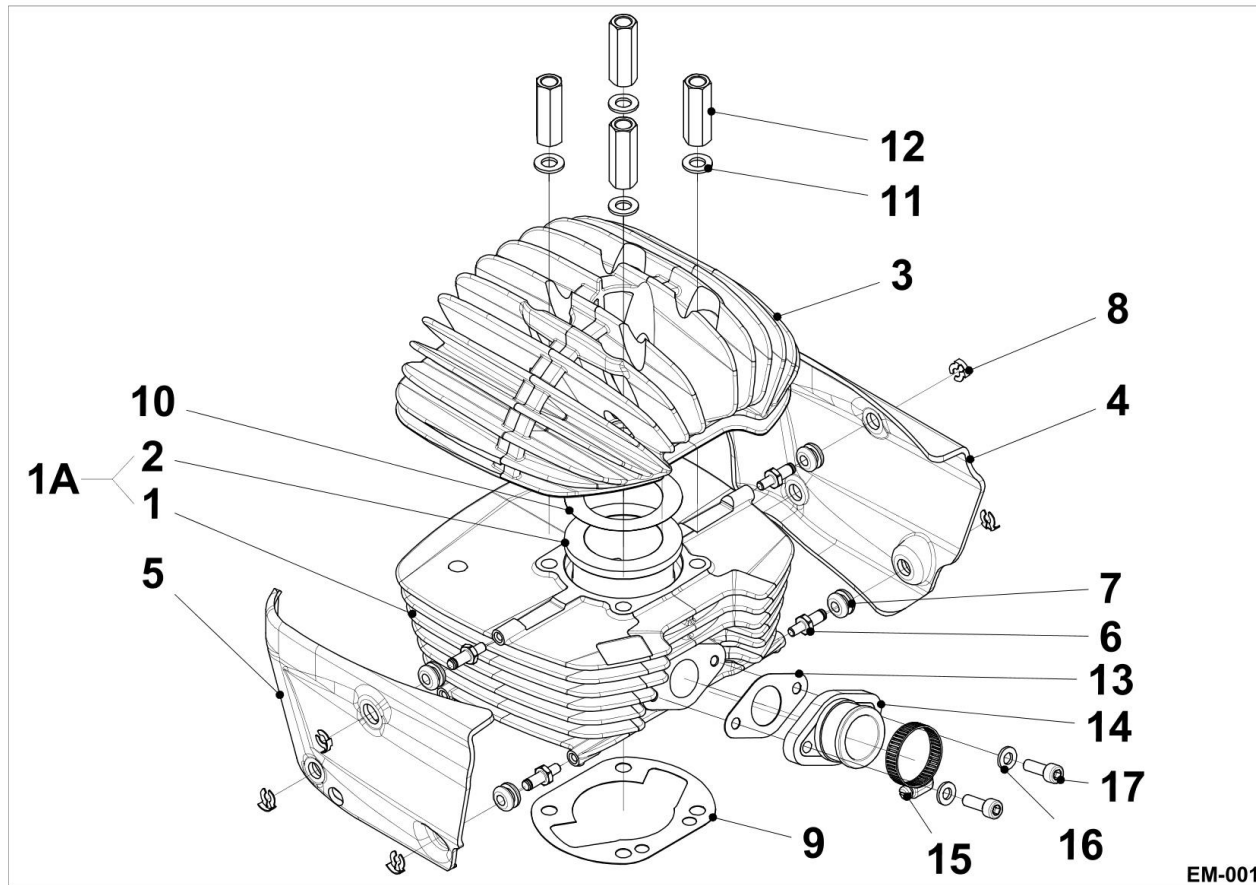


GR-3 - 040/EM/12 - 2023



## CYLINDER & CYLINDER HEAD ASSY

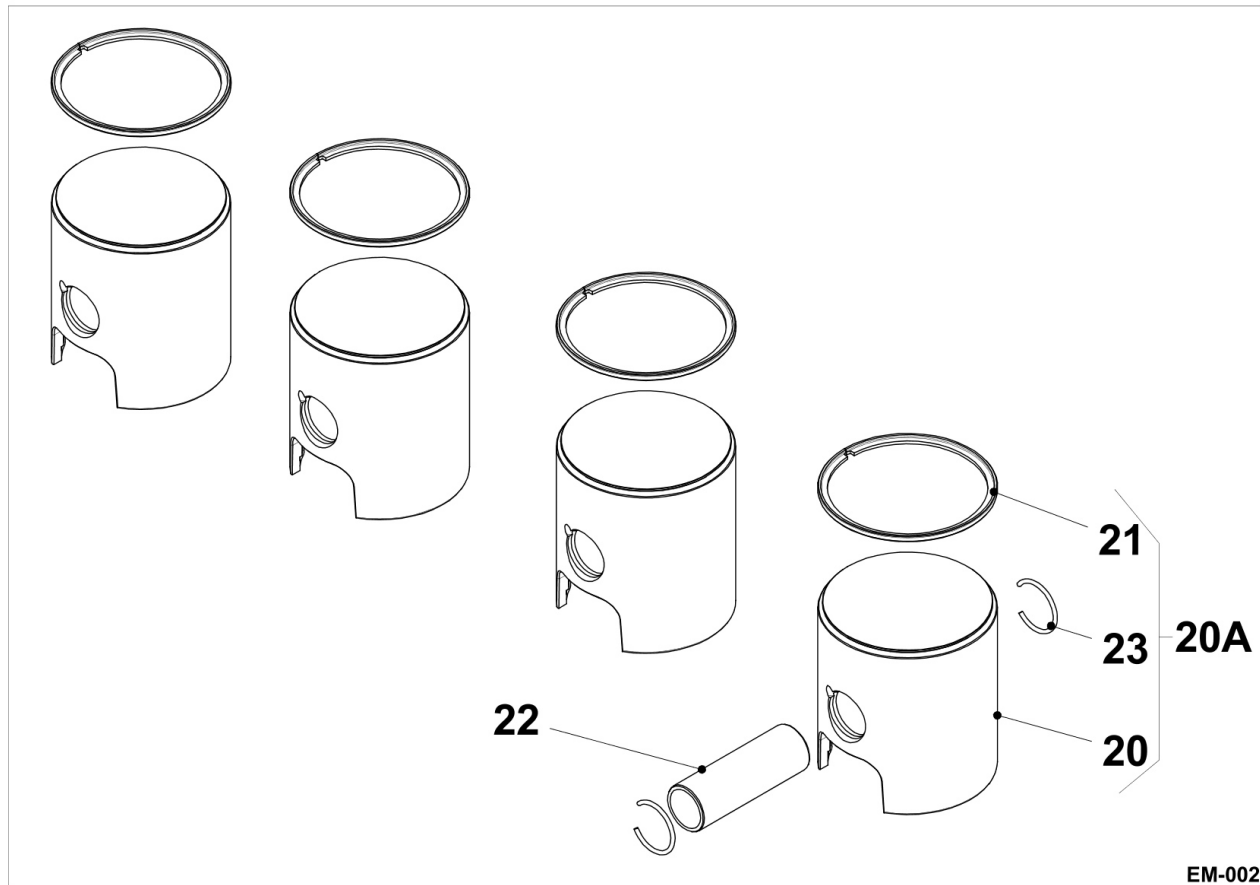


**GROUP** CYLINDER & CYLINDER HEAD ASSY

POS	COD	DESCR
01A	F1EA01000	CYLINDER GR-3 2023 040/EM/12
03	FEA40100	CYLINDER HEAD GR-3 040/EM/12
04	FEA20300-K	IGNITION SIDE CONVEYOR KIT GR-3 - 040/EM/12
05	FEA10300-K	TRANSMISSION SIDE CONVEYOR GR-3 - 040/EM/12
06	FEA10700	CONVEYOR FIXING PIN
07	EZ00002	CABLE GUIDE
08	EZ00001-K	KIT CLIPS 6 pcs.
09	FEA20100-0.05	CYLINDER BASE GASKET 0.05 GR-3 040/EM/12

09	FEA20100-0.1	CYLINDER BASE GASKET 0.10 GR-3 040/EM/12
09	FEA20100-0.2	CYLINDER BASE GASKET 0.20 GR-3 040/EM/12
09	FEA20100-0.3	CYLINDER BASE GASKET 0.30 GR-3 040/EM/12
09	FEA20100-0.4	CYLINDER BASE GASKET 0.40 GR-3 040/EM/12
10	A-61047	HEAD GASKET 0.05mm
10	A-61047A	HEAD GASKET 0.025mm
10	A-61048	HEAD GASKET 0.10mm
11	00303-K	KIT OF 20 WASHERS M8
12	B-75660	EXHAUST NUT 8mm
13	A-61822	CARBURETOR GASKET MINI/BABY-SW
14	F1EB41000	CARBURETOR MANYFOLD GR3
15	IMG-31100	CLIP SCREW CARBURETTOR
16	00302-K	KIT 20 WASHERS M6
17	00043-K	KIT OF 20 SCREWS TCCE 6x18

