WS0861410KR		SPRING WASHER 8.6X15X1.4				*		4	
14		WP0871602SE		WASHER 8.7X18X1.6				*		4	
15		B8111373NA0		STAY RIGHT ASM.				*		1	
16		SD1204315SE		HINGE SCREW D=12 H=43.1				*		4	
17		WS1253010KN		SPRING WASHER 12.5X21.5X3				*		4	
18		WP1252210SC		WASHER 12.5X25.6X2.2				*		4	
19		B8112552000		LEG BOTTOM SUPPORT BRACKET				*		2	
20		B8110373N00		CAP				*		4	
21		NM6120003SE		NUT M12				*		4	
22		B81085550A0		ADJUSTING SCREW ASM. WITH CAP				*		4	
23		WP0871602SE		WASHER 8.7X18X1.6				*		2	
24		WS0861410KR		SPRING WASHER 8.6X15X1.4				*		2	
25		SM9082023SE		SCREW M8 L=20				*		2	
26		B8101373NA0		UPPER LEG, LEFT ASM.				*		1	
27		SM9082023SE		SCREW M8 L=20				*		1	
28		WS0861410KR		SPRING WASHER 8.6X15X1.4				*		1	
29		WP0871602SE		WASHER 8.7X18X1.6				*		1	
30		11074408		SUPPORT BASE				*		1	
31		NM6080721SE		NUT M8				*		1	
32		B8107373NA0		LOWER STAY ASM.				*		1	
33		B8105373NA0		SIDE STAY ASM.				*		1	
34		13817754		Z-STAND PEDAL ASM.				*		2	
35		GPF06070000		PEDAL MAT				*		2	
36		SM9061203SE		SCREW M6 L=12				*		4	
37		WS0621210KR		SPRING WASHER 6.2X11.4X1.2				*		4	
38		WP0671016SE		WASHER 6.7X13X1				*		4	
39		GPF06080000		PEDAL ADJUSTING PLATE				*		2	
40		SM9082023SE		SCREW M8 L=20				*		4	
41		WP0871602SE		WASHER 8.7X18X1.6				*		8	
42		11159001		PEDAL SHAFT BRACKET				*		4	
43		B8153771000		PEDAL CONNECTING ROD				*		2	
44		D8113555B00		PEDAL BUSHING				*		4	
45	R	GPF06060000	GPF060600A0	PEDAL				*		2	1.00
46		WS0861410KR		SPRING WASHER 8.6X15X1.4				*		4	

TABLE COMPONENTS

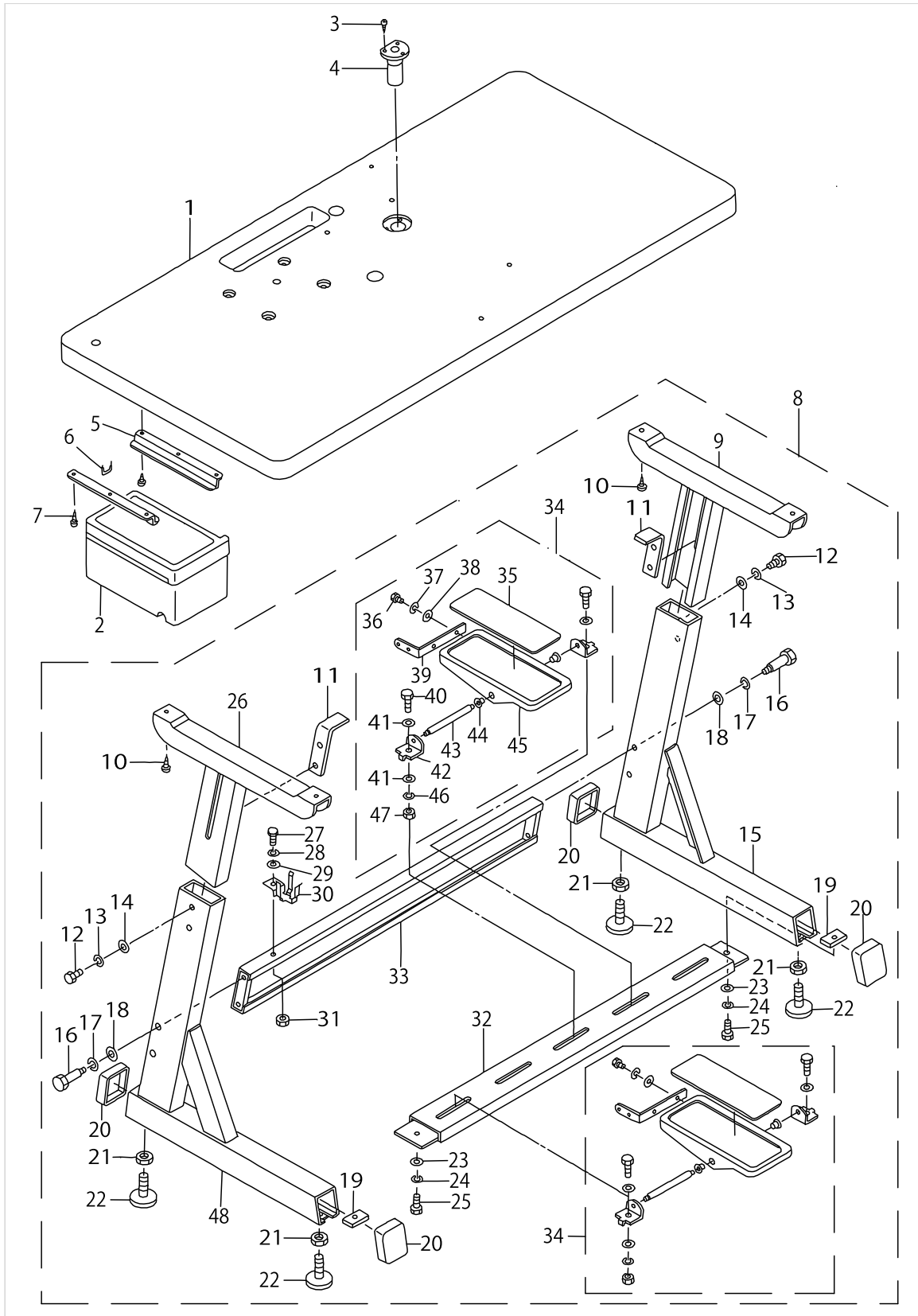
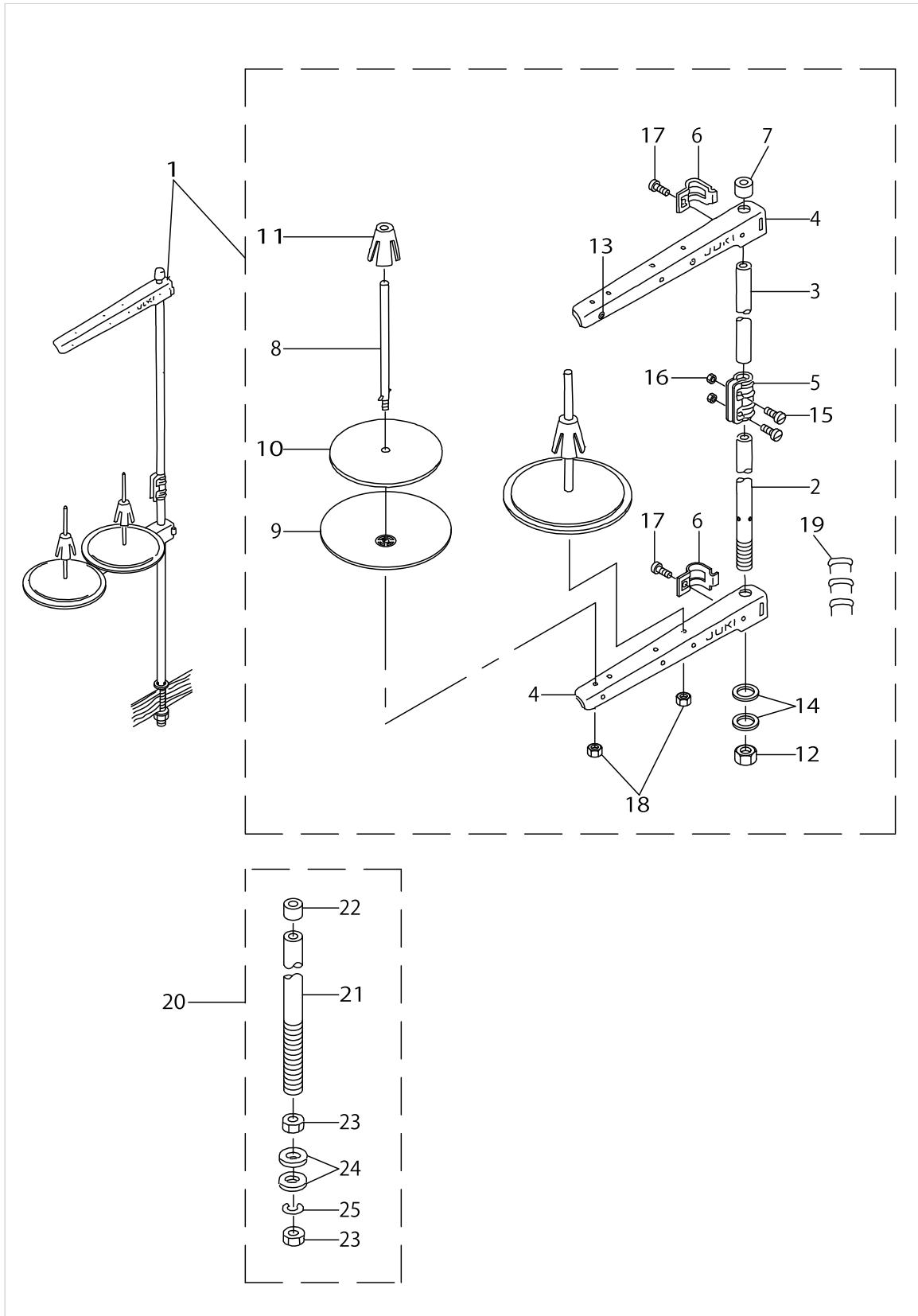


TABLE COMPONENTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
47		NM6080721SE		NUT M8				*		4	
48		B8103373NA0		STAY LEFT ASM.				*		1	

THREAD STAND & HEAD SUPPORT ROD COMPONENTS

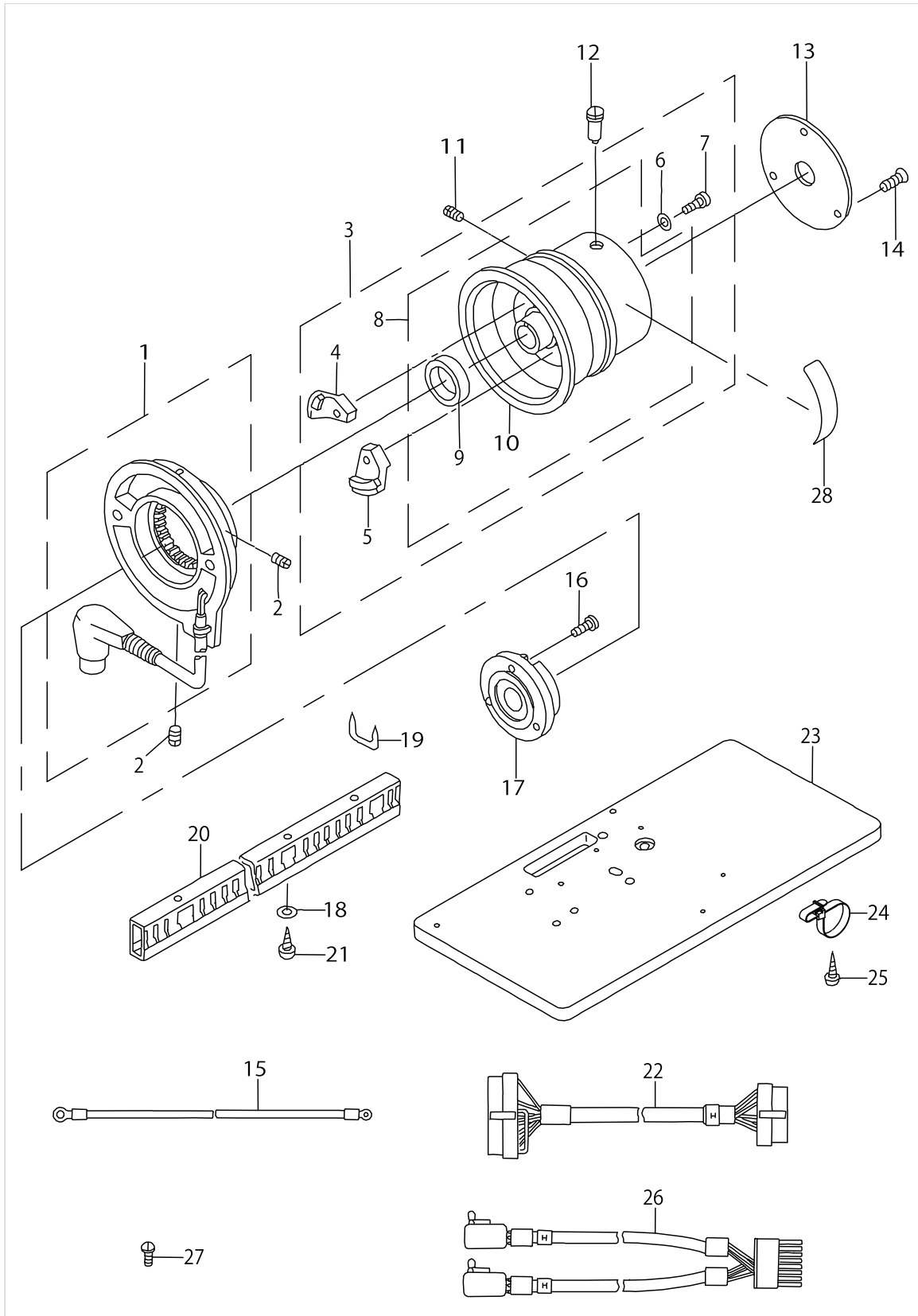


THREAD STAND & HEAD SUPPORT ROD COMPONENTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1	R	13946751	MAO11532000	THREAD STAND ASM.		A				1	3.00
1	R	13946751	40096354	THREAD STAND ASM.						1	1.00
2	R	11185105	40096354	SPOOL REST ROD,LOWER				*		1	1.00
3	R	11185204	40096354	SPOOL REST ROD,UPPER				*		1	1.00
4	D	11969409		THREAD GUIDE ARMB				*		2	
5	R	B3305704000A	40096354	SPOOL REST ROD JOINT				*		1	1.00
6		B3318704L00A		THREAD GUIDE ARM JOINT				*		2	
7	R	B3311704000	22931406	SPOOL REST ROD CAP				*		1	1.00
8	R	B3320704L00A	40085790	SPOOL PIN				*		2	1.00
9	R	11966504	22930804	SPOOL REST				*		2	1.00
10	D	B3311012000		SPOOL REST CUSHION				*		2	
11	D	11185501		SPOOL RETAINER				*		2	
12	R	B3317704000	NM6160511SE	NUT				*		1	1.00
13	R	B3319704L00	22931208	THREAD GUIDE				*		2	1.00
14		WP1612616SE		WASHER 16X30X2.6				*		2	
15		SM4051405SE		SCREW M5 L=14				*		2	
16		NM6050001SE		NUT M5				*		2	
17		SM6061610SC		SCREW M6 L=16				*		2	
18		NM6050001SE		NUT M5				*		2	
19		MAO11532000		CORD STAPLE				*		3	
20	R	13771456	40023920	HEAD SUPPORT ROD CONNEC.						1	1.00
21		G5405161A00		FRAME SUPPORT BAR				*		1	
22		13771704		RUBBER CAP				*		1	
23	R	B3317704000	NM6160511SE	NUT				*		2	1.00
24		WP1702600S0		WASHER 17X30X2.6				*		2	
25	R	WS1643202KR	WP1612616SE	SPRING WASHER		A		*		1	2.00
25	R	WS1643202KR	40085796	SPRING WASHER		A		*		1	2.00



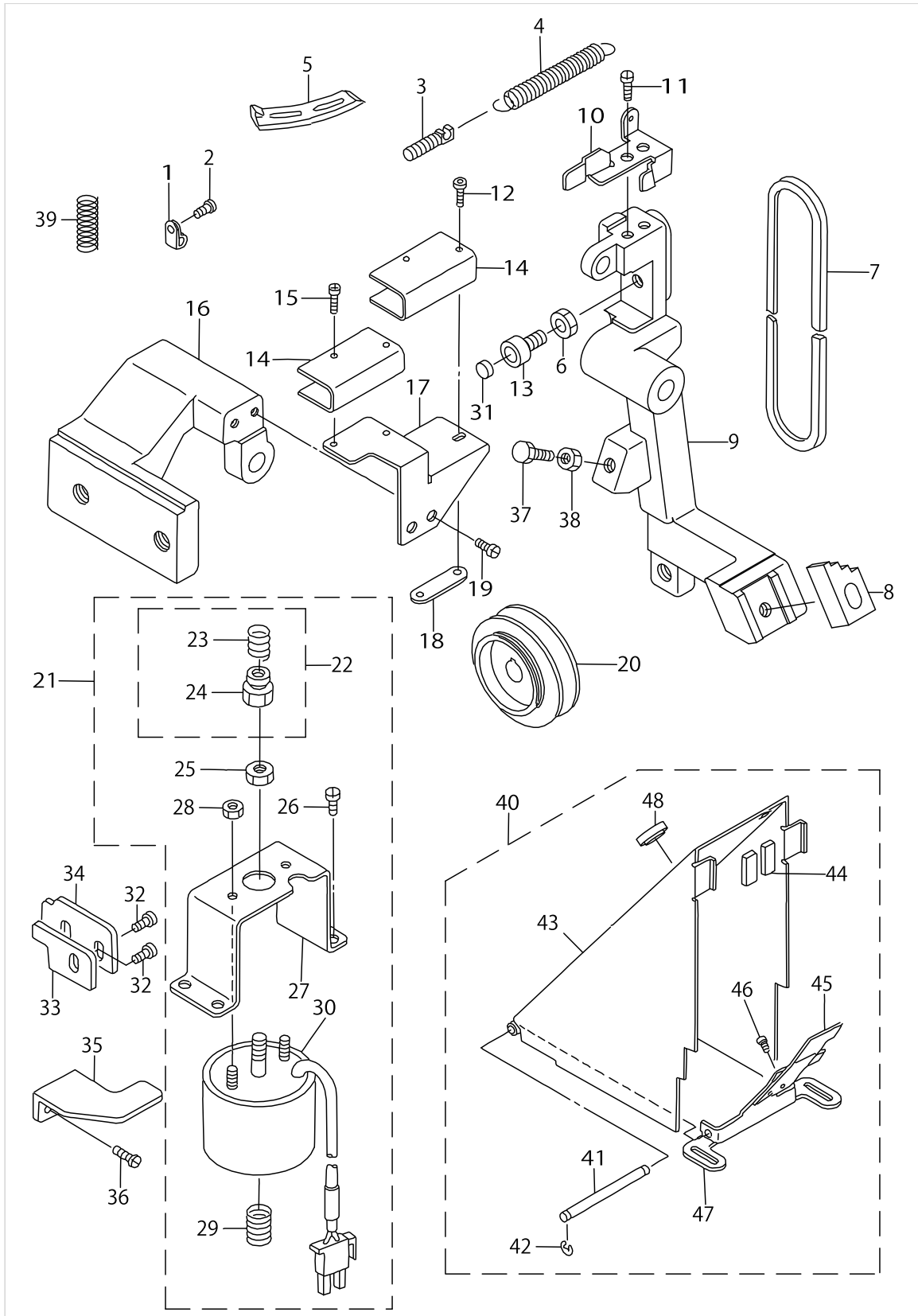
EXCLUSIVE PARTS FOR LBH-791NS-1 (1)



EXCLUSIVE PARTS FOR LBH-791NS-1 (1)