## PISTON ASSY



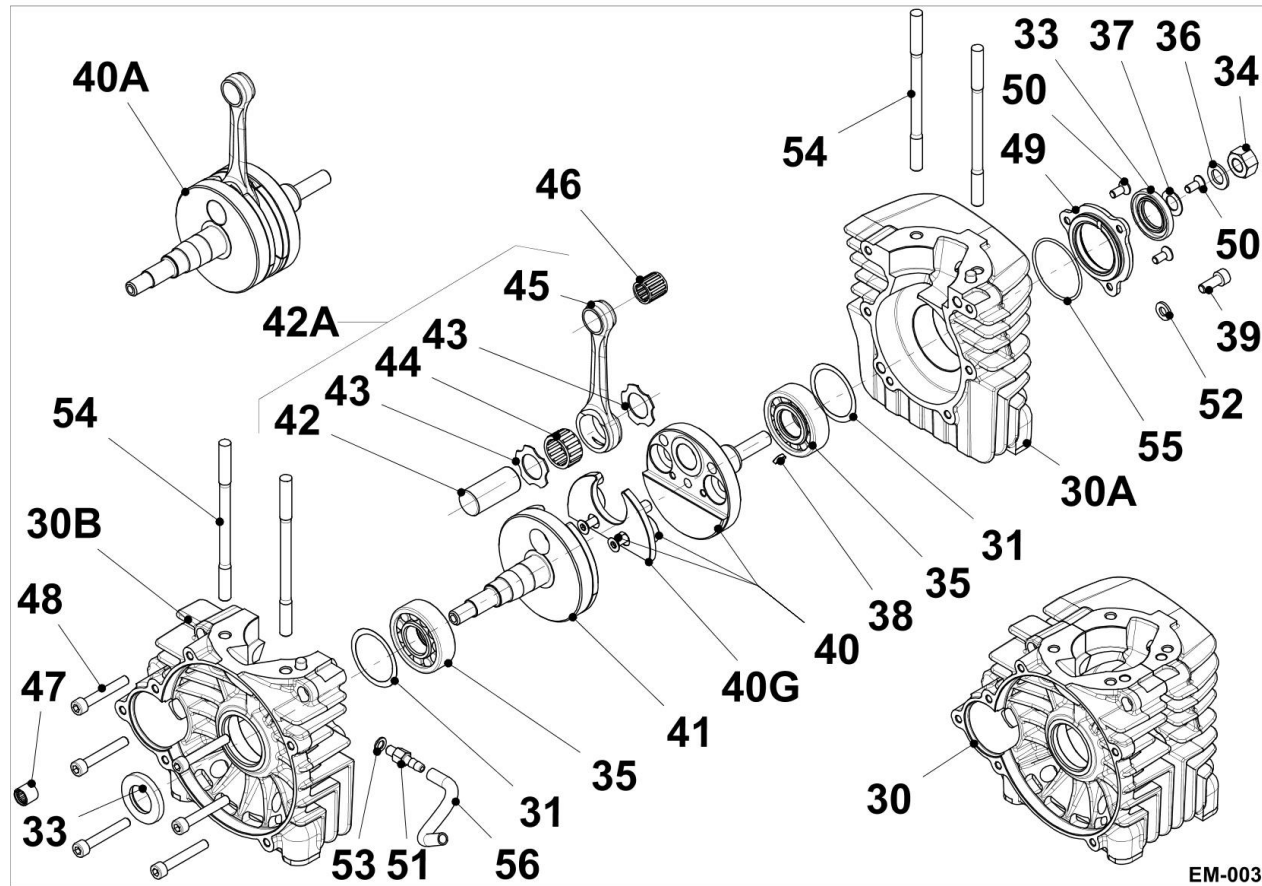
EM-002

### GROUP PISTON ASSY

POS	COD	DESCR
20A	A-61053-CR	PISTON MINI-SW '11 41.80r
20A	A-61053-CV	PISTON MINI-SW '11 41.80g
20A	A-61058-CR	PISTON MINI-SW '11 41.82r
20A	A-61058-CV	PISTON MINI-SW '11 41.82g
20A	A-61063-CR	PISTON MINI-SW '11 41.84r
20A	A-61063-CV	PISTON MINI-SW '11 41.84g
20A	A-61073-CR	PISTON MINI-SW '11 41.88r
20A	A-61073-CV	PISTON MINI-SW '11 41.88g

20A	A-61083-CR	PISTON MINI-SW '11 41.92r
20A	A-61083-CV	PISTON MINI-SW '11 41.92g
20A	A-61093-CR	PISTON MINI-SW '11 41.96r
20A	A-61093-CV	PISTON MINI-SW '11 41.96v
20A	A-61103-CR	PISTON MINI-SW '11 42.00r
20A	A-61103-CV	PISTON MINI-SW '11 42.00g
20A	A-61113-CR	PISTON MINI-SW '11 42.08r
20A	A-61113-CV	PISTON MINI-SW '11 42.08g
22	A-61321	PISTON PIN mm12x35
23	10342	CIRCLIP 12x1