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		M8524110AA0A		GENERATOR STATOR ASM.						1	
2		SS8110410TP		SCREW 11/64-40 L= 3.5						2	
3	D	13774260		DRIVING PULLEY FOR EM ASM.						1	
4	D	13777453		MAGNETBASE A ASM.				*		1	
5		M40071100AB		MAGNET FITTING BASE B ASM.				*		1	
6		WP0480856SP		WASHER 4.8X8.4X0.8				*		2	
7	R	SS7111810SP	SS7111810TP	SCREW 11/64-40L=18				*		2	1.00
8	D	13774252		DRIVING PULLEY FOR EM ASM.				*		1	
9		M4002110000		GENERATOR ROTOR				*		1	
10	D	13774203		DRIVING PULLEY FOR EM				*		1	
11		SS8150510TP		SCREW 15/64-28 L= 4.7						1	
12		B122477100B		SCREW (B)						1	
13		13774401		PULLEY COVER						1	
14		SS1121010SP		SCREW						3	
15	D	13777552		GROUND WIRE ASM. 380V						1	
16		SS6111210SP		SCREW 11/64-40L=12						3	
17		13774104		STATOR BASE						1	
18		WP0450826SC		WASHER 4.5X10X0.8						2	
19		MAO11532000		CORD STAPLE						9	
20		HX00013000A		CABLE CLIP						.4	
21	R	SK3412000SC	SK3412000SE	WOOD SCREW D=4.1 L=20						2	1.00
22		13776356		TRUNK CORD ASM.						1	
23	R	13902804	13902853	TABLE (E MOTOR)						2	1.00
24		HX001350000		CABLE CLAMP						2	
25		SK1312501SC		WOOD SCREW D=3.1 L=25						2	
26		13776166		STOP-MOTION SWITCH ASM.						1	
27		SS4120615SP		SCREW 3/16-28 L=6						2	
28		CM500300001		DIRECTION LABEL						1	

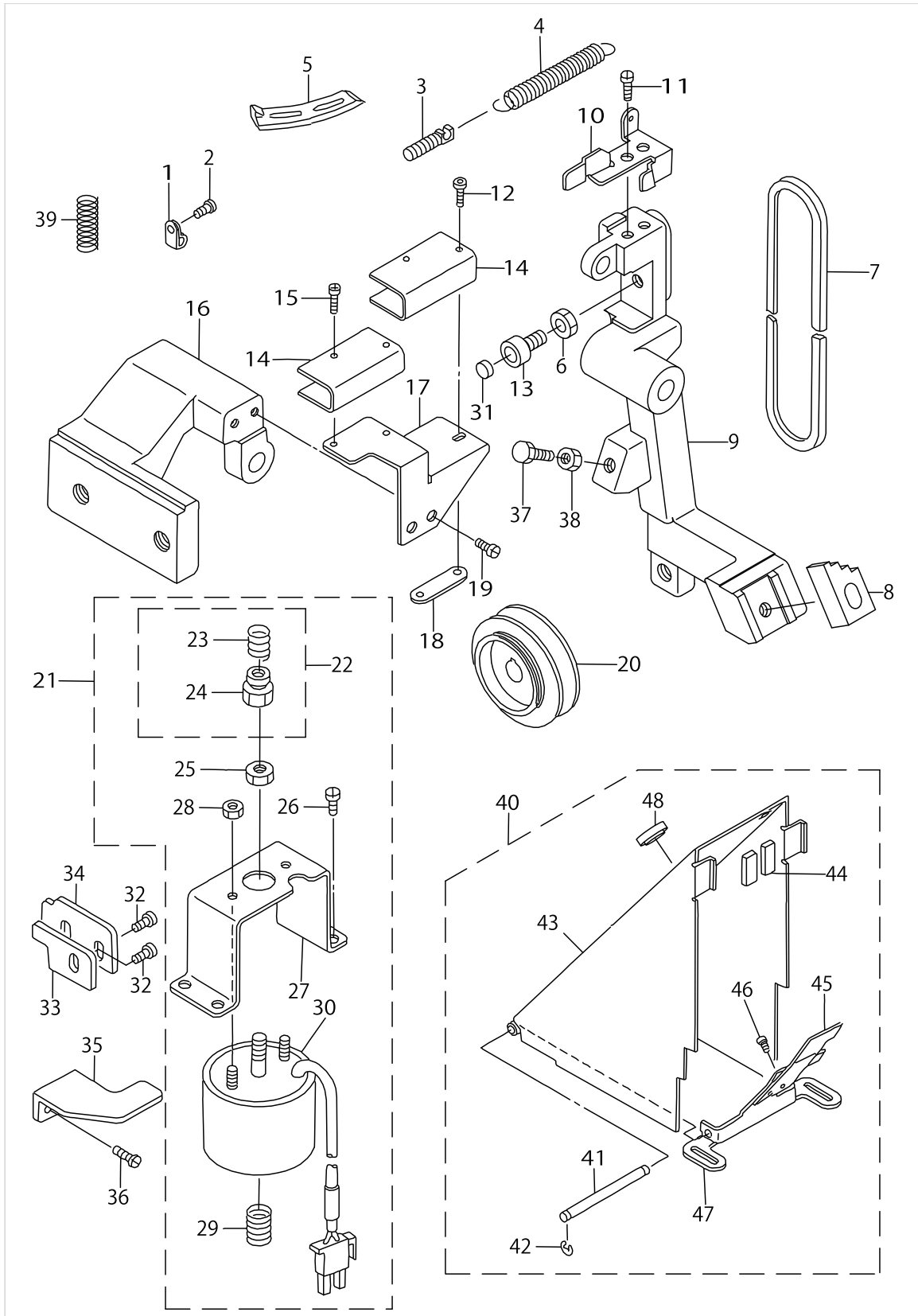
EXCLUSIVE PARTS FOR LBH-791NS-1 (2)



EXCLUSIVE PARTS FOR LBH-791NS-1 (2)

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		HX00123000A		CABLE CLIP						2	
2		SS4120915SP		SCREW 3/16-28 L=9						2	
3		13717509		SUSPENSION SCREW						1	
4	D	13944400		SPRING						1	
5		13944509		SPEED CHANG-OVER CAM						1	
6		NS6150310SP		NUT 15/64-28						1	
7	D	MTJVM005600		V-BELT, 56 INCH	SELECTIVE PART(SEE PAGE 58)					1	
8	D	13944301		HOOK A						1	
9	D	13944103		STOP-MOTON FRAME						1	
10	D	13944202		SWITCH PRESSER PLATE						1	
11		SS4120615SP		SCREW 3/16-28 L=6						2	
12		SM6032002TP		SCREW M3X0.5 L=20						2	
13	R	B1453771000	40009236	STOPPER						1	1.00
14		MA011602N00		MICRO-SWITCH COVER						2	
15		SM4031401SC		SCREW M3X0.5 L=14						2	
16	D	13774609		STOP-MOTION LEVER BRACKET						1	
17	D	13774807		SWITCH BRACKET						1	
18		13774906		SWITCH BASE						1	
19		SS4120915SP		SCREW 3/16-28 L=9						2	
20		MTSP00800B0		MOTOR PULLEY ASM. 80	SELECTIVE PART(SEE PAGE 58)					1	
21		13775465		SOLENOID ASM.						1	
22		13775655		STOP-MOTION BAR ASM.				*		1	
23		13775705		SPRING				*		1	
24		13775606		STOP-MOTION BAR				*		1	
25		NS6660430SP		NUT 1/4-40				*		1	
26		SS7150740SP		SCREW 15/64-28 L=7				*		4	
27	D	13775507		SOLENOID INSTALLING BRACKET				*		1	
28		NM6040001SC		NUT M4				*		3	
29		13775804		SPRING				*		1	
30	D	13775457		SOLENOID				*		1	
31		B1432761000		SWING ARM STOPPER RUBBER						1	
32		SS6121010SP		SCREW 3/16-28 L=10						3	
33	D	13777016		LEVER STOPPER						1	
34	D	13777107		STOPPER GUIDE						1	
35		13775309		STOP-MOTION PRESSER PLATE						1	
36		SS4120915SP		SCREW 3/16-28 L=9						2	
37		SS9154540SP		SCREW 15/64-28 L=45						1	
38		NS6150310SP		NUT 15/64-28						1	
39	D	13742408		TRIPPING LEVER T-ENSION SPRING						1	
40		13901178		EM SIDE BELT COVER COMPL.						1	
41		13704705		BELT SIDE COVER SHAFT				*		1	
42		RE0400000K0		E-RING 4				*		2	
43		13901152		BELT SIDE COVER ASM.				*		1	
44		13704903		BELT SIDE COVER FELT				*		2	

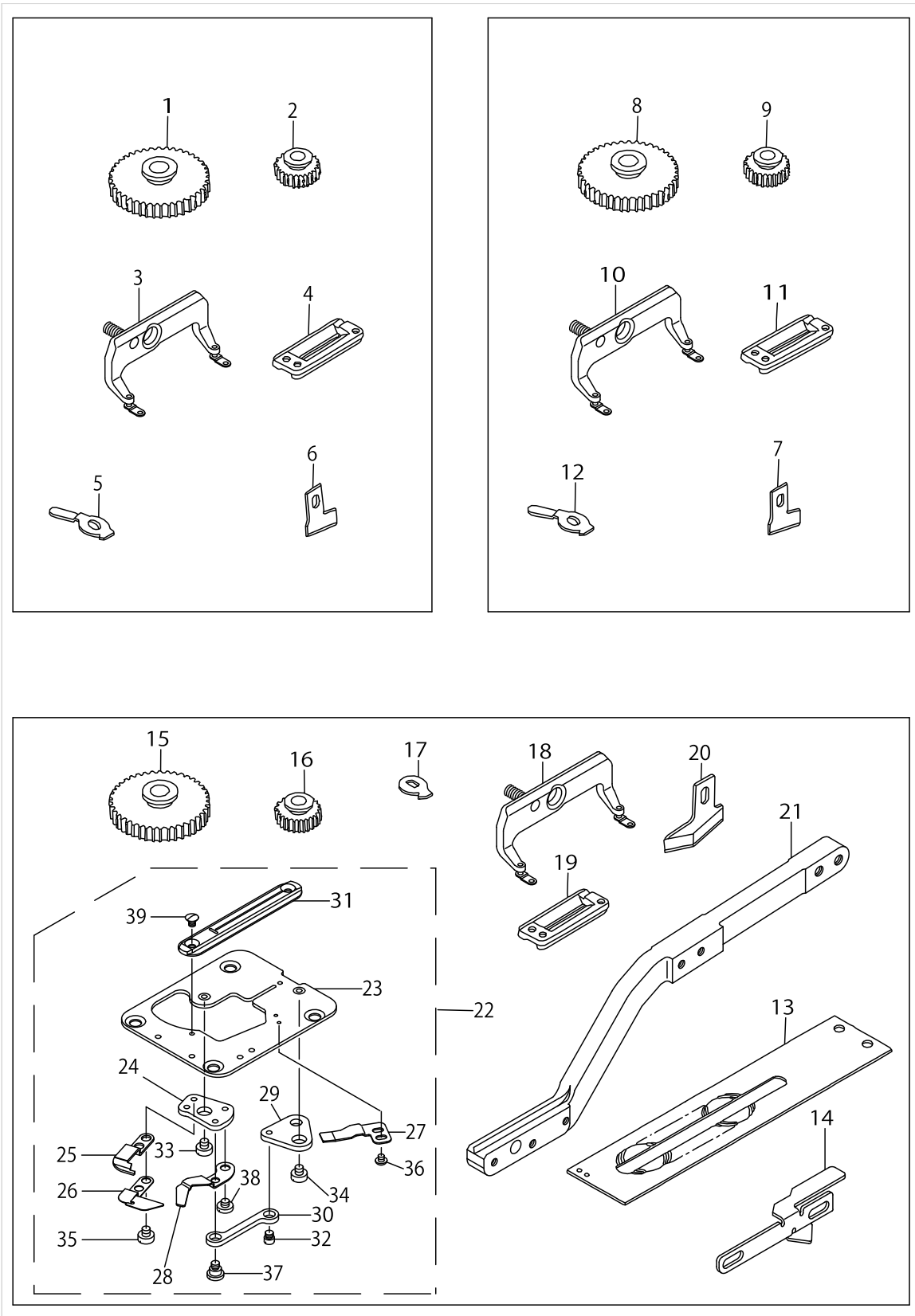
EXCLUSIVE PARTS FOR LBH-791NS-1 (2)



EXCLUSIVE PARTS FOR LBH-791NS-1 (2)

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
45	D	13777305		BELT GUIDE				*		1	
46		SS7110510SP		SCREW 11/64-40 L=5				*		2	
47	D	13704606		BELT SIDE COVER BASE				*		1	
48		TA1250406R0		RUBBER PLUG D=12.5 L=4				*		1	

EXCLUSIVE PARTS FOR LBH-792NS,792NS-1, FOR LBH-793NS,793NS-1, FOR LBH-794NS,794NS-1

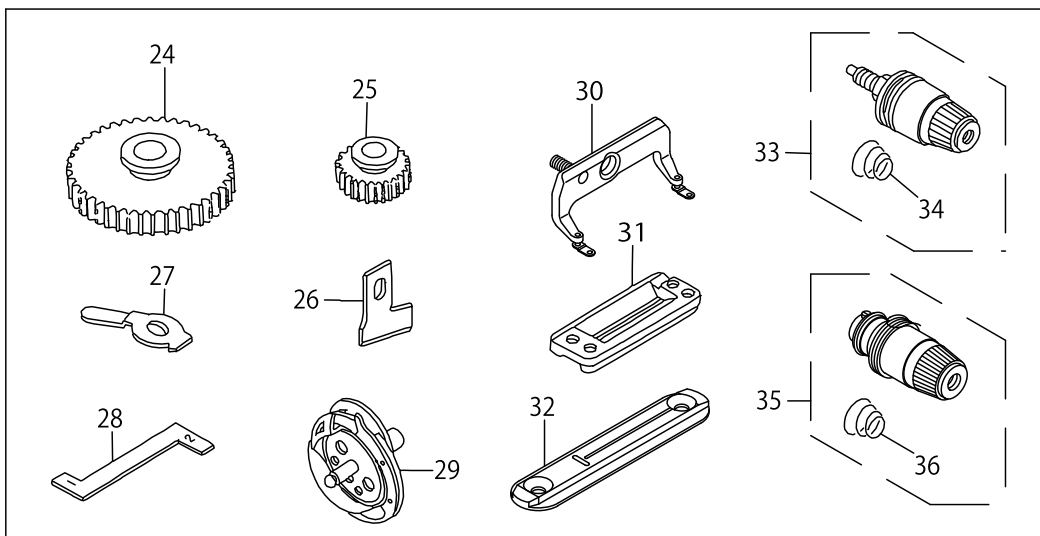
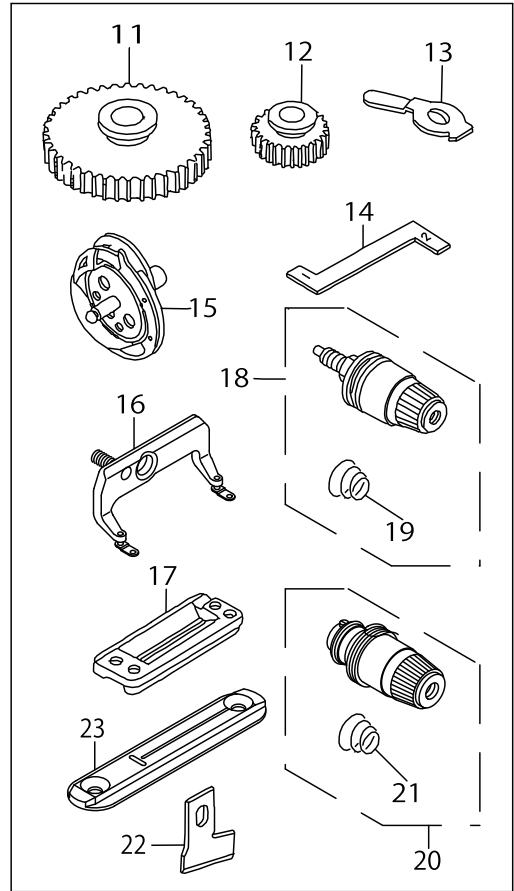
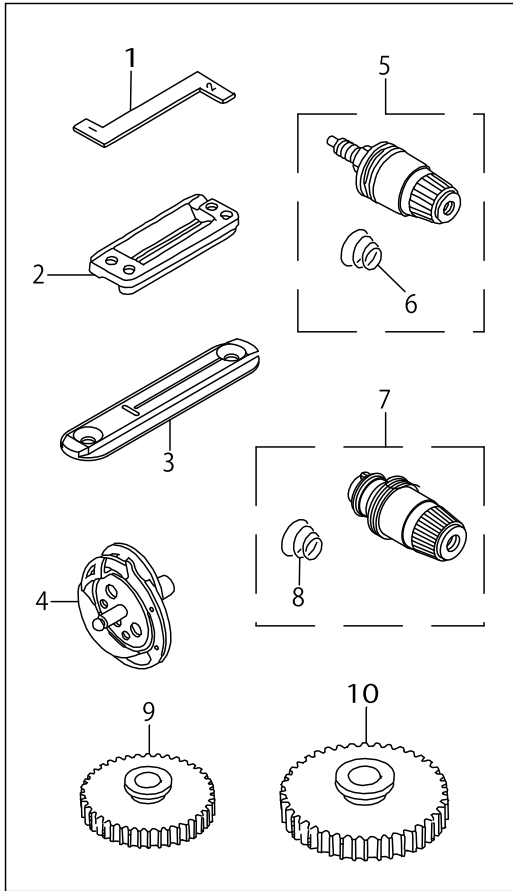


EXCLUSIVE PARTS FOR LBH-792NS,792NS-1,FOR LBH-793NS,793NS-1,FOR LBH-794NS,794NS-1

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1	D	13758503		SPUR GEAR, 194						1	
2		13758404		SPUR GEAR, 107						1	
3		13946454		WORK CLAMP CHECK 2 ASM.						1	
4		B1552782000		WORK CLAMP CHECK, 2						1	
5		13780903		GUIDE, 2						1	
6	R	B2702047Q00	B2702047Q00A	KNIFE 1						1	1.00
7	R	B2702047S00	B2702047S00A	KNIFE 1-1/4						1	1.00
8		13758107		SPUR GEAR, 216						1	
9	D	13758008		SPUR GEAR, 96						1	
10		13946553		WORK CLAMP CHECK 3 ASM.						1	
11		B1552783000		WORK CLAMP CHECK, 3						1	
12		13781000		GUIDE, 3						1	
13		13781208		WORK CLAMP CARRIER, 4						1	
14	D	13933502		NEEDLE THREAD TRIMMER CAM 4						1	
15	D	13757505		SPUR GEAR, 256						1	
16	D	13757406		SPUR GEAR, 81						1	
17		13781109		GUIDE, 4						1	
18		13946652		WORK CLAMP CHECK 4 ASM.						1	
19		B1552784000		WORK CLAMP CHECK						1	
20	R	B274577400B	B274577400BA	KNIFE 1-1/2						1	1.00
21	D	13926803		WORK CLAMP ARM 4						1	
22	D	13935861		THROAT PLATE 4 COMPL.						1	
23	D	13935853		THROAT PLATE 4 ASM.				*		1	
24		13934401		KNIFE FITTING BASE				*		1	
25		13934500		DRIVING KNIFE				*		1	
26		13934609		BOBBIN THREAD GUIDE PLATE				*		1	
27		13934708		FIXING KNIFE				*		1	
28		13934807		BOBBIN THREAD PULLER				*		1	
29		13934906		LINK B				*		1	
30		13935002		LINK C				*		1	
31		13780408		THROAT PLATE				*		1	
32		D2522232D00		PIN				*		1	
33		SS6110430TP		SCREW 11/64-40 L= 4.0				*		1	
34		SS6110430TP		SCREW 11/64-40 L= 4.0				*		1	
35		SS6110480SP		SCREW 11/64-40 L=4.3				*		2	
36		SS4080310SP		SCREW 1/8-44 L=3.4				*		2	
37		SD0640321SP		HINGE SCREW D= 6.35 H= 3.2				*		1	
38		SS7110340SP		SCREW 11/64-40 L= 3.2				*		1	
39		SS2090530SP		SCREW 9/64-40 L= 4.8				*		2	