## CRANKCASE ASSY



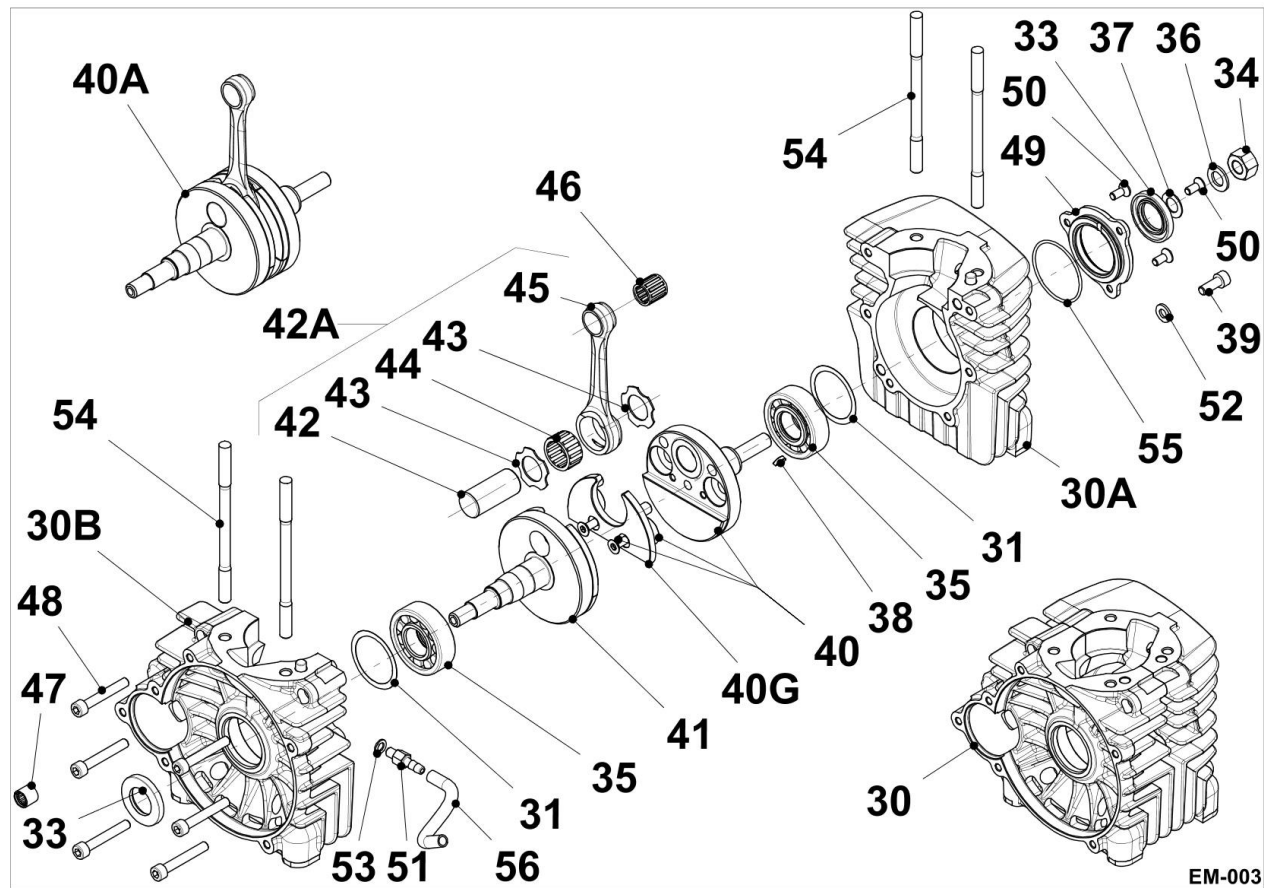
EM-003

### GROUP CRANKCASE ASSY A

POS	COD	DESCR
30	FEB01000	CRANCKASE GR-3 - 040/EM/12
30A	FEB10100	HALF CRANKCASE GR-3 040/EM/12
30B	FEB10300	HALF CRANKCASE GR-3 040/EM/12
31	A-61403	STEEL SHIM 0.05
31	A-61404	STEEL SHIM 0.10
31	A-61405	STEEL SHIM 0.20
33	A-61426	OIL SEAL FPJ 20x35x4.5

34	00382	NUT M10x1
35	10400-E	ROLLER BEARING 6204 BC1
36	00305-K	KIT OF 20 WASHERS M10
37	00342-K	KIT 20 WASHERS 10,5x18x0,8
38	10375	MAGNETO/SPROCKET SHAFT END KEY
39	00042-K	KIT 20 SCREWS TCCE 6x16
40	F1EC30100	HALF CRANKSHAFT GR-3 2023 040/EM/12
40A	F1EC00100	CRANKSHAFT GR-3 2023 - 040/EM/12
40G	EC30265-K	STUFFER KIT MINI/GR-3
41	FEC20100	HALF CRANKSHAFT TRANS. SIDE GR-3 040/EM/12
42	EC40162	CRANKPIN 18x39.5
42A	A-61462-39.5	CON ROD MINI SWIFT 03/M/20
43	27436	BRONZE WASHER
44	A-61431	BIG END CAGE
46	A-60440	SMALL END CAGE 60cc 12x16x16
47	A-60865A	ROLLER CAGE TaG
48	00048-K	KIT OF 20 ALLEN SCREWS 6x40
49	FEC80500	OIL SEAL SUPPORT GR-3 - 040/EM/12
50	00115	SCREW TPS TORX M5x12
51	IFG-50000	M6 PRESSURE FITTING
52	00302-K	KIT 20 WASHERS M6
53	00345	M6 WASHER
54	FEA20200	STUD BOLT M8x125