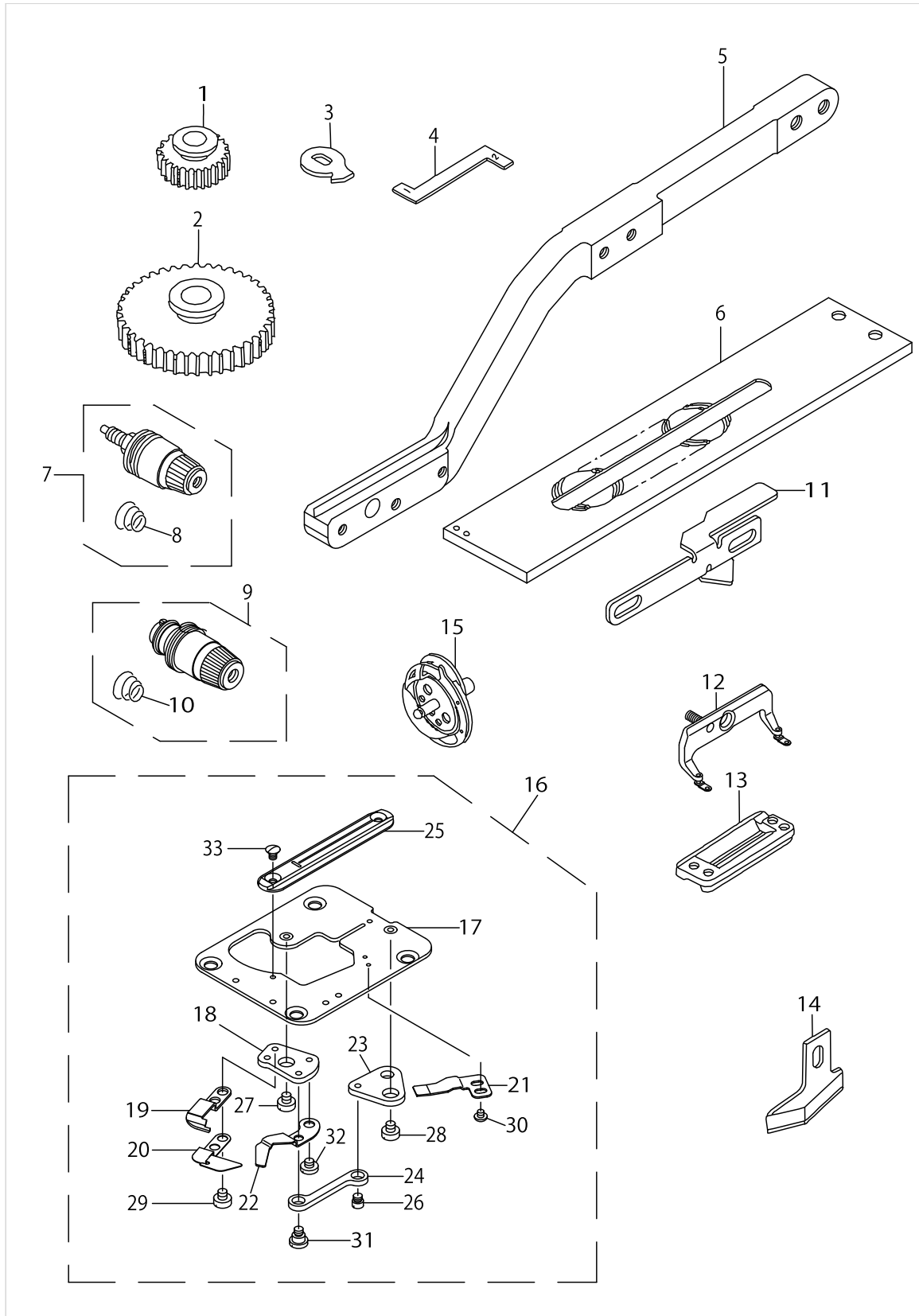
EXCLUSIVE PARTS FOR SUBCLASSES (LBH-791NK,791NK-1),(LBH-792NK,792NK-1),(LBH-793NK,793NK-1)



EXCLUSIVE PARTS FOR SUBCLASSES (LBH-791NK,791NK-1),(LBH-792NK,792NK-1),(LBH-793NK,793NK-1)

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		13782107		HOOK TIMING GAUGE, K						1	
2	R	D1508771K00	B1511771000B	WORK CLAMP CHECK (K)		A				1	1.00
2	R	D1508771K00	D1508771K00A	WORK CLAMP CHECK (K)		A				1	1.00
3		13782305		NEEDLE PLATE K						1	
4	R	13782057	13782065	HOOK CONNEC						1	1.00
5		13945159		THREAD TENSION COMPL. NO.1						1	
6		B3129012A00		TENSION SPRING				*		1	
7		13940259		THREAD TENSION NO.3 (COMPL.)						1	
8		B3121111000		TENSION SPRING, NO.2				*		1	
9	D	13759006		SPUR GEAR, 126						1	
10	D	13759105		SPUR GEAR, 164						1	
11	D	13758503		SPUR GEAR, 194						1	
12		13758404		SPUR GEAR, 107						1	
13		13780903		GUIDE, 2						1	
14		13782107		HOOK TIMING GAUGE, K						1	
15	R	13782057	13782065	HOOK CONNEC						1	1.00
16		13946454		WORK CLAMP CHECK 2 ASM.						1	
17		D1508772K00		WORK CLAMP CHECK (2K)						1	
18		13945159		THREAD TENSION COMPL. NO.1						1	
19		B3129012A00		TENSION SPRING				*		1	
20		13940259		THREAD TENSION NO.3 (COMPL.)						1	
21		B3121111000		TENSION SPRING, NO.2				*		1	
22	R	B2702047Q00	B2702047Q00A	KNIFE 1						1	1.00
23		13782305		NEEDLE PLATE K						1	
24		13758107		SPUR GEAR, 216						1	
25	D	13758008		SPUR GEAR, 96						1	
26	R	B2702047S00	B2702047S00A	KNIFE 1-1/4						1	1.00
27		13781000		GUIDE, 3						1	
28		13782107		HOOK TIMING GAUGE, K						1	
29	R	13782057	13782065	HOOK CONNEC						1	1.00
30		13946553		WORK CLAMP CHECK 3 ASM.						1	
31		D1508773K00		WORK CLAMP CHECK (3K)						1	
32		13782305		NEEDLE PLATE K						1	
33		13945159		THREAD TENSION COMPL. NO.1						1	
34		B3129012A00		TENSION SPRING				*		1	
35		13940259		THREAD TENSION NO.3 (COMPL.)						1	
36		B3121111000		TENSION SPRING, NO.2				*		1	

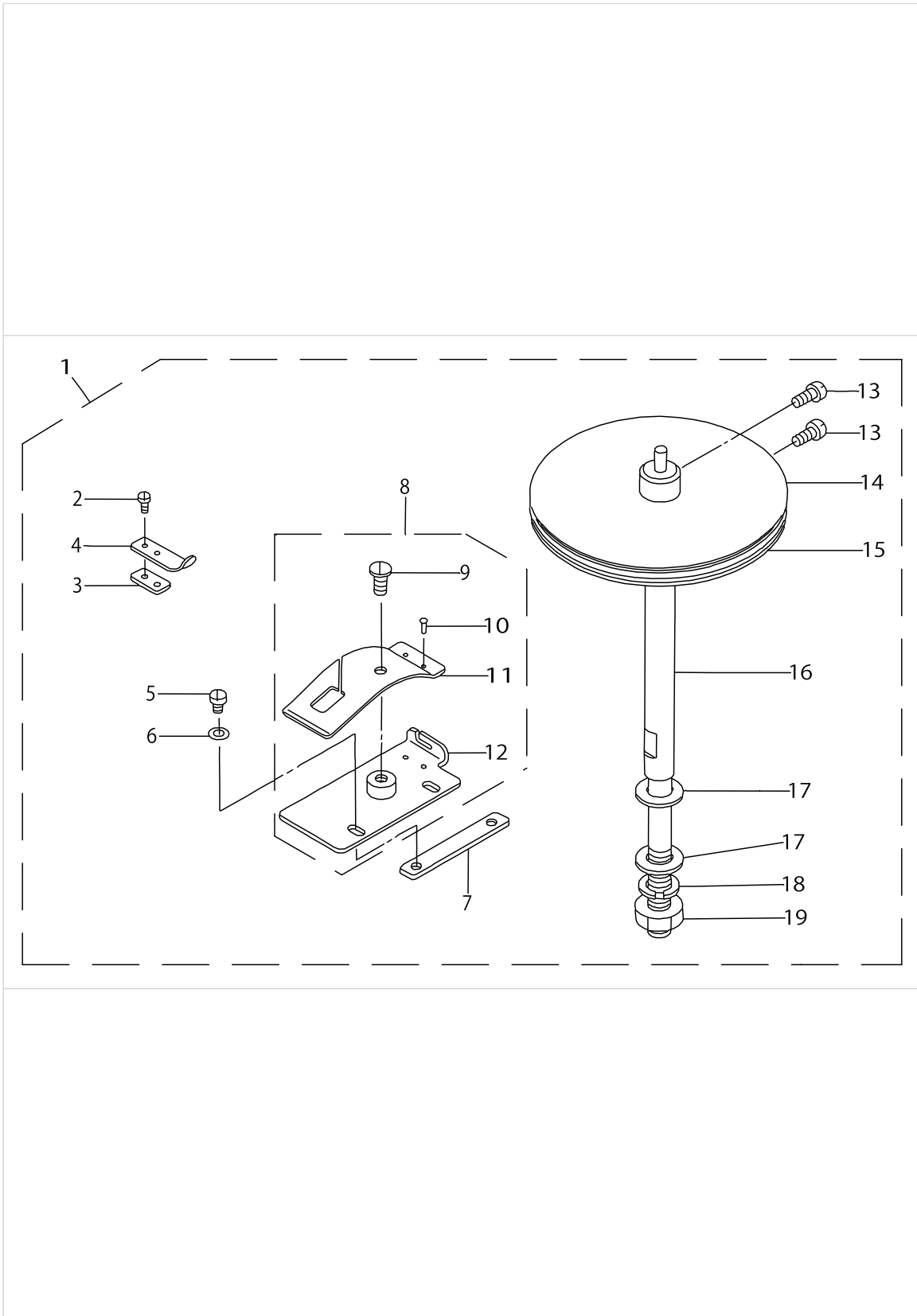
EXCLUSIVE PARTS FOR SUBCLASSES (LBH-794NK,794NK-1)