**CRANKCASE ASSY**

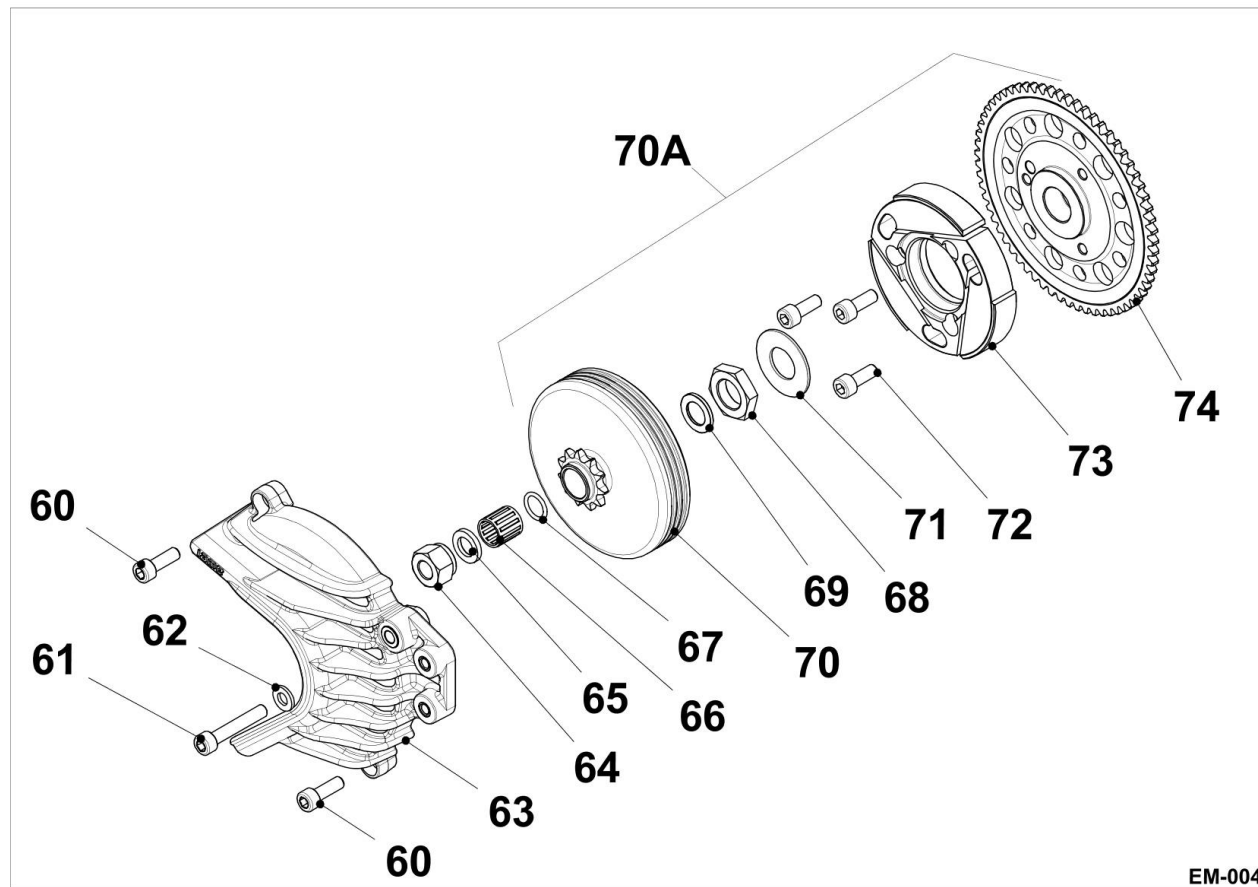


**GROUP** CRANKCASE ASSY B

<b>POS</b>	<b>COD</b>	<b>DESCR</b>
55	F1NA42000	OR HEAD DOME/HEAD COVER
56	A-61810-A	PRESSURE FITT. TUBE 20cm



## CLUTCH ASSY



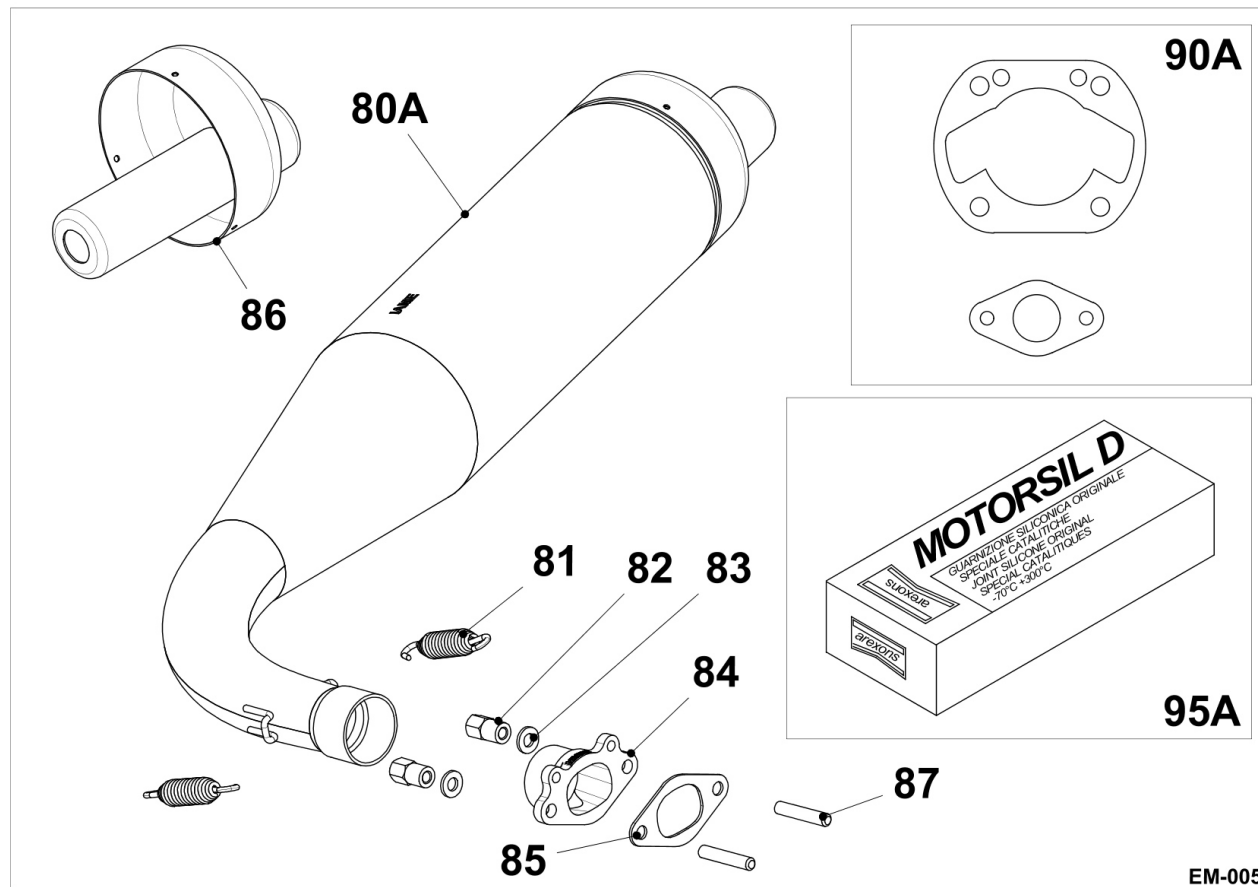
EM-004

### GROUP CLUTCH ASSY

POS	COD	DESCR
60	00047-K	KIT OF 20 ALLEN SCREWS 6x35
61	00050-K	KIT OF 20 ALLEN SCREWS 6x50
62	00302-K	KIT 20 WASHERS M6
63	FEF23000	CLUTCH COVER GR-3 040/EM/12
64	D-75570	STARTER NUT TaG
65	D-75565	THRUST INT.WASHER H=1,8mm
66	B-55598	CLUTCH ROLLER CAGE JUN-CIK

67	A-60565	CLUTCH DRUM OR
68	A-60560	LOCKING NUT TaG
69	D-75563	WASHER CONED SAF. TaG
70	FEF21000	CLUTCH DRUM Z11 GR-3 040/EM/12
70	FEF21001	CLUTCH DRUM Z11 2.15 GR-3 040/EM/12
70	FEF21002	CLUTCH DRUM Z10 GR-3 040/EM/12
70	FEF21003	CLUTCH DRUM Z10 2.15 GR-3 040/EM/12
71	D-75573	EXTERNAL WASHER
72	00042-K	KIT 20 SCREWS TCCE 6x16
73	IFF-20001	PUDDER HUB KF' 09 / MINI '11
74	FEI30000	STARTER WHEEL GR-3 040/EM/12

## EXHAUST & GASKETS ASSY

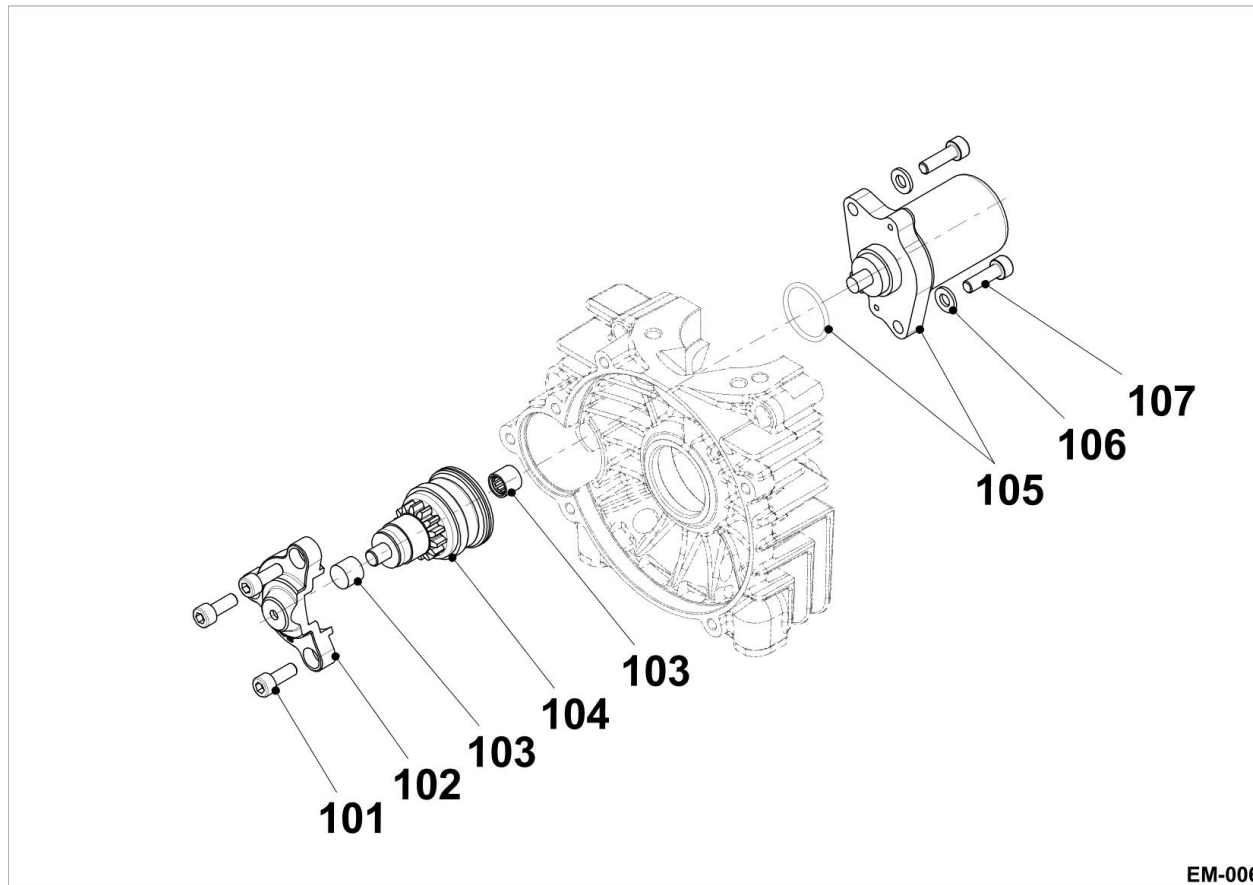


**GROUP** EXHAUST & GASKETS ASSY

POS	COD	DESCR
80A	A-61715-15	EXHAUST MINI-SWIFT '15
81	IFH-55101	EXHAUST SPRING
82	10660	EXHAUST NUT 6 mm
83	00302-K	KIT 20 WASHERS M6
84	FEH02000	EXHAUST MANIFOLD GR-3 040/EM/12
85	FEA20500	EXHAUST GASKET GR-3 040/EM/12
86	A-61720	EXHAUST END MINI-SWIFT