EXCLUSIVE PARTS FOR SUBCLASSES (LBH-794NK,794NK-1)

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1	D	13757406		SPUR GEAR, 81						1	
2	D	13757505		SPUR GEAR, 256						1	
3		13781109		GUIDE, 4						1	
4		13782107		HOOK TIMING GAUGE, K						1	
5	D	13926803		WORK CLAMP ARM 4						1	
6		13781208		WORK CLAMP CARRIER, 4						1	
7		13945159		THREAD TENSION COMPL. NO.1						1	
8		B3129012A00		TENSION SPRING				*		1	
9		13940259		THREAD TENSION NO.3 (COMPL.)						1	
10		B3121111000		TENSION SPRING, NO.2				*		1	
11	D	13933502		NEEDLE THREAD TRIMMER CAM 4						1	
12		13946652		WORK CLAMP CHECK 4 ASM.						1	
13		D1508774K00		WORK CLAMP CHECK, K						1	
14	R	B274577400B	B274577400BA	KNIFE 1-1/2						1	1.00
15	R	13782057	13782065	HOOK CONNEC						1	1.00
16	D	13935952		THROAT PLATE COMPL. (4K)						1	
17	D	13935853		THROAT PLATE 4 ASM.				*		1	
18		13934401		KNIFE FITTING BASE				*		1	
19		13934500		DRIVING KNIFE				*		1	
20		13934609		BOBBIN THREAD GUIDE PLATE				*		1	
21		13934708		FIXING KNIFE				*		1	
22		13934807		BOBBIN THREAD PULLER				*		1	
23		13934906		LINK B				*		1	
24		13935002		LINK C				*		1	
25		13782404		THROAT PLATE				*		1	
26		D2522232D00		PIN				*		1	
27		SS6110430TP		SCREW 11/64-40 L= 4.0				*		1	
28		SS6110430TP		SCREW 11/64-40 L= 4.0				*		1	
29		SS6110480SP		SCREW 11/64-40 L=4.3				*		2	
30		SS4080310SP		SCREW 1/8-44 L=3.4				*		2	
31		SD0640321SP		HINGE SCREW D= 6.35 H= 3.2				*		1	
32		SS7110340SP		SCREW 11/64-40 L= 3.2				*		1	
33		SS2090530SP		SCREW 9/64-40 L=4.8				*		2	

TAPE FEEDER COMPONENTS (SPECIAL ORDER PART)



TAPE FEEDER COMPONENTS (SPECIAL ORDER PART)

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		13785654		TAPE FEEDER ASM.						1	
2		SS6060210SP		SCREW 3/32-56 L= 1.9				*		2	
3		B9205761000		SPACER FOR TAPE RETAINER				*		1	
4		B9207761000		TAPE RETAINER SPRING				*		1	
5		SS7090510SP		SCREW 9/64-40 L= 4.6				*		2	
6		WP0450000SD		WASHER 4.5X8X0.5				*		2	
7		13785308		SPACER				*		1	
8	D	13785266		TAPE GUIDE PLATE CONNEC				*		1	
9		SS5110740TP		SCREW 11/64-40 L= 6.5				*		1	
10	D	B9208761000		SET PIN				*		2	
11	D	B9203761000		SPRING				*		1	
12	D	13785258		TAPE GUIDE PLATE ASM.				*		1	
13		SS4090810SP		SCREW 9/64-40 L=8				*		2	
14		13785456		TAPE ATTACHMENT SUPPORT PLATE				*		2	
15		B9205047000		ADJUSTING FELT				*		2	
16		13785605		REINFORCING TAPE ATTACHMENT				*		1	
17		WP0850002SC		WASHER 8.5X18X1.6				*		2	
18		WS0902010KN		SPRING WASHER 9.0X15.0X2.0				*		1	
19		NS6200710SN		NUT 5/16-18				*		1	

CORRELATION TABLE OF V-BELT & MOTOR PULLEY

FOR GENERAL-PURPOSE MOTOR 汎用モータ用

Sewing speed 回転数 (s.p.m)	Frequency 周波数 (Hz)	Motor pulley				V-belt	
		Axial diameter 軸径 ∅14	∅19.05	∅12.7	∅15.88	For High-speed 高速側	For low-speed 低速側
4000	50	*13769104	*13769906	-	-	*MTJVM006200	MTJVM005400
	60	*13769500	*13770300	*13771506	-	MTJVM006000	MTJVM005300
3600	50	13769203	*03770003	-	-	MTJVM006000	MTJVM005300
	60	13769609	*13770409	13771605	-	MTJVM005800	MTJVM005300
3300	50	13769302	*13770102	-	13770904	MTJVM006000	MTJVM005400
	60	13769708	*13770508	*13770706	-	MTJVM005800	MTJVM005300
3000	50	13769401	*13770201	-	*13771001	MTJVM005900	MTJVM005400
	60	13769807	*13770607	*13770805	-	MTJVM005700	MTJVM005300

\* Special specification parts 特別仕様部品

FOR ELECTRONIC-STOP MOTOR Eモータ用

Sewing speed 回転数 (s.p.m)	Frequency 周波数 (Hz)	Motor pulley モータ用	Outside diameter of the motor pulley モータ用 外径(mm)	V-belt Vベルト
4000	50	*MTSP00950B0	100	MTJVM005600
	60	*MTSP00800B0	85	MTJVM005600
3600	50	MTSP00850B0	90	MTJVM005600
	60	MTSP00700B0	75	MTJVM005500
3300	50	MTSP00800B0	85	MTJVM005600
	60	MTSP00650B0	70	MTJVM005500
3000	50	MTSP00750B0	80	MTJVM005600
	60	MTSP00600B0	65	MTJVM005500

\* Special specification parts 特別仕様部品

TABLE OF EXCHANGING GAUGE

TABLE OF CHANGING GEARS 交換歯車-覧表


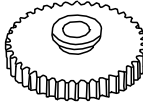

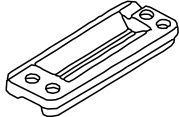
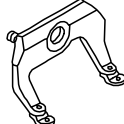
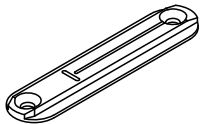
1. Small gear 小歯車			2. Larger gear 大歯車	
				
Set 組	Stitch No. 針数	Part No. 品番	Stitch No. 針数	Part No. 品番
A	56	13756200	370	13756309
B	60	13756408	347	13756507
C	64	13756606	326	13756705
D	68	13756804	306	13756903
E	72	13757000	288	13757109
F	76	13757208	271	13757307
G	81	13757406	256	13757505
H	86	13757604	242	13757703
I	91	13757802	228	13757901
J	96	13758008	216	13758107
K	101	13758206	204	13758305
L	107	13758404	194	13758503
M	113	13758602	183	13758701
N	119	13758800	174	13758909
O	126	13759006	164	13759105
P	133	13759204	156	13759303
Q	140	13759402	148	13759501

TABLE SHOWING PARTS USED IN CONNECTION WITH KNIVES 刃関連表

Knife 刃		Work clamp check 押さえ	Presser foot assembly 押さえ足(組)	Throat plate 針板	
A		B	B	C	
					
No.	Size (mm)	Part No. 品番	Part No. 品番	Part No. 品番	
1	1/4" (6.35)	B2702-047-F00	B1552-781-000 D1508-771-K00	13739107 13782305	
2	3/8" (9.53)	B2702-047-K00			
3	1/2" (12.7)	B2702-047-L00			
4	9/16" (14.29)	B2702-047-V00			
5	5/8" (15.88)	B2702-047-M00			
6	3/4" (19.05)	B2702-047-N00			
7	7/8" (22.23)	B2702-047-P00	B1552-782-000 D1508-772-K00	13946454	
8	1" (25.4)	B2702-047-Q00	B1552-783-000 D1508-773-K00	13946553	
9	1.1/4" (31.75)	B2702-047-S00		B1552-784-000 D1508-774-K00	13946652
10	1.3/8" (34.9)	B2745-774-00A			13780408 13782404
11	1.1/2" (38.1)	B2745-774-00B			

Note(注記) Standard model machine is used as the standard for work clamp check and throat plate.

押さえと針板は標準機種を基準にしています。

Upper side of presser foot and throat plate number is specified for type s and lower side is for type k.

押さえと針板は上段がSタイプ用、下段がKタイプ用となっています。



## HOW TO MAKE USE OF THIS PARTS LIST

1.As to "#01" and "#02" refer to the "Note" given at the bottom of the respective pages.

2.Codes on the "Qty" column

- Each numeral indicates the number of parts required.
- "0.1" and "2.5" indicate the length (in meters) of the respective parts.

3.Parentheses mean that the corresponding part is a subpart that constructs an assembly part.

4.Dotted lines on the Figures indicate assembly parts.

1. リストページの# 0 1、# 0 2の印は、ページ下の"注記"の説明を参照下さい。
2. 数量欄の数字は、個数を表し、0. 1、2. 5等の数値は、長さ（単位メートル）を表します。
3. 数量欄の（ ）は、組部品を構成している子部品であることを意味します。
4. イラストページの-----枠は、組構成であることを意味します。

Illustration of this parts list is based on the model L B H - 7 9 1 N S .  
このパーツリストは、L B H - 7 9 1 N S を基本にイラストを作成してあります。

NUMERICAL INDEX OF PARTS

PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.
10126803	66	48	13704606	10	6	13714407	20	51
11002904	14	3	13704606	84	47	13714704	18	38
11074408	74	30	13704705	10	4	13714803	18	33
11155108	74	2	13704705	82	41	13715354	18	25
11155207	74	5	13704903	10	3	13715404	18	35
11159001	74	42	13704903	82	44	13715503	18	36
11185105	78	2	13705207	2	13	13715602	18	22
11185204	78	3	13707252	14	9	13715701	18	24
11185501	78	11	13707351	20	50	13715800	18	20
11956703	60	37	13707401	14	15	13715909	18	17
11956802	62	48	13707500	14	13	13716006	18	18
11956901	60	39	13707708	14	36	13716105	22	4
11966504	78	9	13707807	14	20	13716204	22	5
11969409	78	4	13707906	14	31	13716303	22	27
13500400	64	22	13708003	14	26	13716451	22	28
13502604	10	28	13708102	14	27	13716501	22	24
13525803	48	38	13708201	14	6·21	13716600	22	16
13530209	66	60	13708300	14	22	13716808	22	19
13700406	10	17	13708409	14	40	13716907	22	18
13700505	10	19	13708508	14	41	13716907	48	37
13700604	10	23	13708607	14	43	13717004	22	9
13700703	10	16	13708706	16	47	13717152	22	22
13700802	2	25	13708805	16	46	13717202	22	30
13700901	10	30	13708904	14	45	13717301	22	15
13701008	10	22	13709001	16	60	13717400	22	3
13701206	2	45	13709100	16	48	13717509	22	2
13701503	2	4	13709209	16	49	13717509	36	23
13701701	6	21	13709308	16	44·64	13717509	82	3
13701958	6	19	13709407	16	63	13717608	22	33
13702204	6	18	13709506	16	65	13717707	22	37
13702303	6	15	13709753	16	62	13717806	24	46
13702402	6	13	13709902	16	67	13717855	22	43
13702501	6	14	13710108	14	18	13717905	24	52
13702907	2	2	13710207	40	7	13717954	24	49
13703004	2	27	13710306	40	4	13718002	24	57
13703301	2	35	13710405	40	5	13718051	24	54
13703400	2	29	13710504	40	1	13718101	22	56
13703509	2	39	13710603	40	8	13718101	24	56
13703608	2	40	13710702	42	50	13718200	22	55
13703806	10	38	13711007	40	41	13718200	24	55
13703905	10	39	13711106	40	39	13718507	22	40
13704002	10	42	13711205	40	38	13718606	22	59
13704200	10	12	13711304	16	51	13718606	24	59
13704309	10	25	13711502	14	6·21	13718705	18	10
13704408	10	14	13711809	14	44·64	13718754	18	9

## NUMERICAL INDEX OF PARTS

PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.
13718804	18	11	13729751	40	15	13742705	46	48
13718903	18	6	13729769	40	13	13742853	48	33
13719000	18	15	13729801	66	77	13742861	48	30
13719000	22	36	13730262	20	48	13743000	48	34
13719208	18	2	13730270	20	47	13743208	48	13
13719802	2	16	13730304	18	16	13743307	48	32
13720107	26	8	13732102	26	14	13743513	48	4
13720206	26	11	13732102	50	45	13743604	48	2
13720354	26	12	13732904	50	6	13743711	48	3
13720859	26	3	13736715	36	33	13744800	44	14
13721006	26	7	13737002	38	47	13744909	48	22
13721105	26	30	13737101	36	41	13745005	48	27
13721253	26	29	13737309	36	43	13745104	48	26
13721402	26	35	13737408	36	44	13745203	48	25
13721501	26	36	13737408	50	8	13745906	52	46
13721600	26	33	13737507	38	49	13746003	50	43
13721808	26	24	13737655	36	27	13746102	52	60
13722004	36	30	13737804	26	59	13746151	52	57
13722103	28	57	13737804	28	59	13746201	52	59
13722400	26	45	13738117	38	57	13746300	52	49
13723507	34	1	13738216	38	64	13746409	52	48
13723705	34	7	13738307	38	65	13746508	52	50
13723804	34	11	13738414	38	60	13746607	54	12
13723903	34	10	13738604	38	55	13746706	54	10
13724067	34	23	13738711	38	61	13746805	54	45
13724406	34	22	13739008	38	59	13746904	54	14
13724505	34	24	13739107	36	10	13747001	54	28
13724653	34	3	13739404	72	26	13747209	54	26
13725007	34	18	13739503	72	24	13747308	32	64
13725601	34	5	13739602	72	25	13747308	54	21
13725700	34	4	13740808	44	32	13747407	54	22
13725809	34	33	13740907	48	15	13747506	32	63
13727102	40	11	13741103	44	4	13747506	54	25
13727300	40	23	13741202	44	3	13747506	60	5
13727458	72	28	13741251	44	1	13747605	54	20
13727466	72	27	13741301	44	6	13747704	50	18
13727706	40	27	13741400	44	18	13747803	50	21
13728100	40	30	13741509	44	9	13747902	50	28
13728308	40	20	13741608	44	11	13748009	50	27
13728506	64	45	13741905	44	23	13748108	50	25
13729058	40	17	13742002	44	26	13748207	50	24
13729306	40	9	13742200	48	20	13748306	50	3
13729652	40	18	13742309	48	18	13748355	50	1
13729702	40	14	13742408	82	39	13748603	50	15
13729702	72	29	13742606	48	23	13748900	52	68

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13749650	54	4	13755608	16	68	13763909	6	38
13749809	54	3	13755814	56	11	13764006	6	37
13749908	54	2	13755905	56	3	13764105	6	34
13750005	54	35	13756010	56	9	13764204	6	33
13750104	54	23	13756101	56	8	13764303	6	5
13750203	54	37	13757406	86	16	13764352	6	1
13750302	54	38	13757406	90	1	13765201	66	69
13750500	54	29	13757505	86	15	13765607	64	31
13750609	54	39	13757505	90	2	13765706	64	14
13750757	54	42	13758008	86	9	13765805	64	12
13750955	50	34	13758008	88	25	13765904	64	13
13751300	38	50	13758107	86	8	13766100	64	7
13751300	50	42	13758107	88	24	13766308	64	4
13751607	54	6	13758404	86	2	13766407	66	62
13751706	54	33	13758404	88	12	13766506	66	63
13751805	48	40	13758503	86	1	13766605	64	37
13751805	50	5	13758503	88	11	13766902	66	78
13752209	72	32	13758602	56	32	13767108	44	34
13752308	72	33	13758701	56	33	13767405	64	39
13752407	72	37	13759006	88	9	13767603	64	34
13752506	72	34	13759105	88	10	13768106	68	5
13752605	72	35	13759659	60	26	13768155	68	1
13752704	56	21	13759808	60	25	13768205	68	3
13752902	56	5	13759907	60	24	13768304	68	9
13753009	56	4	13760004	60	21	13768403	68	11
13753116	58	54	13760103	60	19	13768502	66	57
13753306	56	15	13760202	60	15	13769302	68	18
13753405	58	55	13760301	60	12	13771209	72	1
13753504	72	36	13760400	60	18	13771308	72	5
13753512	58	57	13760509	60	4	13771357	72	4
13753611	58	56	13760608	60	3	13771456	78	20
13753702	58	58	13760707	60	32	13771704	78	22
13753819	58	53	13760806	60	8	13772207	70	10
13753900	58	52	13760905	60	9	13772256	70	1
13754007	56	36	13761002	60	44	13772504	70	19
13754106	56	43	13761101	60	7	13772553	70	13
13754205	56	23	13761200	60	11	13773502	72	3
13754304	56	17	13761309	60	28	13774104	80	17
13754403	56	19	13761507	62	55	13774203	80	10
13754510	56	22	13763255	6	28	13774252	80	8
13754650	56	29	13763404	6	29	13774260	80	3
13754809	56	27	13763503	6	42	13774401	80	13
13754908	56	28	13763651	6	27	13774609	82	16

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13774906	82	18	13900204	10	21	13924808	22	41
13775309	82	35	13900253	10	20	13924907	22	34
13775457	82	30	13900303	2	12	13925003	22	12
13775465	82	21	13900550	2	3	13925102	18	39
13775507	82	27	13900600	8	48	13925706	26	23
13775606	82	24	13900709	8	55	13925805	26	18
13775655	82	22	13900808	6	16	13925904	26	19
13775705	82	23	13900857	6	10	13926050	26	37
13775804	82	29	13900907	10	40	13926209	26	9
13776166	80	26	13900956	10	37	13926308	26	15
13776356	80	22	13901004	10	10	13926407	26	26
13777016	82	33	13901053	10	9	13926654	28	47
13777107	82	34	13901152	10	2	13926704	28	50
13777305	84	45	13901152	82	43	13926803	86	21
13777453	80	4	13901160	10	1	13926803	90	5
13777552	80	15	13901178	82	40	13926902	34	16
13780408	86	31	13901301	56	7	13927306	34	12
13780903	86	5	13901368	56	1	13927405	34	36
13780903	88	13	13901400	8	47	13927504	34	34
13781000	86	12	13901459	6	22	13927603	34	35
13781000	88	27	13901509	10	45	13927702	34	6
13781109	86	17	13901558	10	44	13927801	34	14
13781109	90	3	13902606	74	1	13927900	34	29
13781208	86	13	13902804	80	23	13927959	34	26
13781208	90	6	13903554	74	8	13928007	34	32
13782057	88	29	13920400	2	41	13928700	40	37
13782057	90	15	13920509	2	44	13928809	40	32
13782107	88	28	13920608	18	45	13928908	40	21
13782107	90	4	13920707	38	53	13929005	40	34
13782305	88	32	13922000	8	52	13929104	66	52
13782404	90	25	13922109	2	37	13929203	66	55
13782800	72	23	13922208	2	46	13929302	66	53
13782909	72	2	13922802	14	4	13929906	44	38
13785100	72	9	13922901	14	16	13930003	44	40
13785258	92	12	13923008	16	52	13930102	46	46
13785266	92	8	13923107	14	1	13930201	44	13
13785308	92	7	13923206	40	42	13930300	44	33
13785456	92	14	13923354	42	48	13930904	26	41
13785605	92	16	13923362	42	47	13931001	26	20
13785654	92	1	13924154	18	31	13931100	26	22
13785803	10	46	13924303	18	13	13931209	32	71
13790209	66	58	13924402	20	46	13931308	30	42
13793906	72	31	13924501	18	42	13931407	30	44
13794003	72	30	13924600	18	37	13931506	30	45