87	10358	STUDBOLT 6x34
90A	FEZ00990	GASKETS KIT GR-3 040/EM/12
95A	00602	GASKET AREXON

## ELECTRIC STARTER ASSY

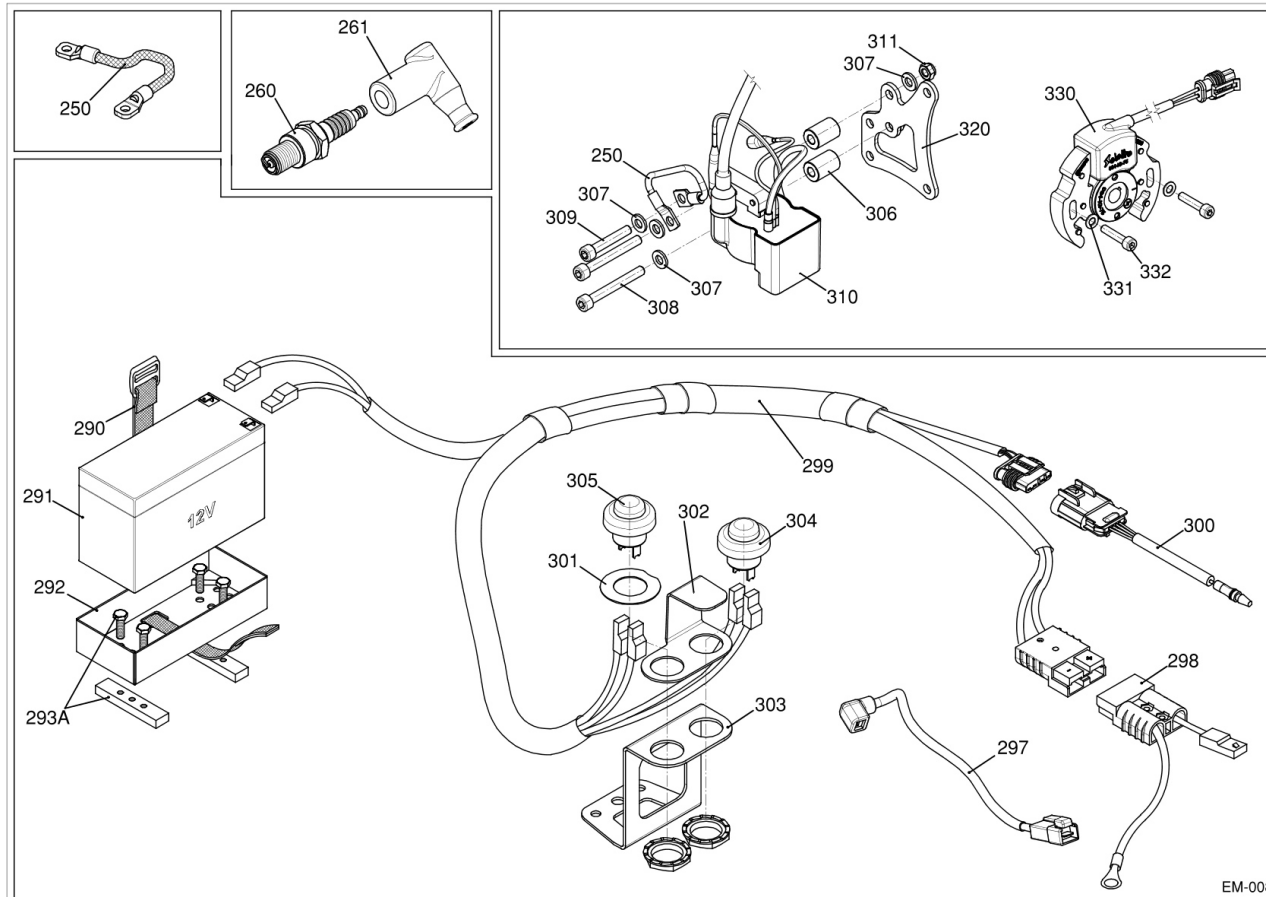


EM-006

### GROUP ELECTRIC STARTER ASSY A

POS	COD	DESCR
101	00042-K	KIT 20 SCREWS TCCE 6x16
102	FEE60100	BENDIX SUPPORT GR-3 040/EM/12
103	A-60865A	ROLLER CAGE TaG
104	A-60855A	BENDIX 60cc/80cc
105	A-60850A	STARTER MOTOR 60cc/80cc
106	00302-K	KIT 20 WASHERS M6
107	00044-K	KIT 20 ALLEN SCR. CYL. H. 6x20