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13931902	30	3	13935309	36	46	13941505	64	3
13932009	30	4	13935408	36	39	13941604	66	67
13932108	30	5	13935507	36	21	13941653	66	66
13932207	30	6	13935705	36	22	13941703	66	68
13932306	30	7	13935853	86	23	13941802	66	74
13932405	30	8	13935853	90	17	13943006	70	33
13932504	30	9	13935861	86	22	13943055	70	22
13932603	30	10	13935952	90	16	13943105	70	29
13932702	30	11	13936109	52	52	13943204	70	27
13932801	30	12	13936307	54	27	13943303	10	32
13932959	30	13	13936406	50	9	13944103	82	9
13932967	30	1	13936505	50	12	13944202	82	10
13933106	30	14	13936604	50	33	13944301	82	8
13933205	30	15	13936703	50	37	13944400	82	4
13933304	26	39	13936851	52	51	13944509	82	5
13933403	32	50	13937057	52	63	13944608	70	41
13933502	86	14	13937065	52	62	13945159	88	33
13933502	90	11	13937164	50	40	13945159	90	7
13933601	32	52	13937206	52	73	13946454	86	3
13933700	32	72	13937305	50	39	13946454	88	16
13934252	36	2	13938303	56	45	13946553	86	10
13934260	36	1	13938402	56	37	13946553	88	30
13934401	36	3	13938501	56	38	13946652	86	18
13934401	86	24	13938600	56	14	13946652	90	12
13934401	90	18	13938709	56	39	13946751	78	1
13934500	36	4	13939459	32	65	B1107481000	2	28
13934500	86	25	13939608	32	68	B1110280000	26	38
13934500	90	19	13939707	32	67	B1110280000	32	62
13934609	36	5	13939806	32	57	B1110280000	40	40
13934609	86	26	13939905	32	59	B1110280000	48	39
13934609	90	20	13940051	60	29	B1110280000	54	24
13934708	36	6	13940150	60	38	B1110481000A	2	31
13934708	86	27	13940259	62	47	B1111481000	2	33
13934708	90	21	13940259	88	35	B1114280000	52	69
13934807	36	7	13940259	90	9	B1120352000	2	20
13934807	86	28	13940606	54	18	B1133761000	10	33
13934807	90	22	13940705	66	50	B1135352000	10	29
13934906	36	8	13940804	64	32	B1144771000	8	53
13934906	86	29	13941000	66	49	B1153771000	10	34
13934906	90	23	13941158	64	24	B1162771000	2	26
13935002	36	9	13941208	66	47	B1209232000	16	53
13935002	86	30	13941257	64	43	B1210232000	16	55
13935002	90	24	13941307	64	46	B1211980000	14	28

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B1220771000	14	29	B2412047000	36	32	B3118552D00	62	58
B1223771000	20	53	B2502232000	34	25	B3118552H00	62	61
B1223771000	30	24	B2607761000	48	14	B3120372000	70	23
B1223771000	50	13	B2608232000	44	21	B3120704000	60	46
B122477100B	16	59	B2611232000	44	20	B3121111000	62	50
B122477100B	80	12	B2612232000	44	25	B3121111000	88	36
B1231771000	16	56	B2613232000	44	24	B3121111000	90	10
B1246372000	30	16	B2613280000	52	66	B3121980000	70	8
B1410771000	18	27	B2619232000	44	27	B3125155000	8	57
B1414232000	18	26	B2621232000	44	28	B3125155000	70	6
B1432761000	36	36	B2623232000	44	16	B3126012000	60	52
B1432761000	48	6	B2646771000	44	19	B3126012000	62	52
B1432761000	54	40	B2657771000	50	29	B3129012A00	88	34
B1432761000	82	31	B2702047L00	52	53	B3129012A00	90	8
B1453761000	54	8	B2702047L0A	72	10~12	B3210771000	6	30
B1453771000	36	35	B2702047M0A	72	10~12	B3214047000	6	4
B1453771000	48	5	B2702047N0A	72	10~12	B3214771000	6	43
B1453771000	82	13	B2702047Q00	86	6	B3215771000	6	41
B1506352000	70	30	B2702047Q00	88	22	B3216047000	6	2
B1507761000	26	2	B2702047S00	86	7	B3218232000	6	3
B1508771A00	72	8	B2702047S00	88	26	B3219232000	6	6
B1509012000	26	1	B2745771F00	72	13~21	B3224771000	6	31
B1509761000	28	49	B2745771K00	72	13~21	B3305704000A	78	5
B1511771000A	28	48	B2745771L00	72	13~21	B3311012000	78	10
B1512761000	28	51	B2745771M00	72	13~21	B3311704000	78	7
B152751200E	56	6	B2745771N00	72	13~21	B3317704000	78	23
B1531415000	6	44	B2745771P00	72	13~21	B3318704L00A	78	6
B1552781000	28	53	B2745771Q00	72	13~21	B3319704L00	78	13
B155278100L	72	38~41	B2745771R00	72	13~21	B3320704L00A	78	8
B1552782000	86	4	B2745771S00	72	13~21	B3508280000	64	17
B155278200L	72	38~41	B274577400B	86	20	B3521280000	64	16
B1552783000	86	11	B274577400B	90	14	B3534012000	64	18
B155278300L	72	38~41	B2746771000	72	22	B3534155000	64	38
B1552784000	86	19	B2917761000	56	31	B3541012000	64	28
B155278400L	72	38~41	B2924470000	40	28	B3570771000	66	70
B1602761000	34	27	B3103850000	32	70	B4127352000	10	13
B1631012B00	44	5	B3107804000	60	51	B7109771000	68	31
B1811771000	40	16	B3107804000	62	51	B71307610A0	68	19
B1850512000	66	73	B3108850000	6	35	B7271781000	70	18
B1903552000	20	52	B3111761000	62	54	B7272781000	70	14
B1905541A00	20	49	B3112704000	60	49	B8101373NA0	74	26
B1909505000	20	54	B3112704000	62	49	B8102373NA0	74	9
B20017710A0	30	17	B3112761000	62	53	B8103373NA0	76	48

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B8107373NA0	74	32	D2522232D00	36	11	NS6150310SP	8	59
B81085550A0	74	22	D2522232D00	86	32	NS6150310SP	10	36
B8110373N00	74	20	D2522232D00	90	26	NS6150310SP	18	28
B8111373NA0	74	15	D8113555B00	74	44	NS6150310SP	22	1
B8112552000	74	19	D8204555D00	74	6	NS6150310SP	26	27
B8153771000	74	43	G5405161A00	78	21	NS6150310SP	34	28
B821021000B	70	38	GBR01606000	38	48	NS6150310SP	36	66
B821121000B	70	39	GPF06060000	74	45	NS6150310SP	38	66
B8236771000	74	4	GPF06070000	74	35	NS6150310SP	40	44
B9203761000	92	11	GPF06080000	74	39	NS6150310SP	44	47
B9205047000	92	15	HX00013000A	80	20	NS6150310SP	46	47
B9205761000	92	3	HX00055000C	2	17	NS6150310SP	48	16
B9207761000	92	4	HX000940000	64	6	NS6150310SP	54	36
B9208761000	92	10	HX00123000A	82	1	NS6150310SP	68	2
BNEGSET0008	68	25	HX001350000	80	24	NS6150310SP	82	38
BP800000000	64	20	M4002110000	80	9	NS6150350SP	6	23
BP900000000	66	64	M40071100AB	80	5	NS6150430SP	28	61
BT0500300EA	64	44	M8524110AA0A	80	1	NS6150430SP	34	21
BT0500300EG	66	76	MAO11532000	78	19	NS6150430SP	48	24
CM300200001	4	48	MAO11532000	80	19	NS6150440SP	60	45
CM3002000C1	4	49	MAO11602N00	82	14	NS6150810SP	54	41
CM300200101	4	50	MDP5J0B1100	18	5	NS6160520SP	60	30
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CM500300001	80	28	MTJMS00000S	68	20	NS6200710SN	68	23
CQ202000000	64	29	MTJVM005400	68	16·17	NS6200710SN	92	19
CQ252000000	64	42	MTJVM005600	82	7	NS6200710SP	48	7
CQ3000000F0	40	24	MTJVM006000	68	16·17	NS6240630SP	44	29
CQ3000000F0	64	41	MTSP00800B0	82	20	NS6280610SP	40	45
CQ303000000	64	9	NM6040001SC	82	28	NS6620310SP	44	22
CS0800816SH	32	55	NM6050001SE	78	18	NS6620310SP	70	11
CS0800816SH	36	28	NM6060001SE	68	27	NS6660430SP	54	19
CS080081BSH	50	16	NM6080721SE	74	47	NS6660430SP	82	25
CS090121ASH	56	24	NM6080721SE	76	47	PS0200062KH	70	31
CS1001011SH	40	35	NM6120003SE	74	21	PS0300082KH	30	34
CS100101BSH	56	40	NS6080340SP	6	45	RC0931011KP	42	52
CS1401014SP	18	7	NS6090310SP	66	71	RC2791218KP	40	2
CS1401014SP	22	21	NS6110310SP	6	46	RC3000002KP	40	25
CS1401014SP	60	20	NS6110310SP	32	74	RC3500002KP	68	7
CS1501011TH	14	32	NS6110310SP	70	34	RC3781518KP	14	34
D1508771K00	88	2	NS6110420SP	26	60	RC3781518KP	42	49
D1508772K00	88	17	NS6110420SP	28	60	RC4151817KP	14	24
D1508773K00	88	31	NS6110420SP	30	40	RE0250000K0	22	17
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RE0600000K0	10	26	SD0640321SP	36	56	SM6032002TP	82	12
RE0600000K0	22	10	SD0640321SP	38	56	SM6061610SC	78	17
RE0600000K0	50	14	SD0640321SP	60	17	SM6102002TP	44	12
RO036080200	64	25	SD0640321SP	86	37	SM9061203SE	74	36
RO040100210	14	2	SD0640321SP	90	31	SM9062003SC	68	28
RO048190100	6	9	SD0640321TP	52	67	SM9082023SE	74	40
RO048190100	54	30	SD0640391TP	60	22	SQ1110402MZ	64	19
RO060150100	44	39	SD0640641SP	50	41	SQ1110403MZ	66	79
RO061180100	56	13	SD0640752TP	38	51	SQ1120451MZ	64	33
RO069180100	66	51	SD0640752TP	52	65	SS1110640TP	16	61
RO074240100	26	58	SD0641003SP	30	25	SS1110640TP	48	31
RO074240100	28	58	SD0641005SP	30	20	SS1110821TP	14	50
RO074240100	50	7	SD0650302SP	48	29	SS1110821TP	16	50
RO078190100	54	44	SD0650305TP	60	2	SS1121010SP	34	15
RO095200100	62	57	SD0720221SP	6	40	SS1121010SP	80	14
RO098190100	64	11	SD0720221SP	54	43	SS1151310TP	34	40
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