## ELECTRIC PLANT ASSY



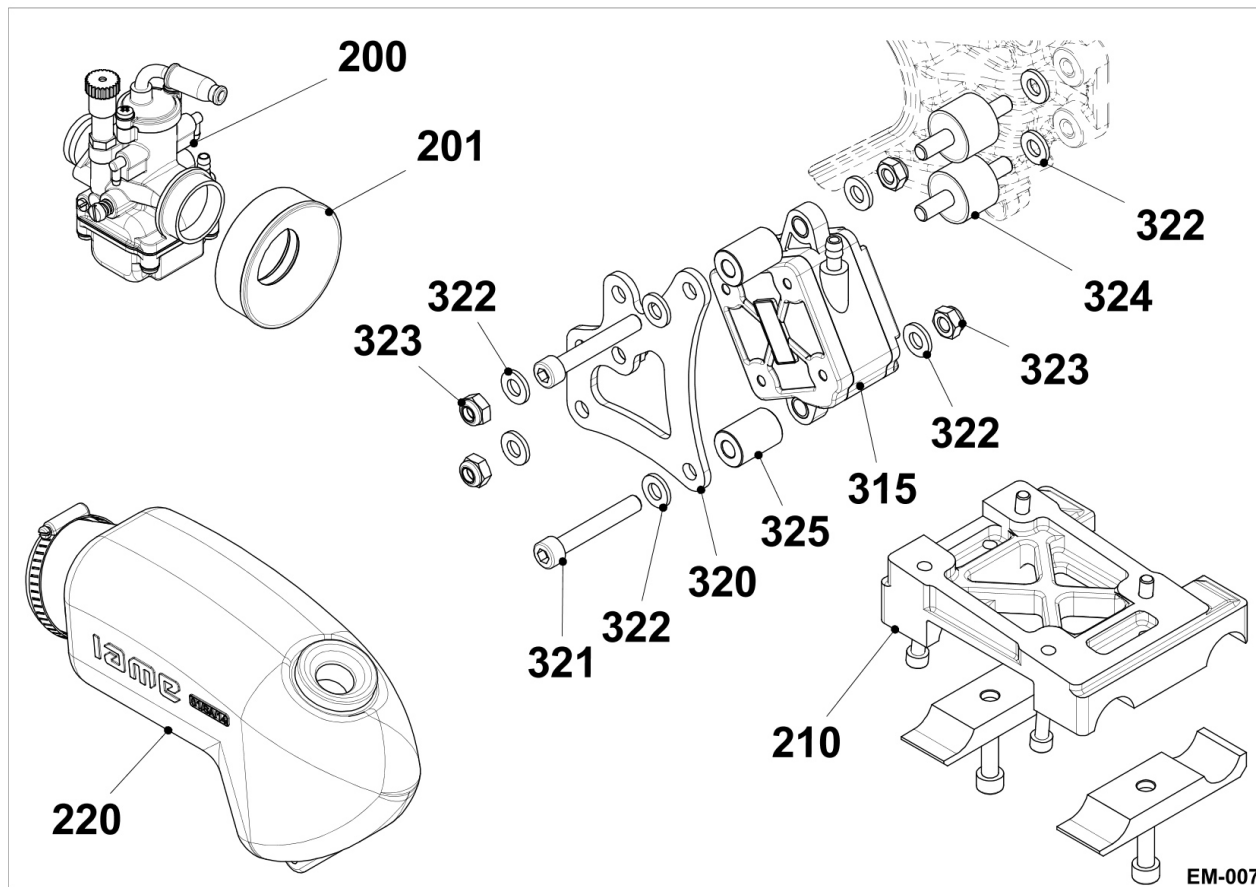
EM-008

### GROUP ELECTRIC PLANT ASSY B

POS	COD	DESCR
250	B-35805-A	COIL GROUND CABLE
260	10561	SPARK PLUG NGK BR9EG
260	10561-A	SPARK PLUG NGK BR10EG
261	10544	PVL SPARK PLUG CAP BLACK
290	A-60904A	BATTERY FIXING BELT
292	X30125905	BATTERY SUPPORT
293A	A-60906A-C	SUPP.BATT.CLAMP 28mm W/SCREWS

297	IFE-05600	STARTER CABLE
298	IFE-05401D	STARTER MOTOR CABLE
299	IFE-05004	CABLES HARNESS PVL DIGITAL
300	IFE-04050	STOP CABLE ADAPTER SUDAM
301	IFI-70002	RED WASHER START/STOP BUTTON
302	IFI-70101	SECURITY BRACKET
303	IFI-70001	BUTTONS BRACKET X30
304	IFE-05003-PS	START BUTTON
305	IFE-05003-PR	STOP BUTTON
306	A-61984	PUMP SPACER MINI/BABY-SW
307	00302-K	KIT 20 WASHERS M6
308	00050-K	KIT OF 20 ALLEN SCREWS 6x50
309	00047-K	KIT OF 20 ALLEN SCREWS 6x35
310	F1EE03000	COIL GR-3 034-IG-58 - SLT
311	00378-K	20 SELF LOCKING NUTS KIT M6
330	F1EE02000	IGNITION MINI 2023 SLT
331	00301-K	KIT 20 WASHERS M5
332	00034-K	KIT OF 20 ALLEN SCREWS 5x25

## ACCESSORIES ASSY



## GROUP ACCESSORIES ASSY

POS	COD	DESCR
200	10930M	CARB. DELL'ORTO PHBG18 BS
201	A-61725A	CARB. FITTING DELL'ORTO PHBG18
210	FEB50000	ENGINE MOUNT GR3
315	A-61980	FUEL PUMP DELL'ORTO P34PB2
320	FEG40701	FUEL PUMP BRACKET GR-3 040/EM/12
321	00048-K	KIT OF 20 ALLEN SCREWS 6x40
322	00302-K	KIT 20 WASHERS M6



323	00378-K	20 SELF LOCKING NUTS KIT M6
324	B-35810	COIL DAMPENER
325	A-61984	PUMP SPACER MINI/BABY-SW